F. O.I. A.

JULIUS ROSENBERG ET AL.

FILE DESCRIPTION

FILE

SUBJECT Brothman

FILE NO. 100-365040

VOLUME NO.

304 460

NOTICE

THE BEST COPIES OBTAINABLE ARE INCLUDED IN THE REPRODUCTION OF THE FILE. PAGES INCLUDED THAT ARE BLURRED, LIGHT OR OTHERWISE DIFFICULT TO READ ARE THE RESULT OF THE CONDITION AND OR COLOR OF THE ORIGINALS PROVIDED. THESE ARE THE BEST COPIES AVAILABLE.

ile No:	10-3650 Devis	40 Re: Brothman				Date:	(month/year)	
Serial	Date	Description (Type of communication, to, from)		Pages Released		Exemptions used or, to (Identify statute if (b	o whom referred (3) cited)	
434	11/25/50	Ny let HO	/	,				
435	11/16/50	Parsons mensoto Larbo	4	4				
	1/20/50	HQ let NY	/	1				
436	10/25/50	Ny let Ha	1	1				
437	11/17/50	NY TT HQ	/	1				
438	10/28/50	Condon let Ha	5/4	1/2	61			
438	11/1/50	Ha Let Ny	/	1				
439	11/29/50	Ny let HQ	/	1				
439	12/2/20	Henrich memo to Bednut	/					
439	13/13/50	Halit USA	/					
440	11/29/50		/			<u>.</u>		
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File No:	365040	Re: Brothman			Date: (month/year)
Serial	Date Date	Description (Type of communication, to, from)	No. of Actual	Pages Released	Exemptions used or, to whom referred
441	11/16/50	NYTTHA	/		
442	1/21/50	WFOTTHQ	2	0	Dref navy
443	11/22/50	BSTT HQ	/		
444	11/17/50	NYTTHA	/	/	
445	11/21/50	Belmont memo to Lack	1	/	
	11/21/50	Belmont memote Lall	. /		,
447	11/1/50	Incoming let	1/2	%	b1
	11/18/50	[<i>]</i>			b1
448	11/19/50	NK TT HQ	4	4	.b/
449	11/20/50	NK TT HQ	1	/	
450	12/8/50	WFO rept HQ	6	2	4 refts maretene admin & navy
	11/28/50	The state of the s	3	3	
			25 rw	Ile	den ut presumed prepron

SHE ALSO REMEMBERS TELEPHONING BROTHMAN AND TELLING HIM THAT SHE WANTED TO SEE HIM. WHEN SHE SAW HIM, SHE GAVE HIM ADDITIONAL DIRECTIONS FROM GOLOS FOR MEETING HIS NEW CONTACT. BENTLEY HAS NO FURTHER INFO ON ARRANGEMENTS WITH BROTHMAN FOR MEETING HIS NEW CONTACT.

SCHETDT

END

ACK PLS

NY R 3A THRU 5A WA MW

ce: mr. Beforestere

Called Laborator

M & Marlargh

Mr. Tolsos u. s, departitent of justice COMMUNICATIONS SECTION OCT-26 1950 TELETYPE INFORMATION CONTAINED WASHINGTON 21 AND NEW YORK 5 FROM NEWARK DIRECTOR AND SAC ABRAHAM BROTHMAN, ESPIONAGE R. REBUTEL OCTOBER TWENTYTHIRD MRS. JEAN MIEMASECK WAS RECONTACTED AND STATED THAT A THOROUGH SEARCH OF HER EFFECTS WAS MADE AND SHE FAILED TO LOCATE THE NOTES WHICH SHE THOUGH SHE HAD RETAINED IN CONNECTION WITH THE DICTATION SHE TOOK FROM BROTHMAN AND GOLD. SHE BELIEVES SHE MUST HAVE DESTROYED OR DISC IN VIEW OF THE TIME WHICH WAS ELAPSED SINCE THE INCIDEN OCT 28 1950 RUC. MC KEE PLS HOLD MIN

Mr. Ladd Mr. Clegg Mr. Glavin Mr. Nichols HEREIN IS UNCLASSIFIED Mr. Rosen Mr. Tracy Mr. Harbo Mr. Belmont WASH 16 NYC 2 FROM LOS ANGELES Tele. Boom DIRECTOR, SAC URGENT RE NEW YORK TEL DATED ABRAHAM BROTHMAN, ESPIONAGE DASH BA OCT. TWENTYFOUR LAST. MILLICENT/GERSON/LESSER ADVISED THIS DATE SHE WAS INTRODUCED TO ABRAHAM BROTHMAN AND MIRIAM MOSKOW IN THE FALL OF FORTYSIX BY HER BROTHER, ROBERT GERSON. DUCTION OCCURRED AT BROTHMAN-S OFFICE. DENIED HAVING ANY ASSOCIATION WITH BROTHMAN OR MOSKOWITZ. CORRESPONDED WITH BROTHMAN OR MOSKOWITZ BUT MAY HAVE WRITTEN HER BROTHER AT ABRAHAM BROTHMAN AND ASSOCIATES IN FORTYSEVEN. ANY KNOWLEDGE OF ESPIONAGE REGARDING BROTHMAN, MOSKOWITZ, OR HARRY GOLD. STATES SHE WAS INTRODUCED TO GOLD BY HER BROTHER AND MET HIM AT A LABORATORY ON LONG ISLAND. ASSOCIATION WITH BROTHMAN, MOSKOWITZ, AND GOLD WAS LIMITED TO INTRODUCTION TO THEM. MILLICENT GERSON STATES SHE WAS IN SAN FRANCISCO AND PALO ALTO, CALIFORNIA, IN JAN. OF FORTYSIX. RECALLS VISITING HER SISTER, ROSALIND, AT CBS IN SAN FRANCISCO. DOES NOT RECALL ANY TELEPHONIC CON-VERSATION WITH MIRIAM MOSKOWITZ AND DOES NOT REP AS MILLY. DENIES MEMBERSHIP IN THE CP AND LEY 1980ER BEING ASKED TO JOIN THE CP.

HOOD

END 5 8 NOV 6 1950

The state of the s	
	REPORT 3
	of the
	LABORATORY A
FEDE	RAL BUREAU OF INVESTIGATION SPECIAL DELIVERY
	WASHINGTON P. C.
The same of the sa	Ontober 30, 1950
	e report of the FRI Laboratory on the employed
evidence received from	a your effice on October 26, 1950s
AMPAHAM MAYANAM	John Edger Hower, Directors 1992
Septonage - 2	
	Fai FILE NO. 100-365010
Examination requested by:	D-1233LL - 188
	A STATE OF THE STA
References 10 to the Essaination requested 10000	ALL INFORMATION CONTAINED
Examination requested	HEREIN IS UNCLASSIFIED BYSOLOPWIT IMI
Specimens:	DATE 41018 1 BISO-181 TOTAL
Envelope No. 21	ion of three shoets of paper bearing handeriting
beginning Oper	ations le Pre charged without the state of t
Envelope No. 31	
Company of last	los of 11 pages of handwritten notes and handdrawn
Och Photostatic com	y of a sheet of ruled paper with the number 3 in the documer and abtations beginning 42. septending to
2ºinits.	or a sheet of ruled paper entitled Botton en
Remistions!	ion of four shoots of paper boaring the pushers los
17, 18 and 19 1	n the upper with the number Y on top containing
typesiting and	handeriting beginning "2. for the flange loadsess"
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Ged Photostatic cop	not notice of the letteriess of the Dolayung Characters
Corporation.	POOR OF FEILE DELLE
solvent W Erryelope Ho. 6:	the of shoots of paper purbored 1 through h beginning
	pose of suesting of this second
Different L	the last person pour page
HID: mdp	The state of the s

pell Photostatic copies of sheets of paper numbered 17 through 55 beginning Plence, we say write-see the paper what some to be chemical equations, bearing the numbers 1 torough 6 at the top-

Colf Photostatic copies of two papers on which appear what seems to

Envalupa No. 145

Only Photostatic copies of ili pages of handwritten notes on graph paper entitled "Hambalch continuous Nethod For Dune-6 Hanufacture."

Qcil Photostatic copies of 18 pages of handwritten notes that appear to be a continuation of the information listed on the graph paper, Qcil

Quis Two photostatis explas of a two-page typessitten domment entitled

Result of Examinations

It was concluded that the handwriting on specimens (c2, (c3, (c5) through qc10 and the corrections on lines 1, 9 and 11, page 3 of Qc14 were written by BLRRY GOLD. The known handwriting of HARRY GOLD appears on specimen K2 in this case, on specimen K2 in Bureau file #65-5/140 and on 126 and 127 in Bureau file #65-5/140 and on 126 and 127 in

gely Gell through Gell and the bandwriting on Gelly (except the corrections entered on page 16) were written by AMRAHAU BED MINAL, because the known writing of BED MINAL Available for comparison is inadequates

If a further comparison in desired in connection with this case, it will be necessary to mimit additional known writing of ARRARIA RECTIONS which is comparable with the questioned writing on Qch and Qch through Qolhe

It is noted in the referenced letter that you suggest that photographic exhibits of the writing in this case be propared for possible use in Halling trial. In this case be propared for possible use in Halling trial. In this camection, it is noted that the specimens substited are all photostate are not as clear as enlargements made of original documents, it is suggested that the original documents be substited to the laboratory, if they are obtainable, in order that photographic negatives can be prepared for making the mecessary sulargements. If the original documents are not obtainable, the enlargements will be made from the photostatic copies substitude. You are requested to invediately advise the Bareau whether the original specimes will be substitude.

Inneresh as there are nore than eighty separate pages included with specimens Qc2 through Ccl5, photographic subargements will be made only of representative portions of each of the groups of writing comprising the questioned specimens. However, if there are any pages of writing included with any particular specimen which are especially pertinent, you should advice the Bureau so that enlargements can be sende of the writing on these pages.

The evidence is retained.

D-123314 BB Page 3 TEDERAL BURCAU OF INVESTIGATION

U. S. DEPARTMENT OF JUSTICE

COMMUNICATIONS SECTION

DCT 24 950

ALL INFORMATION CONTAINED ELETYPE

HEREIN IS UNCLASSIFIED

OATE 468 BY 3045 PWT 1 MW

WASHINGTON 50A FROM NEW YORK 24 855 P

DIRECTOR URGENT

ABRAHAM BROTHMAN, WAS. MIRIAM MOSKOWITZ, WAS. ESP - R. REBUTEL OCT

ABRAHAM BROTHMAN, WAS. MIRIAM MOSKOWITZ, WAS. ESP - R. REBUTEL OCT
TWENTYTHIRD LAST. INTERVIEWS WITH BROTHMAN-S EMPLOYEES, FORMER EMPLOYEE
AND ASSOCIATES, AS SET OUT REP SA GEO. P. DILLARD, MAY TWENTYTWO LAST A:
ATLANTA, AND IN ALBANY LET JUNE SEVEN LAST, AND BALTIMORE LET MAY
NINETEEN LAST, ARE CONTINUING. TO DATE, NO PERTINENT INFO HAS BEEN
OBTAINED TO SHOW ESPIONAGE ACTIVITIES OF BROTHMAN OR TO SUBSTANTIATE
ALLEGATIONS OF HARRY GOLD RE HIS AND BROTHMAN-S TESTIFYING BEFORE
FORTYSEVEN GRAND JURY. ISADORE HALPERIN, MENTIONED PAGE SIXTEEN OF
AGENT DILLARD-S RPT, IS DEAD. BERNARD KOOPMAN, MENTIONED ON PAGE

BUREAU PERMISSION IS REQUESTED TO INTERVIEW HIM. IT IS THOUGHT MORE SOCICAL THAT QUOTE, SYL, UNQUOTE, MENTIONED IN SHORTHAND NOTES OF MIRIAM MOSKOWITZ, IS IDENTICAL WITH HER BROTHER SYLVAN MOSKOWITZ AND NOT WITH CYSILVERSTEIN AS SUGGESTED BY BUREAU. QUOTE, MILLIE, UNQUOTE, MENTIONED REP SA FRANCIS J. GALLANT, SEPT NINETEEN, FORTYNINE, AT NYC, HAS NOT BEEN POSITIVELY IDENTIFIED. THIS INDIVIDUAL NOT BELIE-VED IDENTICAL WITH MILLICENT GERSON LESSER AS AEA PSQ FORM INDICATES SHIP

WAS EMPLOYED IN CALIFORNIA FROM SEPT, FORTYFIVE TO SEPT, FORTYSIX, AND

END PAGE ONE

OCT | 28 1956

PIE

PAGE TWO

CONTACT WITH MIRIAM MOSKOWITZ BY UNKNOWN MILLIE OCCURRED JAN TWENTYTWO, FORTYSIX. HOWEVER, NO OTHER MORE LOGICAL SUSPECT EXISTS. MRS. LESSER REPORTEDLY RESIDES THREE NINE SIX THREE WILTON PLACE, LOS ANGELES.

LA REQUESTED BY SEPARATE TEL TO INTERVIEW HER REGARDING SUBJECTS. LA ALSO REQUESTED TO DETERMINE DURING INTERVIEW WHETHER SHE WAS VISITING NYC JAN TWENTYTWO, FORTYSIX. FOR INFO BUREAU, MILLICENT IS SISTER OF ROBERT GERSON AND NOT HIS DAUGHTER.

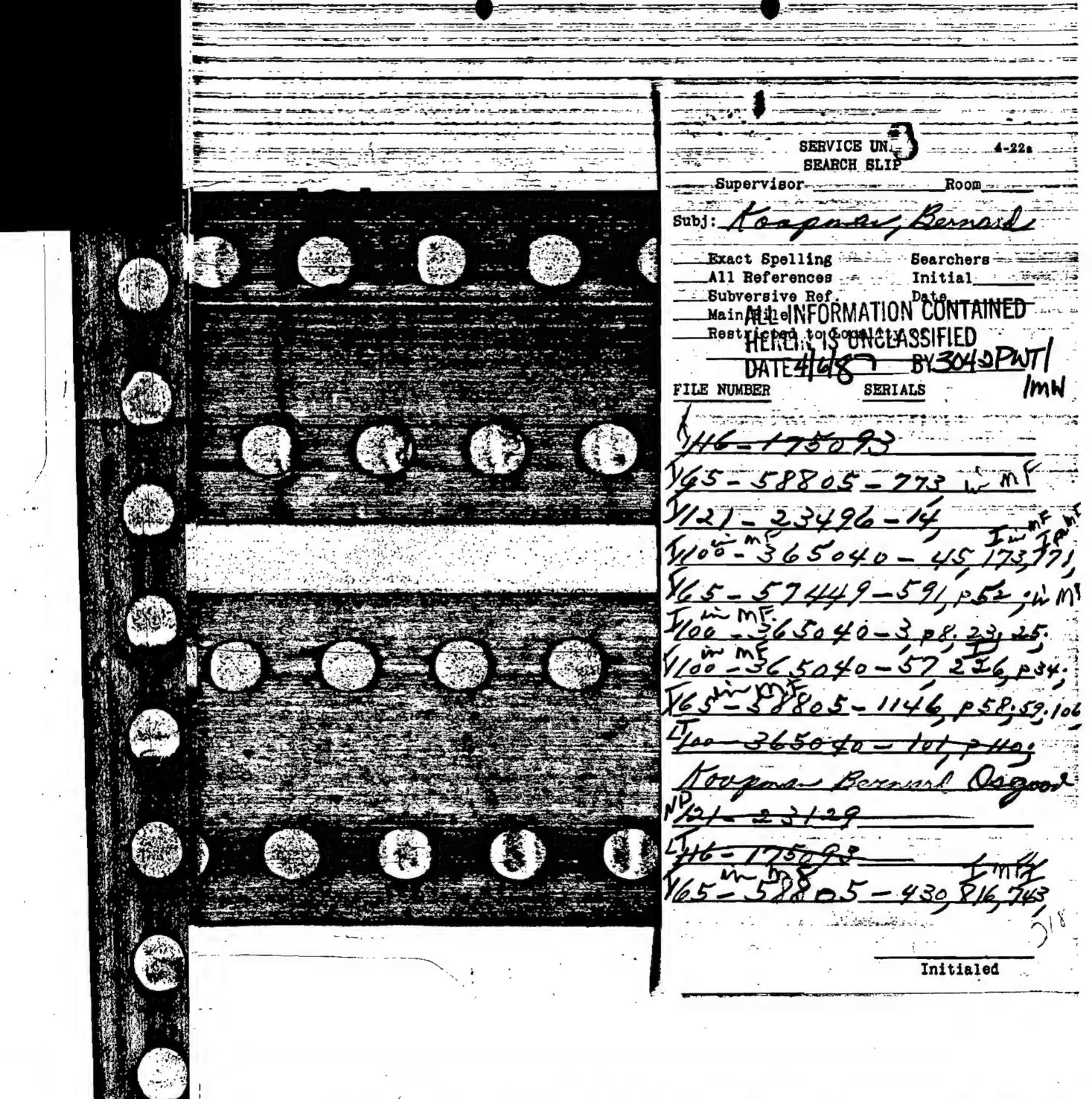
SCHEIDT

END

WA NY R 50AM WA JAK

ce: m. Lamphere

RAL-BUREAU OF INVE CC-150 STATES DEPARTMENT OF OCTOBER 26, 1950 Transmit the Tollowing message tolat, MEN TO ABRAHAM BROTHMAN, ESP DASH R. REURTEL OCTOBER TAKETT FOUR, LAST, REQUESTING AUTHORIZATION TO JETREVIEW BERNARD SOOPMAN, PLOFESSOR AT COLUSBIA UNIVERSITY TOU ARE AUTHORIZED TO CONDUCT THIS INTERVIEW AS HIS ENOULEDGE OF BROTHMAN 3040/318 ALL INFORMATION CONTAINED HEREIN IS UNCLASSIFIED BY3040PWT I IMW 100-365040 NOTE: A check has been made of the main case file and references on Bernard Osgood Koopman. Koopman was born in Paris, France, on January 19, 1900, of American parents. He attended Harvard University from 1918 to 1925, receiving A.B. A.M. and Ph.D. Degrees. He was employed by the National Research Council, Washington, D. C., from 1925 to 1934, being assigned at Princeton University doing research in math. He was an instructor in Mathematics at Harvard University from 1934 to 1937. He served as a scientific analyst for the Chief of Maval Operations from February, 1944 to December, 1945. He was also a consultant with the Massachusetts Institute of Technology group at the Pentagon Building. He was appointed as a full professor in Mathematics at Columbia University in July, 1946 and is presently so employed. (116-175093) The state of the s A check of the references concerning Koopman indicated that he registered to vote the Socialist Party ticket at New York during the period from 1928 to 1935. To information as to subversive activities contained in these references other than that his second cousin. Osgood Tower, was consider to be pro-Communist. (121-23496-14) According to Harry Gold, Brothman, who always emulated Koopman. became disgusted with his attitude when he made a derogatory remark about Dr. Ilaus Fuchs subsequent to the disclosure of his arrest for espionage activiti (100-86504D) 3 EDENAL BULEAU AS INVESTIGATION PARTITION OF THE PROPERTY OF THE PARTY OF TH OCT 26 1950 TELETYPE COPIES DESTROYED BESMIN D HEES



FEDERAL BUREAU OF Live UNITED STATES DEPARTMENT OF JUSTIC TIONS SECTION. URCENT Transmit the following message to: OCTOBER 30, 1950 SAC, NEW YORK ABRAHAM BROTHMAN, ESP DASS R. BEURTEL OCTOBER TRENTY SEVENTH, LAB ETAN DER H. L. DANICHEN WILL REPORT NTC AT BICHT THERTY A TOU ARE AUTHORIZED TO TURN OVER COPY OF REPORT SA COLLINS OCTOBER THENTY SITTE, LAST, TO USA; BUST. ALL INFORMATION CONTAINED HEREIN IS UNCLASSIFIED BY3042PWT IMW REGURDED - 33 00 365040 30 OCT 31 1950 FEDERAL BUREAU OF LIVESTIGATION U. S. DEPARTMENT OF JUSTICE MOITIZE PHOTES

Clerrey October 27, 1950 Assistant Attorney General James Director, FBI ABRAHAY BROTHMAN ESPIONACE = R There are being transmitted berewith copies of the following ports which have been submitted in connection with this investigation: Report of Special Agent Robert C. Jensen dated October 11, 1950, at Philadelphia, Pennsylvania, Report of Special Agent Brenton 5. Cordon deted October 17, 1950, at Boston, Wassachusetts. Report of Special Agent John W. O'Donochus dated October 17, 1950, at Cleveland, Chip. Inclosure ALL INFORMATION CONTAINED HEREIN IS UNCLASSIFIED BY3042PWT/IMW 100-365040 RECORDED - 43 MOV 1 1950 (E) EX-29 BFB: jan 100-365040

Office Memora idum • Unitei Director, FRI SAC, Philadelphia

AB FROM

DATE: 9-8-50

SUBJECT:

ABRAHAM BROTHMAN

ESPIONAGE - R (Bufile 100-365040)

ALL INFORMATION CONTAINED HEREIN IS UNCLASSIFIED DATE 4 UKO BY3040 PWT | MW

Rebulet 8-29-50.

The results of Philadelphia investigation in determining the possible classified or restricted nature of material received by HARRY FOLD from ABRAHAM BROTHMAN are set forth in the following reports:

- Philadelphia report of SA JOHN A. HEBENSTREIT dated 6-12-50.
- Newark report of SA RUFUS T. TYSON dated 6-16-50.
 - Philadelphia report of SA ROBERT G. JENSEN dated 7-5-50.
- Washington Field Office report of SA HOLLIS W. BOWERS, dated 7-21-50.
 - Philadelphia report of SA ROBERT G. JENSEN dated 7-25-50.

The material found during the search of the GOLD residence pertaining to BROTHMAN is currently in possession of the New York Office.

The New York Office has, by report dated September 1, 1950, set out leads in additional efforts to determine if the material furnished by EROTHMAN to GOLD was of classified or restricted nature.

RGJ amtp 65-4318

EX. - 83

cc: New York (100-95068)

RECORDED - 4

100-365040-323

ISEP. 11 1950

TO_

October 28, 1950 DATE:

GUY HOTTEL, SAC, Washington Field

SUBJECT:

ABRAHALI BROTHMAN, was. MIRIAM MOSKOWITZ, was. ESPIONAGE - R (Bufile 100-3650h0)

ALL INFORMATION CONTAINED HEREIN, IS UNCLASSIFIED
DATE HOLD BY 3040 PWT/IMW
G. I. R. -1

Re New York teletype dated October 26, 1950.

The Baltimore Office is being requested to contact Major STANLEY LEVY, Chief, Production Branch of Industrial Division, Army Chemical Center, ... Maryland. Colonel P. A. KLEFF, Industrial Branch, Office of the Chief of the Chemical Corps, Department of Army, Pentagon, advised that Major LEVY should be able to furnish information concerning the Army's use of the magnesium powder process. He also said that Mr. LESLIE HERBERT, civilian, Army Chemical Corps, may be of assistance.

For information of Baltimore, handwritten notes on magnesium powder process were furnished to HARRY GOLD, self confessed espionage agent by ABRAHAM BROTHMAN. These notes were found during a search of GOLD's home in June. 1950.

The New York Office has requested by reference teletype that it be determined whether the imagnesium powder process is restricted and confidential, and when the Army may have classified this process. According to HENRY A. GOLWYNNE, the originator of the process, it is currently being used by the Army in the manufacture of flares.

For the information of the Baltimore office, the following concerning the magnesium powder process is taken from the summary report of Special Agent JOHN M. COLLINS dated August 15, 1950 at New York in this matters

"The next happening that occurred was that of the magnesium powder. This concerns the production of an extremely fine magnesium powder such as is used in flares and in tracer bullets. The idea had its genesis with m HENRY GOLWYNNE, who thought that magnesium powder could be produced by the following process; that is, spraying the molten magnesium into a chamber containing an inert gas such as nitrogen or helium. The spraying was to occur through extremely fine crifices or nozzles, and the magnesium would form extremely fine globules or particles in this inert atmosphere, and would fall to the bottom of the chamber containing the inert atmosphere from . which it could then be continuously removed and packaged. Such a process

RECORDED - 102 cc - New York / Baltimore (Special Delivery)

HWB:VC 100-21470

INDEXED - 102

OCT 30 1950

Letter to Director

October 28, 1950

was a great improvement over the traditional method of producing powders from ingots whereby a series of say, eight or twelve attrition machines are set up and the particles are successively reduced smaller and smaller in size until the desired fineness is attained. There is then involved the problem of sieving out the large particles and returning them to the machines for further grinding. Also, the matter of grinding magnesium is not too happy an affair because of the danger of fire from the very small particles produced.

"It was BROTHMAN's job to design this process. I believe, it was intended for use in Australia but there may have also been the understanding that GOLWYNNE was going to try to sell this to the United States Government. Here again, BROTHMAN employed his now familiar. dilatory tactics. This matter came about, that is, the magnesium powder. as a result of process volunteered to me without any prompting on my part by ABE BROTHMAN. That is, a process which was valuable in a military sense. I believe that it may have also come about as a result of something that I may have told BROTHMAN relating to the fact that as interesting as the aerosol bomb was, it was still not too important ... militarily speaking, to the Soviet Union. In spite of BROTHMAN's delaying actions and promises which kept recurring, of having the whole information in one complete story ready on any one of a number of occasions, this never occurred. There have, however, been found in my home some five or six handwritten pages in my writing, concerning the magnesium powder process. This is just the beginning of the process, the preliminary calculations. There is also in my handwriting a diagram and some notations in BROTHMAN's handwriting. There has also been found some fragmentary single sheets in BROTHMAN's handwriting concerning calculations on the magnesium powder process.

Washington Field Office is continuing investigation at the Pentagon concerning this process.

Baltimore sutel results to New York.

cc - New York
Baltimore (Special Delivery)

100-21170

Mr. Nichols ALL INFORMATION CONTAINED -Mr. Harbo 10-31-50 7-55 PM DIRECTOR, FBI AND SAC, NEW YORK URGENT ABRAHAM BROTHMAN. RENYTELS OCTOBER TWENTYFIVE AND OCTOBER TWENTYS NINETEEN FIFTY. JOHN A. MILLS, HEAD OF AEROSOL DIV. OF ABRIDGEPORT BRASS CO., BRIDGEPORT, CONN., ADVISES BROTHMAN NEVER A DIRECT EM-PLOYEE OF BPT. BRASS CO. BPT. BRASS HAD CONTRACT WITH ABE/GROTHMAN ASSOCIATES, ONE ONE FOUR EAST THIRTY SECOND ST., NEW YORK CITY, N.Y., FOR ONE YEAR PERIOD, JULY NINE, NINETEEN FORTYFOUR THRU JULY NINE, --FORTYFIVE, WHEREBY ABEXBROTHMAN ASSOCIATES RECEIVED NINE THOUSAND DOLLARS PER ANNUM. CONTRACT DATE ON BROTHMAN-S EXPERIENCE WITH LIQUID INSECTICIDE AND FREON PROPELLER WHICH IS BASIS FOR AREOSOL INSECTICIDE BOMB. AT TIME CONTRACT GIVEN TO ABE BROTHMAN AND ASSOCIATES, BRIDGE-PORT BRASS ANTICIPATED RECEIVING NAVAL CONTRACTS FOR THEIR AEROSOL INSECTICIDE BOMBS WHICH NEVER MATERIALIZED IN VIEW OF WAR TERMINATION. BROTHMAN NEVER EMPLOYED EVEN AS INDEPENDENT CONTRACTOR ON ANY WORK CONSIDERED BY THE ARMED FORCES TO BE OF CONFIDENTIAL. RESTRICTED OR SECRET NATURE. PROCESS USED IN MANUFACTURING INSECTICIDE BOMB STRICTLY COMMERCIAL AND NOT IN ANY WAY SUBJECT TO ESPIONAGE. ALSO INDICATES BROTHMAN WAS EMPLOYED AS CONSULTANT DURING SAME PERIOD BY REGAL CHEMICAL CO., DOBBIN ST., BROOKLYN, N.Y., UNDER CONTRACT WITH REGAL CHEMICAL AND ABRAHAM BROTHMAN ASSOCIATES. BROTHMAN DESIGNED EQUIPMENT BEEDROFF ENDOF PAGE ONE COPIES DESTROYED 58 NOV 6 383 MAR 5 1963

PAGE TWO

END OF PAGE TWO

25746

AEROSOL INSECTICIDE BOMBS. AT SAME TIME, BROTHMAN, THROUGH ABE BROTH-MAN ASSOCIATES, ALSO ACTED AS CONSULTANT FOR TED LEE CHEMICAL CO., BROOKLYN, N.Y., UTILIZING SAME ADDRESS AS REGAL CHEMICAL CO. TED LEE - CHEMICAL CO. UTILIZED BROTHMAN-S DESIGNS FOR FILLING METHYL BROMIDE AMPOLES FOR U.S. ARMY SIGNAL CORPS. METHYL BROMIDE ARE DELOUSUNG. DEVICES WHICH WERE SOLD TO THE ARMY FOR DELOUSING INFANTRYMEN-S PACKS. MILLS INDICATES THAT SO FAR AS HE KNOWS, THIS CONTRACT INVOLVED A STRICTLY COMMERCIAL PROCESS NOT IN ANY WAY CONSIDERED CONFIDENTIAL, SECRET OR RESTRICTED. MILLE INDICATES THAT HE HAS NO INFO RE ESPIONAGE ACTIVITIES OF BROTHMAN, HARRY GOLD OR MIRIAN MOSKOWITZ. MILLS STATES THERE WAS NO OPPORTUNITY FOR BROTHMAN AT ANY TIME TO COME IN CONTACT WITH CONFIDENTIAL OR RESTRICTED OR SECRET DATA WHEN HE VISITED BPT. BRASS FOR CONFERENCE PURPOSES. BROTHMAN NEVER ACTUALLY DID RESEARCH WORK AT THE BPT. BRASS CO. FACILITIES AND WAS STRICTLY AND INDEPENDENT CONTRACTOR. MR. MILLS STATES THAT HIS LETTER TO BROTHMAN-S SELECTIVE SERVICE LOARD UNDER DATE OF JUNE SIXTEEN, NINETEEN FORTYFOUR REQUESTING BROTH-MAS-S DEFERMENT WAS BASED ONLY ON THE FOREGOING RELATIONSHIP BETWEEN BROTHMAN AND THE BPT. BRASS CO. STEPHEN JANKURA, PERSONNEL DEPT., BPT. BRASS CO., BRIDGEPORT, CONN., NOT AQUAINTED WITH BROTHMAN IN ANY WAY. ADVISED LETTER DATED MARCH TWENTYSEVEN, NINETEEN FORTYFIVE, SIGNED BY HIM TO BROTHMAN-S SELECTIVE SERVICE BOARD REQUESTING BROTHMAN-S DEFER-MENT WAS MADE AT REQUEST OF JOHN MILLS. JANKURA HAS NO INFO CONCERNING BROTHMAN-S ESPIONAGE ACTIVITIES OR ANY KNOWLEDGE OF ESPIONAGE ACTIVITY OF HARRY GOLD OR MIRIAM MOSKOWITZ. MEYER L. FREED OF THE MEYER L. FREED LABORATORIES, AND FORMER GENERAL MANAGER AND TECHNICAL ADVISER OF RUFERT CHEMICAL CO., DIVISION OF SEYMOUR MFG. CO., SEYMOUR CONN., ADVISED BROTHMAN WAS NEVER EMPLOYED BY THE RUFERT CHEMICAL CO. HOWEVER, IN APPROXIMATELY MAY OF NINETEEN FORTYTWO, A CONTRACT WAS NEGOTIATED

- OCT 24/1950

HEREIN IS UNCLASSIFIED

CONF WASH AND WASH FIELD FROM NEW YORK

Mr. Glavin

DIRECTOR AND SAC URGENT

ABRAHAM BROTHMAN, WAS, MIRIAM MOSKOVITZ, ESP-R M REREP SA JOHN R.

TWO TYPES OF MIXERS, AN INJECTION MIXER AND A SUPER TURBINE MIXER, BOTH

JUNE THIRTY, FIFTY, PAGE TWELVE CONCERNING BROTHMAN COMPLETING WORLD

COVERED BY U.S. PATENT NO. TWO TWO ONE TWO TWO SIX ONE. AUSA JOHN FOLEY

WHO IS ASSISTING IN PREPARATION OF CASE, ADVISED THAT IN BROTHMAN-S

NINETEEN FORTYSEVEN GRAND JURY TESTIMONY HE SAID IT WAS NECESSARY TO MEET WITH THELEN TO EXPLAIN OPERATION OF MIXER TO HER. FOLEY IS DESIROUSE

OF HAVING TESTIMONY AT BROTHMAN-S TRIAL FROM A CHEMIST OR CHEMICAL

ENGINEER. IT IS NOT NECESSARY FOR THIS WITNESS TO BE AN EXPERT ON

MIXING EQUIPMENT. ACCORDING TO FOLEY IT WILL BE SUFFICIENT FOR HIM

MERELY TO HAVE A GENERAL CHEMICAL BACKGROUND AND BE ABLE TO STATE THAT

THIS MIXER IS OF SUFFICIENT TECHNICAL NATURE THAT NO LAYMAN WOULD BE

ABLE TO UNDERSTAND ITS OPERATION. ACCORDINGLY WFO IS REQUESTED TO

OBTAIN COPY OF ABOVE NUMBERED PATENT AND (RESENT IT TO FBI LAB FOR

THE LAB IS REQUESTED TO HAVE THIS PATENT EXAMINED AND

FURNISH AT BROTHMAN TRIAL A WITNESS WHO AGAN TESTIFY IN ACCORDANCE WITH

FOREGOING REQUEST. WFO ALSO REGUESTED

U.S. PATENT OFFICE COMPETENT TO INTRODUCE THIS PATENT INTO EVIDENCE.

WFO ALSO REQUESTED TO FORWARD COPY OF PATENT TO NYC AND IN EVENT BUREAU

HAS NO ONE AVAILABLE WHO CAN TESTIFY AS SET FORTH ABOVE, SUTEL IN

O VULO C END PAGE ONE

PAGE TWO

ORDER THAT THIS MATTER MAY BE PRESENTED TO TECHNICIANS AT NYC WHO MICHT BE IN POSITION TO APPEAR AS WITNESS IN FORTHCOMING TRIAL.

WFO ADVISED BY TELEPHONE TODAY TO OBTAIN PATENT.

SCHEIDT

Ł

CORRECTION PAGE ONE LINE WONE WORD SIX SHOULD BE ESP-R. OMIT M

END

MITITITIT

NY R 20 WA LIR

Unilled Laboratory

waterboroger

WO COPIES WEO

By _

fice Memorandum

Director, FBI

DATE: October 25, 1950

FROM

Att: FBI Laboratory SAC, New York-

ABRAHAM EROTHMAI ESPIONAGE - R

There are enclosed five envelopes which contain photostatic copies of material found during a search of HARRY GOLD'S home in Philadelphia, Pennsylvania in June, 1950. These envelopes ... are numbered to correspond with the itemization of the material as set out in the report of SA ROBERT G. JENSEN dated July 5, 1950 at Philadelphia, Pennsylvania. This material is as follows:

Envelope No. 2:

This envelope contains photostatic copies of three sheets of paper with handwriting thereon.

HARRY COLD on June 24, 1950 stated that this material was in his handwriting and was concerned with operating data on a magnesium powder plant.

Envelope No. 3:

This envelope contains photostatic copies of 11 pages of handwritten notes and handdrawn figures on legal size paper. It also contains a single sheet of ruled paper with the number 3 in the upper right hand corner and notations beginning No. 2. The following material is also contained in this envelope: a single sheet of ruled paper entitled "Notes on Computation", four sheets of unruled paper bearing the numbers 16, 17, 18 and 19 in the upper right hand corner, and a sheet of paper with the number 7 on top containing typewriting and handwriting

HARRY GOID advised that the 11 pages of handwritten notes and handdrawn figures on legal size paper were in his handwriting and that this material was concern with mixing equipment. The ruled paper with the number 3 in the upper right hand corner and the notations beginning No. 2 was in BROTHMAN'S handwriting, according to COLD. He said that this latter material referred to magnesium powder. The four sheets of unruled paper bearing the numbers 16, 17, 18 and 19 in the upper

SPECIMENS RETAINED IN LAB. For Exam.

Enclosures (5)

ALL INFORMATION CONTAINED 3

100-95068 1950 DONUVO

JMC : MJT

Herein is unclassified DATE 11- 18-86

Let to Dir, Att FBI Lab NY 100-95068

right hand corner were, according to GOID, in his handwriting and referred to the Buna-S process.

The sheet of paper with the number 7 on top, according to GOID, contained his handwriting and referred to mixing equipment.

Envelope No. 7:

This envelope contains photostatic copies of a series of handwritten notes on pages numbered 5 through 16, inclusive, on the letterhead of the Golwynne Chemical Corporation.

According to HARRY GOLD, all of the material contained in this envelope is in his handwriting and that it must have been copied from material that BROTHMAN gave him on mixing equipment.

Envelope No. 8:

This envelope contains photostatic copies of sheets of paper numbered 1 through 4 and 17 through 25. There is also photostatic copies of papers on which appear what seems to be chemical equations.

According to HARRY GOID, the sheets of paper numbered 1 through 4 and 17 through 25 were identified by him as being in his handwriting and that this material concerned mixing equipment. The pages on which the chemical equations appear, according to GOID, are not in his handwriting. He said that these pages might be in EROTHMAN'S handwriting, but that he did not know to what they refer.

Envelope No. 14:

Photostatic copies of the following material appear in this envelope: In pages of handwritten notes on graph paper entitled "HENDRICH continuous method for Buna-S manufacture". There are also 18 pages of handwritten notes that appear to be a continuation of the information

NY 100-95068

listed on the graph paper. There is also contained in this envelope two photostatic copies of a two-page typewritten document entitled "Notes on Continuous Method Report",

All of this material was shown to HARRY GOLD on June 22, 1950 and he identified it as being in RROTHMAN'S handwriting.

The Laboratory is requested to compare the material in BROTHMAN'S handwriting as enumerated above with the known specimens of BROTHMAN'S handwriting in the Bureau's possession.

It is also requested to compare the alleged handwriting of HARRY GOLD with known specimens of HARRY GOLD'S handwriting already in the possession of the Bureau.

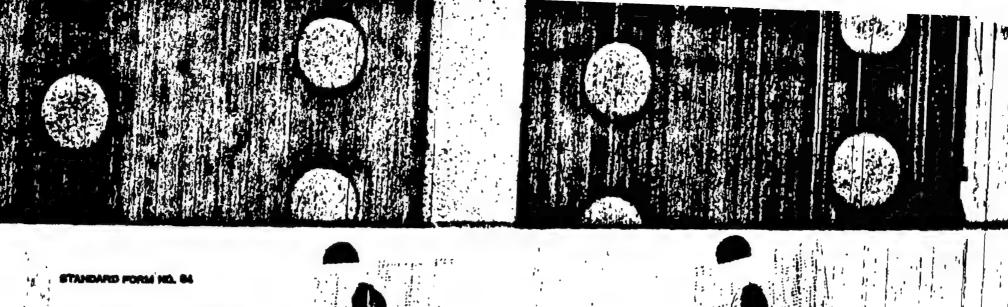
It is suggested that this material be referred to the same document examiner in the laboratory who examined the handwriting material of HARRY GOLD previously submitted in this case.

It is also suggested that if possible, photographs showing similarity between the questioned and known handwriting specimens of both GOID and BROTHMAN be prepared for possible use in BROTHMAN'S trial.

As previously advised, this trial is now set for November 13,

- 3 -

Mi. Tolson Mr. Clean Mr. Glavin ERAL BUREAU OF INVESTIGATION Mr. Nichols U. S. DEPARTMENT OF JUSTICE Mr. Roser COMMUNICATIONS SECTION Mr. Trace Mr. Barbo OCT 29 1950 Mr. Mohr Tele, Roum Mr. Negae Miss Gand CONE WASHINGTON & WASHINGTON DIRECTOR AND SAC ABRAHAM BROTHMAN, WAS., MIRIAM MOSKOWITZ, WAS. ESP -TWENTYFOURTH LAST. WFO REQUESTED TO SUTEL WHETHER IT OBTAINED BROTH-MAN-S PATENT ON MIXING EQUIPMENT FROM US PATENT OFFICE AND WHETHER IT WAS SUBMITTED TO BUREAU IN ACCORDANCE WITH RETELL WFO ALSO REQUES TO ADVISE RESULTS OF SHOWING NINETEEN THIRTY THREE PICTURE OF BROTH MAN TO KORNFEDER. SCHEID 100-365040 HOLD PLS RECORDED - 57



Office Memo UNITED ST

TO

DIRECTOR, FBI

DATE: November 3, 1950

GUY HOTTEL, SAC, Washington Field

ATTN: FBI LABORATORY

SUBJECT:

ABRAHAM BROTHMAN ALL INFORMATION CONTAINED ESPIONAGE - R (Bufile 100-36504 CHEREIN, IS UNCLASSIFIED.

Rebulet November 1, 1950.

Passport application of ABRAHAM BROTHMAN apparently in BROTHMAN's own handwriting delivered by Special Agent HOLLIS W. BOWERS of this office to the office of H. L. DAHLGREN, Room 7147, Department of Justice Building at 2:17 P.M. November 2, 1950.

FBI Laboratory will photograph application and conduct appropriate handwriting examination in connection with instant matter.

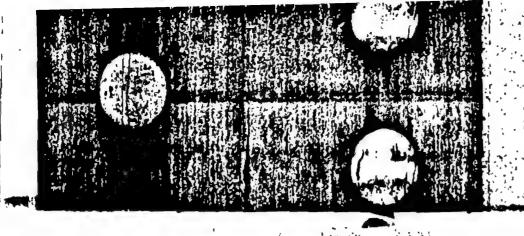
cc - New York (100-95068)

HWB IVC 100-21470

RECORDED - 45 /001-365040







Office Memo

UNITED S GOVERNMENT

: Director, FBI ATT: FBI LABORATORY

DATE: November 2, 1950

FROM : SAC, New York

SUBJECT:

ABRAHAM BROTHMAN

ESPIONAGE - R

Enclosed herewith is box containing 47, 8 x 10 negatives prepared by the Photographic Laboratory of the New York Office as instructed by SA H. F. Dahlgren of the FBI Laboratory.

There is also enclosed one envelope containing numerous specimens of BROTHMAN'S known handwriting. These specimens were obtained from the Golwynne Chemicals Corp., 420 Lexington Avenue, New York City. The Bureau is requested to return the enclosed known handwriting specimens to this effice after completion of requested examination.

Enc-2

ALL INFORMATION CONTAINED

THZ: IM 100-95068 HEREIN IS UNULASSIFIED BYSOMSPINT IMW

SPECIAL DELIVERY REGISTERED

RECORDED - 10

60 NOV 10 Planes LANGES (6.FX.29) 100-365040.

S. DEPARTMENT OF JUSTICE COMMUNICATIONS SECTION OCT 27 1950 ION CONTAINED WASH 52 NEWARK 7 FROM NEW YORK DIRECTOR AND SAC, URGENT Mine Gasdy ABRAHAM BROTHMAN, WAS., ESP - R. RE NEWARK TEL OCT. TWENTY SIX. NEWARK REQUESTED TO CONTACT MRS. JEAN MIEMASECK AND ADVISE HER THAT USA, SDNY, IS CONSIDERING USING HER AS WITNESS AT TRIAL NOW SET NOV. THIRTEEN NEXT TO CORROBORATE THAT PORTION OF HARRY GOLD TESTI-MONY WHERE SHE WAS PRESENT DURING GOLD DASH BROTHMAN MEETINGS. SECURE PHOTOGRAPH OF MRS. MIEMASECK, TAKEN IN APPROXIMATELY FORTY TWO OR AS CLOSE TO THAT PERIOD AS POSSIBLE, SUITABLE FOR IDENTIFICATION PURPOSES AT TRIAL AND FORWARD NYO. EXPEDITE. NK ACK AND

Mr. Ladd N CONTAINED __________ SECTIONS SECTIONS TELETYPE 1-50 FBI NEW HAVEN IRECTOR AND SACL NEW YORK ABRAHAM BROTHMAN, WAS. MIRIAM MOSKOWITZ, ESPIONAGE R. REURTELING OCTOBER THIRTYONE LAST. DOUGLAS WEEKS, PERSONNEL MANAGER, DICTAPHON CORPORATION, BRIDGEPORT, CONN., ADVISES DICTAPHONE RECORDS REFLECT PERIODIC CORRESPONDENCE BETWEEN ABRAHAM BROTHMAN AND DICTAPHONE CO. IN VIEW OF FACT THAT BROTHMAN IN JULY, NINETEEN FORTYEIGHT, PURCHASED OVER EIGHT HUNDRED DOLLARS WORTH OF DICTAPHONE EQUIPMENT AND THAT THE COMPANY IS ATTEMPTING TO COLLECT AN OUTSTANDING BALANCE OF TWO HUNDRED AND TWENTYSIX DOLLARS. - CHECK OF ALL OTHER DIVISIONS AT DICTAPHONE ! COMPANY DO NOT REFLECT OTHER CORRESPONDENCE WITH BROTHMAN. ALBERT G. PURDUE, PRESIDENT, FLUID SYSTEMS, ONE EIGHTYONE DIXWELL AVENUE, NEW HAVEN, CONN., REPORTS BROTHMAN HAS NO CONTRACT WITH THIS COMPANY. FLUID SYSTEMS HAS PUT ON EDUCATIONAL PROGRAM RE COMPANY-S THERMAL ELECTRIC METHOD TO ENABLE HARD FLOWING FLUIDS TO FREELY FLOW THROUGH PIPING. IN CONNECTION WITH CAMPAIGN, ROSTER OF AMERICAN SOCIETY OF MECHANICAL ENGINEERS WAS ACQUIRED AND EACH WAS SENT FOLDER RE SERVICES. OBTAINABLE FROM FLUID SYSTEMS, INC. BROTHMAN AND ASSOCIATES, TWO NINE TWO EIGHT FORTYFIRST AVENUE, LONG ISLAND CITY, WAS ON LIST TO WHICH LITERATURE WAS SENT. BROTHMAN DID NOT FILL OUT CARD FURNISHED BY COMPANY REQUESTING FURTHER INFO OR MATERIAL AND, THEREFORE, NO OTHER FLUID SYSTEM HAS NO OUTSTANDING GOVERNMENT MATERIAL SUBSEQUENTLY SENT. CONTRACTS. REPORT FOLLOWS. NOV 3 .1950 NY TO BE ADVISED CK AND HODL PLS NOV 10 1950 A FEJ HODINH

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VASH 2 BOSTON 1 FROM NEW YORK

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Rand S. P.

DIRECTOR AND SAC

---- URGENT

ABRAHAM BROTHMAN, WAS, ESPIONAGE - R. RE REPORT OF SA JOHN R.

MURPHY, DATED APRIL FIFTH, NINETEEN FIFTY, NY, REPORTS OF SA BRENTON G. GORDON, DATED MAY TWENTY FOURTH, NINETEEN FIFTY AND JUNE
SEVENTH, NINETEEN FIFTY AT BOSTON AND NY LET TO DIRECTOR AND
BOSTON, DATED OCT. NINTH, NINETEEN FIFTY. BOSTON OFFICE REQUESTED
TO INTERVIEW ROSS C. POWELL, RM. FOUR NAUGHT FIVE, PARK SQUARE

COMMONWEALTH PLASTIC CO., NINETY EIGHT ADAM ST., LEOMINSTER, MASS., CONCERNING THEIR KNOWLEDGE OF COMMUNIST AND ESPIONAGE ACTIVITES

OF BROTHMAN AND MIRIAM MOSKOWITZ AND ASCERTAIN WHAT BUSINESS TRANS-

ACTIONS THEY HAD WITH BROTHMAN. BOSTON FURTHER REQUESTED TO

BUILDING, BOSTON, MASS., AND HARRY LEVINE, PRESIDENT OF THE

IDENTIFY MR JECATUR /PHONETIC/ AS SET FORTH IN REFERENCED NY REPORT.

IT IS TO BE NOTED THAT LECATUR IN NINETEEN FORTY SIX MAY HAVE POSS-

IBLY BEEN EMPLOYED BY FLAGG, BRACKETT AND DURGIN, BOSTON, MASS.,

AND THAT A MR. XPOWELL WAS KNOWN TO LECATUR AT THAT TIME. ACCORD-

INGLY THE MR. POWELL KNOWN TO LECATUR MAY BE IDENTICAL WITH MR.

ROSS C. POWELL AND POWELL MAY BE ABLE TO IDENTIFY LECATUR. IN THE

EVENT THE BOSTON OFFICE IDENTIFIES LECATUR IT WILL CONSIDER THE

POSSIBILITY OF INTERVIEWING HIM RE BROTHMAN AND MOSKOWITZ. SUTEL.

COLIES DESLECATO

38 3 MAR 5, 1963

SCHEIDT

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NT CP

G. I. PHIDEOMIN

mr Deliver

ERAL BUREAU OF INVESTIGATION IN S. DEPARTMENT OF JUSTICE |
COMMUNICATIONS SECTION |

HEREIN IS UNCLASSIFIED

DATE 46/87 BY-3045PWT MELETYPE

WASHINGTON 7 NEW YORK 3 FROM NEWARK

lo-28-50 1-26PM

Tele. Room BS

DIRECTOR AND SAC URGENT

ABRAHAM BROTHMAN, WAS, ESP - R. RENYTEL TO BUREAU AND NK OCTOBE

TWENTY SEVEN. JEAN NIEMASECK, ONE FIFTY ELLERY AVENUE, NEVARK, ADVISED THIS DATE USA, SDNY CONSIDERING USING HER AS WITNASS AT TRIAL NOVEMBER THIRTEEN NEXT. SHE HAS NO PHOTOS OF HERSELF TAKEN AROUND NINETEEN FORTY TWO. CLOSEST PHOTO TO THAT PERIOD TAKEN FORTY FIVE AND SHE WILL FURNISH IT TO NEWARK OFFICE MONDAY OCTOBER THIRTY.

INSTANT PHOTO WILL BE FORWARDED NY SAME DATE.

MC KEE

END

WA NK R3 NYC MCA

NK R 7 WA JIM

ALSO REAYRELAY

G I. R. -7

RECORDED - 4

100 365040-33

OCT, 81,1950

CC: M. La Roffers

61 NOV 1 6 1850

NOVEYBER 1, 1950 - URGENT

SAC, NERALE

LEGARLY BOTHAN, ESPIONACE B. DE MEN TORY TEL OCTOPER THREE ONE

YOU ARE AUTHORIZED TO INTERVIEW BENJAMIN AND CERTROLE SCHEART WAY

CO-CFR THE THEIR I NOWLEDGE OF CP AND ESPIONACE ACTIVITIES OF BROTHMAN

AND MOSFOWITZ UPLESS REVIEW OF YOUR PILES MAKES SUCH INTERVIEWS

THAU ISANIB.

HOOVER :

200-365040

EFE: dpk__

CC: NEE TORK (BY WAIL

ALL INFORMATION CONTAINED HEREIN IS UNCLASSIFIED
DATE 4 4 5 BY 304 2 FUT | IMN

(A review of identifiable C references in Bureau files: concerning Benjamin and Gertrude Schwartzman Tails to reflect any subversive information other than their relationship to Alexander Schwartzman, referred to in referenced teletype.)

> 100-365040-337 NUV 2/1950

EL . 22

FEDERAL EUREAU OF INVESTIGATION I U.S. DEPARTMENT OF JUSTICE COMMUNICATIONS SECTION

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FEDERAL BUREAU OF INVESTIGATION U. S. DEPARTMENT OF JUSTICE COMMUNICATIONS SECTION

OCT 30 1950

ALL INFORMATION CONTAINED HEREIN, IS UNCLASSIFIED. BYSO42PWT / IMN

WASHINGTON 19A CHICAGO 1 FROM NEW YORK

DIRECTOR AND SAC URGENT

ABRAHAM BROTHMAN, WAS, ESP. R. BUFILE SIXTY FIVE DASH FIVE EIGHT EIGHT ZERO FIVE, CHICAGO ONE HUNDRED DASH TWO ONE SIX TWO THREE. REREP OF SA JOHN R. MURPHY, FOUR FIVE LAST AT NY AND REPORT OF SA W. RULON PAXMAN, FIVE FOUR LAST, CHICAGO. ON SEVEN TWENTY NINE LAST, BROTHMAN AND MARIAM MOSKOWITZ WERE INDICTED BY FEDERAL GRAND JURY, SDNY, FOR CONSPIRACY TO OBSTRUCT JUSTICE IN THAT TOGETHER WITH HARRY GOLD, A CO-CONSPIRATOR, THEY AGREED UPON FICTITIOUS EXPLANATIONS OF THEIR ASSOCIATION WITH EACH OTHER AND DIVERS OTHER PERSONS. IN FURTHERANCE OF THIS CONSPIRACY, AND TO EFFECT THE OBJECTS THEREOF, BROTHMAN TESTIFIED BEFORE THE GRAND JURY ON SEVEN TWENTY TWO FORTY SEVEN AND GOLD TESTIFIED SEVEN THIRTY ONE FORTY SEVEN. THE NYO IS CURRENTLY INTERVIEWING ALL FORMER ASSOCIATES OF BROTHMAN TO OBTAIN EVIDENCE OF BROTHMAN-S ESPIONAGE ACTIVITIES. IN THIS CONNECTION, IT IS REQUESTED THAT THE OFFICE INTERVIEW LOUIS AND PEARLAGREEN, SEVEN EIGHT FIVE INDEXED - 26 END PAGE ONE COPIES DESTROYED

WU 888 MAR 5 1963

REPOBRED . KG

Mr. Roses

Mr. Tracy Mr. Harbo

Mr. Belmont

Mr. Mohr

Tale. Room Mr. Negre

Miles Genedy

PACE TWO

OF THEIR BROTHER EMANUEL GREEN, WHO FORMERLY RESIDED WITH THEM ATTHE ABOVE CHICAGO ADDRESS. IN THE EVENT EMANUEL GREEN IS LOCATED IN THE CHICAGO AREA, IT IS REQUESTED THAT HE BE INTERVIEWED RE HIS KNOWLEDGE OF COMMUNIST AND ESPIONAGE ACTIVITY ON THE PART OF BROTHMAN AND MOSKOWITZ, AND ASCERTAIN THE NATURE OF THE ASSOCIATION BETWEEN GREEN AND BROTHMAN. SUTEL.

SCHEIDT

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HOLD PLS

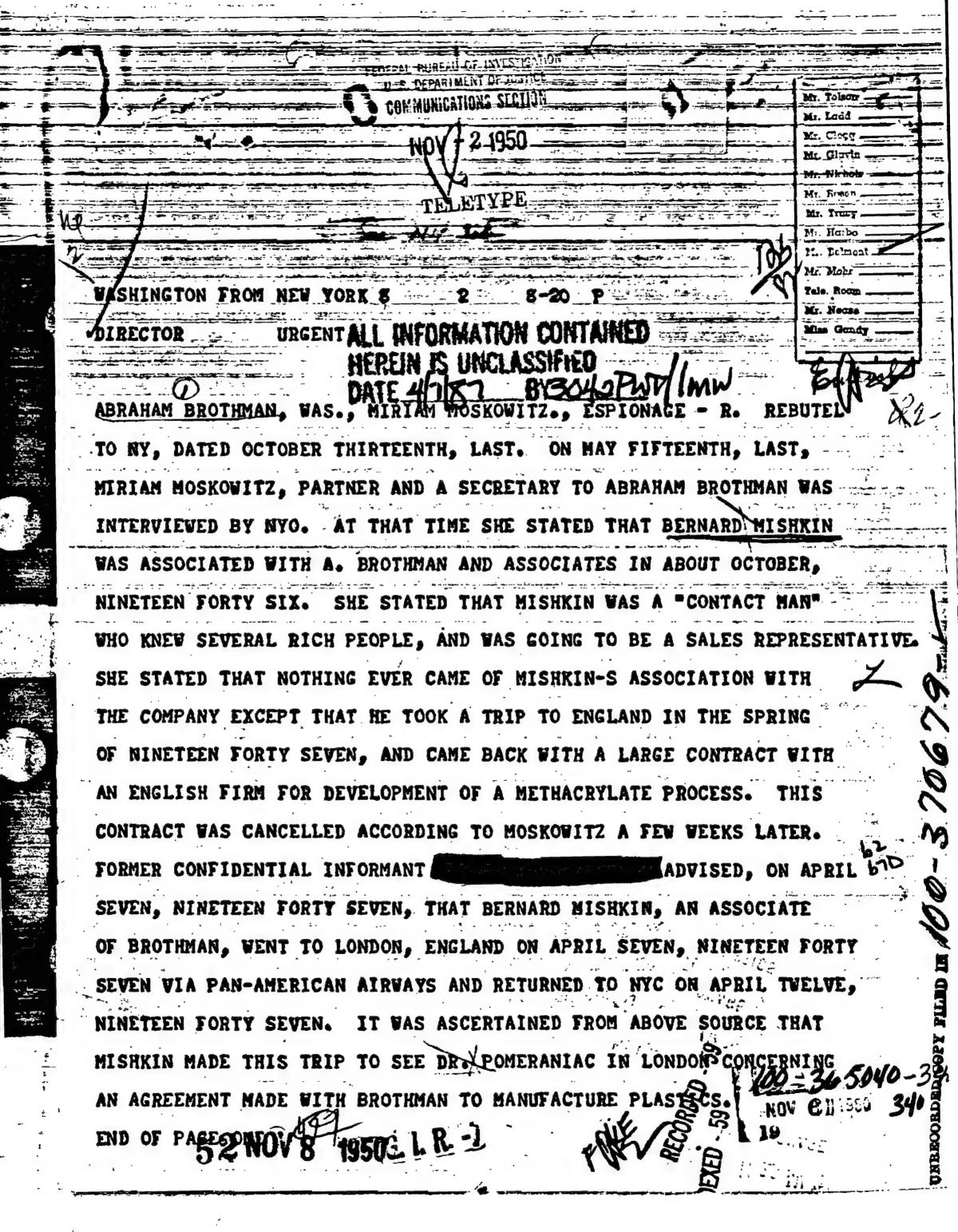
cc:mr Famphere



FEDERAL BUREAU OF INVESTIGATION FOIPA DELETED PAGE INFORMATION SHEET

Page(s) withheld entirely at this location in the file. One or more of the following statements, where indicated, explain this deletion.
Deleted under exemption(s) with no segregable material available for release to you.
Information pertained only to a third party with no reference to you or the subject of your request.
Information pertained only to a third party. Your name is listed in the title only.
Documents originated with another Government agency(ies). These documents were referred to that agency(ies) for review and direct response to you.
Pages contain information furnished by another Government agency(ies). You will be advised by the FBI as to the releasability of this information following our consultation with the other agency(ies).
 Page(s) withheld for the following reason(s):
For your information:
The following number is to be used for reference regarding these pages: 100-365040 - 339





Office Mem

um • united s

TO : D. F. Ladd

SUBJECT:

ABRAHAL BROTHLAN
MIRIAM MOSKOWITZ
OBSTRUCTION OF JUSTICE

A. H. Bellent

ASAC Whelan advised on the afternoon of

November 3, 1950, that U. S. Attorney Saypol had

indicated that he wanted to talk with Whelan regarding
wire taps as to whether any were used in the investigation of Brothman. Whelan advised that there have been four technical surveillances as follows:

DATE:

P2 P2

This technical was placed on the telephone of Abraham Brothman Associates, 114 East 32nd Street, New York City, and was in operation from December 4, 1945, to October 23, 1946. It was reinstalled November 5, 1946, and discontinued December 12, 1947.



This technical was on the residence of Abraham Brothman at 41-08 42nd Street, Sunnyside, Queens, New York. It was originally installed December 13, 1945, and discontinued Warch 12, 1946.

670

This technical was installed on Brothman
Associates at 85-03 57th Avenue, Elmhurst, Queens, New York.
It was installed January, 8, 1946, ATON CONTAINED inved
Yarch 12, 1946.

HE INFORMATION CONTAINED

DATE 4/2/87 BY3042 PWT/ MM

This technical was installed on the telephone at Abraham Brothman's office at 29-28 41st Avenue, Long Island City, Queens, New York. It was installed October 23, 1946, and was discontinued December 12, 1947.

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Two of the agents scheduled as witnesses in the trial of Brothman, namely Special Agents D. E. Shannon and F. D. O Brien, have knowledge of these technicals and their initials appear on logs and technical slips. In addition, at the time these technicals were in operation, it was customary to place pertinent technical slips in the file and there are a number of these old slips in the file. The custom of placing these slips in file was not in effect at the time of the Coplon case. You will recall that at that case it was brought out that these records were destroyed.

In addition to the above, there was a highly confidential source utilized in this case during 1946 at the office of Abraham Brothman Associates, 114 East 32nd Street. Special Agents Shannon and O Brien participated in obtaining information from this highly confidential source. There was also a highly confidential source utilized in this case about May, 1950. None of the Witnesses Scheduled to testify in the Brothman trial have knowledge of this source.

It was the observation of ASAC Whelan that, since the trial of this case strictly involves obstruction of justice before a Grand Jury, there appears to be no logical reason why the question of the use of wire tapping should come up in connection with the prosecution of the case. However, under the broad rulings of Judge Ryan in the Coplon case, it is conceivable that the court in hearing the Brothman case might allow the defense to inquire into various phases of the investigation to determine if there was any wire tapping, etc. Whelan requested advice as to whether he should furnish Saypol with information regarding the wire tappings and whether, in the event the question is brought up regarding highly confidential sources, he should advise Saypol of these.

It appears that the U.S. Attorney is entitled to any information regarding the investigation of Abraham Brothman which may be of assistance to him in connection with the possible arguments and positions taken by the defense of the case.

RECOUNTENDATION

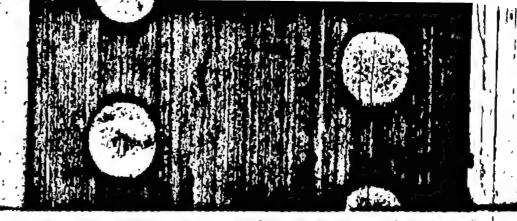
It is recommended that ASAC Whelan be authorized to advise U.S. Attorney Saypol of the information regarding technicals installed and the facts developed from them.

It is further recommended that in the event inquiry is made regarding highly confidential sources then Saypol should be advised regarding these. It is noted that this case is scheduled for trial on November 8, 1950. Saypol has indicated to Whelan that he will call him at the first available opportunity for discussion of these matters.

of the action to be taken.

I cover have have a





Office Memorandum • united states government

: Director, FBI

DATE: November 6, 1950

FROM : SAC, New York

SUBJECT: ABRAHAM BROTHMAN

ESPIONAGE - R

Recurtel 11/2/50 concerning Jury Panel.

Following the procedure established in the COPLON-GUBITCHEV case, this office is placing the indices and election check results on individual sheets of paper, one sheet per juror. The sheets will then be arranged in alphabetical order, placed in an appropriate notebook and given to U.S. Attorney Irving Saypol. After the jury has been picked, the names in the notebook will be indexed and made an exhibit in this file.

ERT: IM 100-95068

ALL INFORMATION CONTAINED HEREIN IS UNCLASSIFIED BY 3045 PNT/IMW
DATE 4/C/87 BY 3045 PNT/IMW

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tant Attorney General James M. McInerney Movember 3, 1950 There are being furnished berewith copies of the following reports which have been submitted in connection with the above-entitled matters Report of Special Agent Gilmer G. Robinson. dated at La Angeles, October 25, 1950; Report of Special Agent William M. O'Brien, dated at Chicago, October 51, 1950. 100-365040 ALL INFORMATION CONTAINED 100-365040 - 343 HEREIN IS UNCLASSIFIED

DATE 4/4/87

BY 3045 PWT / Imply

100-3650

DATE 4/4/87

BY 3045 PWT / Imply

100-3650 1950

You are authorised to furnish the United States Attorney for the Southern District of New York with copies of the following reports which have been submitted in this easet the state of the s Report of Special Agent Gilmer G. Robinson, deted at Los Angeles, October 25, 1950; Report of Special Agent Hillian M. O'Brien, dated at Chicago, October \$1, 1980, ALL INFORMATION CONTAINED 100-365040 HEREIN IS UNCLASSIFIED

DATE HUR BYSO42 PAT IMW 100-365040 -344 RECORDEDNOV 4 1950 52 PH "50 H 112 ROOM 60 NOV 137

FEDGE! BUZEN DE NACHA	Mr. Tolson
U. S. DEPARTRENT OF AUSTREA	Mr. Cleav
COMMUNICATIONS SECTION	Mr. Glovin
NOX 2 1950	Mr. Boses
L INFORMATION CONTAINED	Mr. Barbo
REIN IS UNCLASSIFIED TELETYPE	Mr. Belmont
TE 4/6/87 BYSOUS PROT / IMW	Mr. Heggs
WASHINGTON 11 NEW YORK 5 PHILA 2 FROM NEWARK 2-2-2	Act Mandy
DIRECTOR AND SACS URGENT	
ABRAHAM BROTHMAN, WAS, MIRIAM MOSKOWITZ, ESF-R. RE NY TELS 1	O NEWARK
OCTOBER THIRTY ONE AND NOVEMBER ONE AND NY TEL TO BUREAU, NK	PHILA T
AND BOSTON OCTOBER THIRTYONE, WHICH CONTAIN LEAD TO INTERVIEW	CONTACTS
AND ASSOCIATES OF SUB TO ASCERTAIN THEIR KNOWLEDGE RE ANY COM	MUNIST
OR ESPIONAGE ACTIVITIES ON PART OF BROTHMAN AND MARKOWITZ AND	ALSO N
TO ASCERTAIN THEIR BUSINESS TRANSACTIONS WITH BROTHMAN. ONE	JEROME
KLINE DESCRIBED AS A CONTACT. INVESTIGATION REFLECTS HE IS	SELF EM-
PLOYED TAX CONSULTANT AND ACCOUNTANT WITH OFFICES AT ONE NAUC	HT ONE ONE
FINANCE BUILDING, PHILADELPHIA AND PRESENTLY RESIDES WYNNEWOO	DD SECTION (
THAT CITY, TELEPHONE ARDMORE SEVEN SEVEN SIX EIGHT W. KLINE	FORMERLY
RESIDED FOURTEEN FORTY SIX ORMOND AVE., CAMDEN, N. J., AND WA	AS FORMERLY
EMPLOYED AS REVENUE AGENT, US TREASURY DEPARTMENT, AT GIMBEI	B
BUILDING, PHILA. PHILA INTERVIEW KLINE IN ACCORDANCE WITH IN	NSTRUCTIONS
CONTAINED IN REFTELS. EXPEDITE AND SUTEL. N. Y.	-
CONTAINED IN REFTELS. EXPEDITE AND SUTEL. N. Y. END LOU 1050	A SECTION
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FEDERAL BUREA	U OF IN	VESTIGATION	
PORM NO. 1			Post Annual Property of the
THIS CASE ORIGINATED AT NEW YORK		NHILE NO. 65-13	36 md -
	PERIOD FOR WHICH MADE	REPORT MADE BY	
NEW HAVEN 11/7/50	11/3,6/50	SA LLOYD S. GOODRO	W
ABRAHAM BROTHMAN, Was.	The matter transport and the grant of	ESPIONAGE - R	-
ADIMINAL DIWITINAL, HOS.		BUI TOWNED - II	m - 1
			de la
SYNOPSIS OF FACTS:	ADMINISTRATIVE	AND THE RESIDENCE OF STREET OF STREE	
			,
	handwriting of A		- '
	om Rufert Chemics		•
	Bureau. Mr. ROSS	ir, Conn. and for-	,
	-	on 2 week vacation	• • •
	located in care		
GREGG 604	6 North Clairmont	St., Chicago, Ill.	
and/or Mrs	. W. J. MC GUIRE,	224 15th St., N.W.,	•
Cedar Rapid	ds, Iowa. ALL IN	FORMATION CONTAINED	* _
i. l. R7		IS UNCLASSIFIED.	
	MATC A	Was ov Sould Pr	STIMN
DETAILS: Mr. O. T. STOCKER.	General Manager	or the Rulert Chemical Co	
a division of the	Seymour Manufactu	ring Co., made available	the
following items who	ich represent sam	ples of the handwriting of	of
ABRAHAM BROTHMAN,	which have been s	ubmitted to the FBI Labor	ratory
for examination pur	rposes:		
1. One letter date	nd 7/2/12 to Mn	M. BLUME, signed ABE BRO	773 78.F A 3.Y
2. One letter date	ed 10/1/12 to Mr.	M. I. FREED, signed A./I	DECALINA M
3. One letter date	ed 12/15/42 to Mr	. F. G. SPACE, signed A.	BROTHMAN
4. Carbon copy of	a letter dated 1	2/1/42 to Mr. M. L. TREE	D.
signed A. BROTH	HMAN.		1.
5. Pencil report	entitled "Summary	of Processing Conditions	att dated
8/8/44 initial		•	
o. Handwritten in	k report entitled	"Derivation of Expression	on for
of Free Retty	ion in wamper's P Acids from Trigly	roposed 'Steam Distillati	ion
II A	TOWN TEAM TETATA	PELTITOD.	· And
APPROVED AND Jalen N Will SPECIAL AGENT	1	NOT WRITE IN THESE SPACES	-
FORWARDED: TO TO TO IN CHARGE	10 3	1 P A VI A DA	1
	100 - 3	65 040 - 34	-6

APPROVED AND SPECIAL AGENT DO NOT WRITE IN THESE SPACES

FORWARDED: SIN GHARGE

A SUPERIOR OF THE DEVONT N FILE

A-New York

2-Omaha

2-Chicago

2-New Haven COPIES DESTROYED

DO NOT WRITE IN THESE SPACES

RECORDED - 24

NOV. 8 1950

EX. - 68

PROPERTY OF FBI - This confidential report and its contents are loaned to you by the FBI and are not to be distributed outside of agency to which loaned.

59 NOV 13 1950

NH 65-1336

ADMINISTRATIVE

It is noted that the Summary of Processing Conditions and the report on Derivation of Expression for Steam Consumption in Webber's Proposed Steam Distillation of Free Fatty Acids From Triglycerides represent confidential industrial processes of the Rufert Chemical Company and should under no circumstantes be made public.

POWELL currently resided in Mansfield, Conn. POWELL, a consulting engineer, formerly did business at room 404, APRK Square Building, Boston, Mass. and is known to have been at least a business acquaintance of ABRAHAM BROTHMAN.

Investigation conducted by SA WILLIAM H. BOOTH at Storrs, Conn., reflects that Mr. ROSS C. POWELL is at present on a two week vacation and can be located care of CHARLES E. GREGG, his brother-in-law, 6046 North Clairmont St., Chicago, Ill. or Mrs. W. J. MC GUIRE, 224 15th St., N.W., Cedar Rapids, Iowa.

REFERRED UPON COMPLETION TO THE OFFICE OF ORIGIN

NH 65-1336

ADMINISTRATIVE

<u>LEADS</u>

THE CHICAGO OFFICE

AT CHICAGO, ILL.

At 6046 North Clairmont St., Chicago, Ill., will locate CHARLES E. GREGG, care of his brother-in-law, at this address and will interview him concerning his information of any Communist or Espionage activityon the part of ABRAHAM BROTHMAN and MIRIAM MOSCOWITZ.

Will ascertain what business transactions transpired between POWELL and BROTHMAN.

Will interview POWELL concerning his knowledge of one LECATUR (ph) who apparently in 1946 could have been employed by the firm of Flagg, Bracket & Durgin, formerly of Leominster, Mass. and later of Boston, Mass.

Will ascertain if LECATUR was in any way associated with POWELL in whatever negotiations POWELL had with BROTHMAN.

If LECATUR is identified and his whereabouts is learned, a teletype should be sent to the office covering LECATUR'S residence with a lead to interview LECATUR re any knowledge of Communist or Espionage activity of BROTHMAN and MOSCOWITZ.

Will ascertain from POWELL if he has records of business transactions with BROTHMAN and if so, where records are currently located inasmuch as efforts are now being made to locate additional handwriting specimens of BROTHMAN other than his signature.

THE OMAHA OFFICE

AT CEDAR RAPIDS, IOWA

At 224 15th St., N.W. Cedar Rapids, Iowa, will locate ROSS C. POWELL, care of Mrs. W. J. MC GUIRE.

In the event that POWELL is located, will conduct investigation set forth under leads for the Chicago Office.

The above leads were sent by teletype to Omaha and Chicago on 11/3/50.

0-6

NH 65-1336

ADMINISTRATIVE

REFERENCE:

Teletype from Bureau to New Haven, 11/1/50
Boston teletype to New Haven, 11/1/50
New Haven teletype to Bureau, Omaha & Chicago, 11/3/50

MUNICATIONS SECTION OCT 31 1950 31 127 A WASHINGTON FROM NEW YORK 1 र महिल्ला DIRECTOR DEFERRED ABRAHAM BROTHMAN, WAS., MIRIAM MOSKOWITZ, ESPIONAGE R. WILLIAM BONDY US DISTRICT JUDGE, SDNY, ADJOURNED UNTIL NOV. EIGHTH NEXT START OF SUBJECTS TRIAL. HE DENIED THEIR REQUEST FOR ADDITIONAL POSTPONE MENT AND STATED THAT NO FURTHER ADJOURNMENTS WILL BE GRANTED. ALL INFORMATION CONTAINED HOLD PLS HEREIN IS UNCLASSIFIED PUT IMN RECORPTED - 100 - 365040 - 348 CC mm (14) 50 NOV 10 1950

fice Mem DATE: November 1, 1950 Belmont SUBJECT: ABRAHAM EROTHMAN ALL INFORMATION CONTAINED ESPIONAGE - R HEREIN IS UNCLASSIFIED PURPOSE: ور من الموسوع التي الورد أن من وي الموسوع الموسوع والموسوع الموسوع الموسوع الموسوع الموسوع الموسوع الموسوع الم الموسوع To advise the State Department of the Bureau's desire to interview Alexander Swenchansky and to authorize such inter view by the New York Office. DETAILS: For your information, Harry Gold, confessed Soviet agent, at the time he furnished the details of his association with Abraham Brothman advised that through conversation with Brothman it was his impression one Shura Swan was an individual formerly connected with Amtorg Trading Corporation who possibly introduced Brothman into Soviet espionage activities. Ar investigation was thereupon conducted in an effort to determine the identity of Shura Swan, referred to by Gold. The New York Office has advised by teletype dated October 31, 1950, that this individual has been positively identified through informants as one Alexander Svenchansky. Svenchansky is an American citizen who in 1925 was employed by a textile syndicate formed by the Chase National Bank for the purpose of purchasing American cotton for Russia. He subsequently was employed by Amtorg Trading Corporation in New York City. According to this teletype, Svenchansky is presently employed as Program Officer in the European and Middle Eastern Service of the United Nations at Lake Success, New York. RECOMMENDATION: It is recommended that the State Department be advised through Liaison of the Bureau's desire to immediately interview Svenchansky malative to his knowledge of the activities of Brothman. It is further recommended that the New York Office be authorized RECORDED - 48 100-365040 Attachment RFE: dpk INDEXED - 43 38.3 MAR 5 _ 1963

to immediately conduct the desired interview of Svenchansky so that sufficient time will be available prior to the Brothman trial on November 8, 1950, to enable the United States Attorney to subpoens Svenchansky before the Federal Grand Jury in the Southern District of New York. A teletype to the New York Office authorizing this interview is attached hereto for your approval.

Alla Miles De Joh.

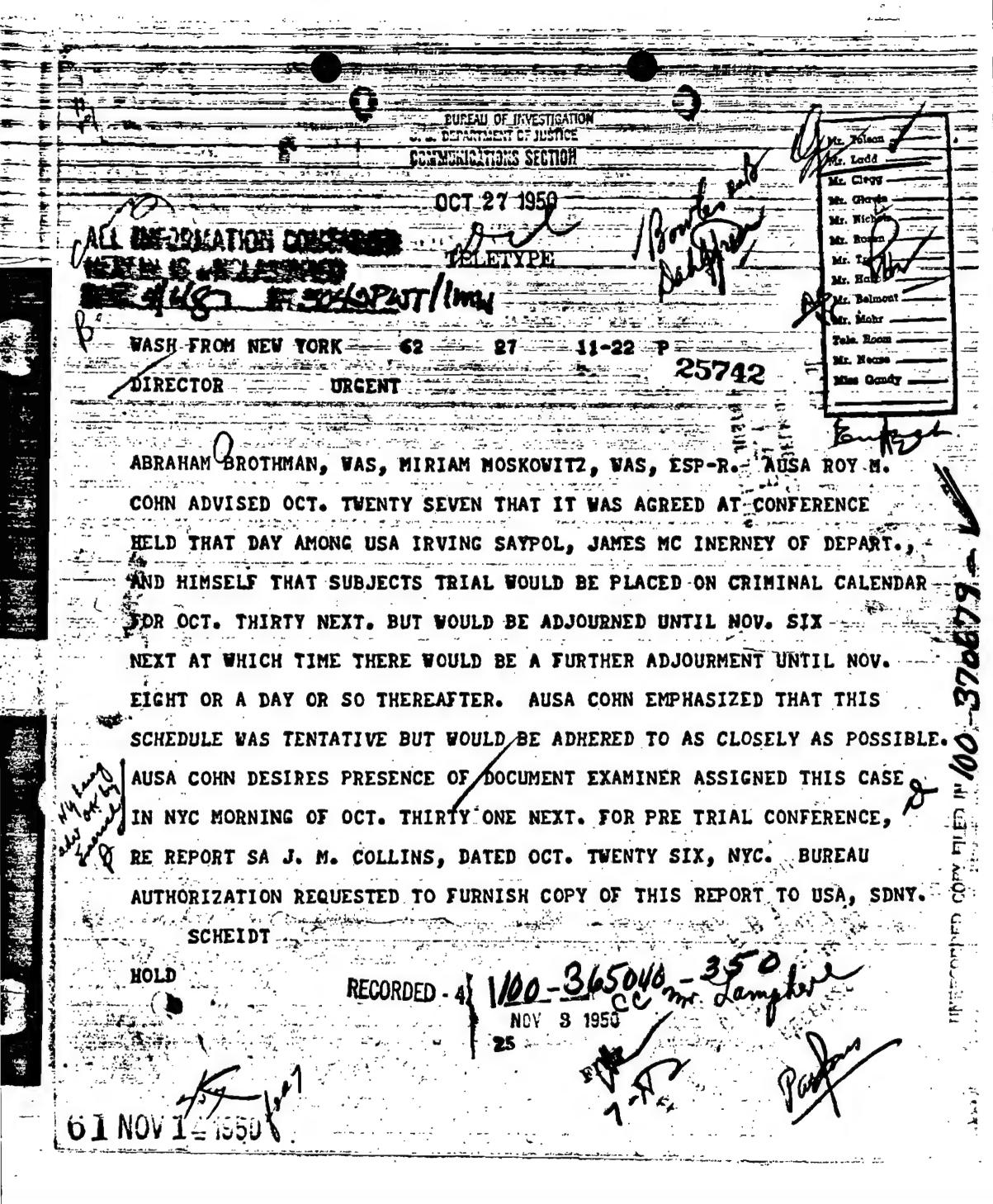
- 2 -



FEDERAL BUREAU OF INVESTIGATION FOIPA DELETED PAGE INFORMATION SHEET

	Page(s) withheld entirely at this location in the file. One or more of the following statements, where indicated, explain this deletion.
	Deleted under exemption(s) with no segregable material available for release to you.
	Information pertained only to a third party with no reference to you or the subject of your request.
	Information pertained only to a third party. Your name is listed in the title only.
	Documents originated with another Government agency(ies). These documents were referred to that agency(ies) for review and direct response to you.
	Pages contain information furnished by another Government agency(ies). You will be advised by the FBI as to the releasability of this information following our consultation with the other agency(ies).
6	Page(s) withheld for the following reason(s): Desposition in Local 45-57449-719
	For your information:
	The following number is to be used for reference regarding these pages: $100-365040-NR 11-2-50$





REPORT of the L BUREAU OF INVESTIGATION WASHINGTON D. C. 11-17-15 5042 PUT Blow Arrester 6, 1950 TAG. BON TOUR Dore Dillers the report of the PKI Laboratory on the exeminable of evidence received from your office on Nevember 3, 1950 and from the Mahington Field office on November 2, 1950. PERFERIATE AGENCIES AK PALLOCOPICES AS IS EYR TING SLIP(S) OF CLOSE John Edgar Hoover, Director #7 abraham enotenam Residence - R FM FILE MO 100-7506 100-365**0L**9 3-123661 Mac, New Rook, SAC, Washington Field D-123717 Lettere dated 11/2/50, 11/3/50 CLASSIFIED BY EXCEPT TRON GOS, CAPSORY DATE OF DECLASSIFICATION LEDEFINITE Photographic magnifices made of original dominate, photostatic copies of which were proviously schoolsted by your office with a letter dated October 25. 1950 and decimated no Callege with the second second Shoot of reled paper with number 3 in upper right hand corner with notations beginning "2. according to Trinks... " Fourtom pages of headeritten notes on graph paper estitled "Mondrick Continuous Method For June-5 Hamitesture. Gell Eighteen pages of handwritten notes that appear to be a continue of the information listed on the graph paper, Quil. Photographic negatives of documents not proviously resolved; क्या रहेका भाग है। असी स्टार्स के असे की है। विकास की स्टार्स की स्टार्स की स्टार्स की स्टार्स की स्टार्स की स Quil Tores diagrams entitled "Vestinghous heresal Container," "Armstron Value" stid "Fermanylymia Reg. Model dereast Manager." RECORDED . 13 + 1 100 - 3 6 5 640 -Passport application from #201204 containing known hawkerthing Abrehad Brothman, (substited by Mashington) Photographic negatives of 11 peges of the spleetive fervice file MAF & Laboration Brothess pentaining his known hunderities. he pages containing known headersting of Brothman obtained from Solvens Charles Corporation, New York Othy recipiesed hall epecial delivery - Hashington Fledd to 100-21470 - Philadelphia

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hendprinting apposing on specimes II through II smould be established if it is contemplated that they will be used so evidence at the trial in this sees.

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ALL INFORMATION CONTAINED
HEREIN IS UNCLASSIFIED
DATE 416 BY BY SOUP DET IMW

Kodak SHEET FILM

OPEN ONLY IN PHOTOGRAPHIC DARKROOM

READ THIS NOTICE: THIS FILM WILL BE REPLACED IF DEFECTIVE IN MAN-UFACTURE, LABELING, OR PACKAGING. EXCEPT FOR SUCH REPLACEMENT, THIS FILM IS SOLD WITHOUT WARRANTY OR OTHER LIABILITY OF ANY KIND.

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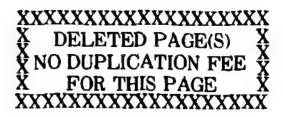
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	Deleted under exemption(s) with no segregable material available for release to you.
	Information pertained only to a third party with no reference to you or the subject of your request.
	Information pertained only to a third party. Your name is listed in the title only.
	Documents originated with another Government agency(ies). These documents were referred to that agency(ies) for review and direct response to you.
	Pages contain information furnished by another Government agency(ies). You will be advised by the FBI as to the releasability of this information following our consultation with the other agency(ies).
53	Page(s) withheld for the following reason(s): EBF Contains regative sheets which Cannot to adequately stotocopied.
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	The following number is to be used for reference regarding these pages: 100-365040-351 EBF





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383MAR 5, 1963

Cin. 65-1718

continuing, Mr. McELROY related that BROTHMAN and WEBER worked on this project; however, they seen exhausted their funds and they then made a deal with an individual named COLDWYNN, who maintains effices on Lexington Avenue in New York City, who financed them in a new company known as Chemurgy. In July, 1942, a two-year contract was entered into between International Engineering and Chemurgy for the above work and this contract expired in July, 1944; however, they were paid a few auxiliary fees for some work after the expiration of the contract.

contract EROTHMAN and WEHER prepared the desired symposium; however, he later understood and learned that EROTHMAN had sold a copy of it to the Graver Tank Company in Chicago, Illinois, without his, WEHER'S, consent, and stated that EROTHMAN possibly had sold same also to other companies in the chemical mixing industry.

In connection with the contract was neither restricted por confidential; however, it was at that time essential to the war effort as International Engineering was furnishing various mixers to companies which held war contracts, and this company also was selling mixers directly to Government agencies. It was for this reason that Selective Service deferment was requested.

McELROY stated that during the period of the contract with Chemurgy he saw EROTHMAN at New York, N. I. on perhaps a dozen occasions, all of which were en business in connection with the research on the mixers. He stated that he had no knowledge of EROTHMAN'S alleged espionage activities until he read of same in the newspapers. He also advised that he knew none of EROTHMAN'S associates other than WEHER, and that HARRY GOLD and MIRIAM MOSKOWITZ are unknown to him.

It is to be noted that ARTHUR P. WEER presently is the New York representative of International Engineering Company.

The fellowing investigation was conducted by

BA CARL A. BETSCH

AT SPRINGFIELD, OHIO

RUDOLPH B. YIRAK, Secretary, Steel Products
Engineering Company, 1205 West Columbia Street, advised as follows:

Cin. 65-1718

enly contact had by said company with ABRAHAM BROTHMAN was in the forwarding to BROTHMAN on October 1, 1950, an unsolicited sales letter enclosing descriptive literature concerning this company bousehold and industrial heating and stoker equipment.

the company on a list of 2,333 names, compiled as of August 8, 1950, by W. S. Ponton, Incorporated, 635 Sixth Avenue, New York, New York, compilers of mailing lists.

Steel Products Engineering Company purchased this list for use in sales promotion work and HROTHMAN'S name and address appear thereon as "A. HROTHMAN, 2928 Alst Avenue, Long Island City, New York." Steel Products Engineering Company keeps a record of all responses to such contacts, and no response has been received from BROTHMAN.

records so that he would be advised of any subsequent contact by EROTHMAN with his company, and YIRAK in turn will immediately notify this office of same.

The transfer of the second of

- REFERRED UPON COMPLETION TO THE OFFICE OF CRICIN

Cin. 65-1718

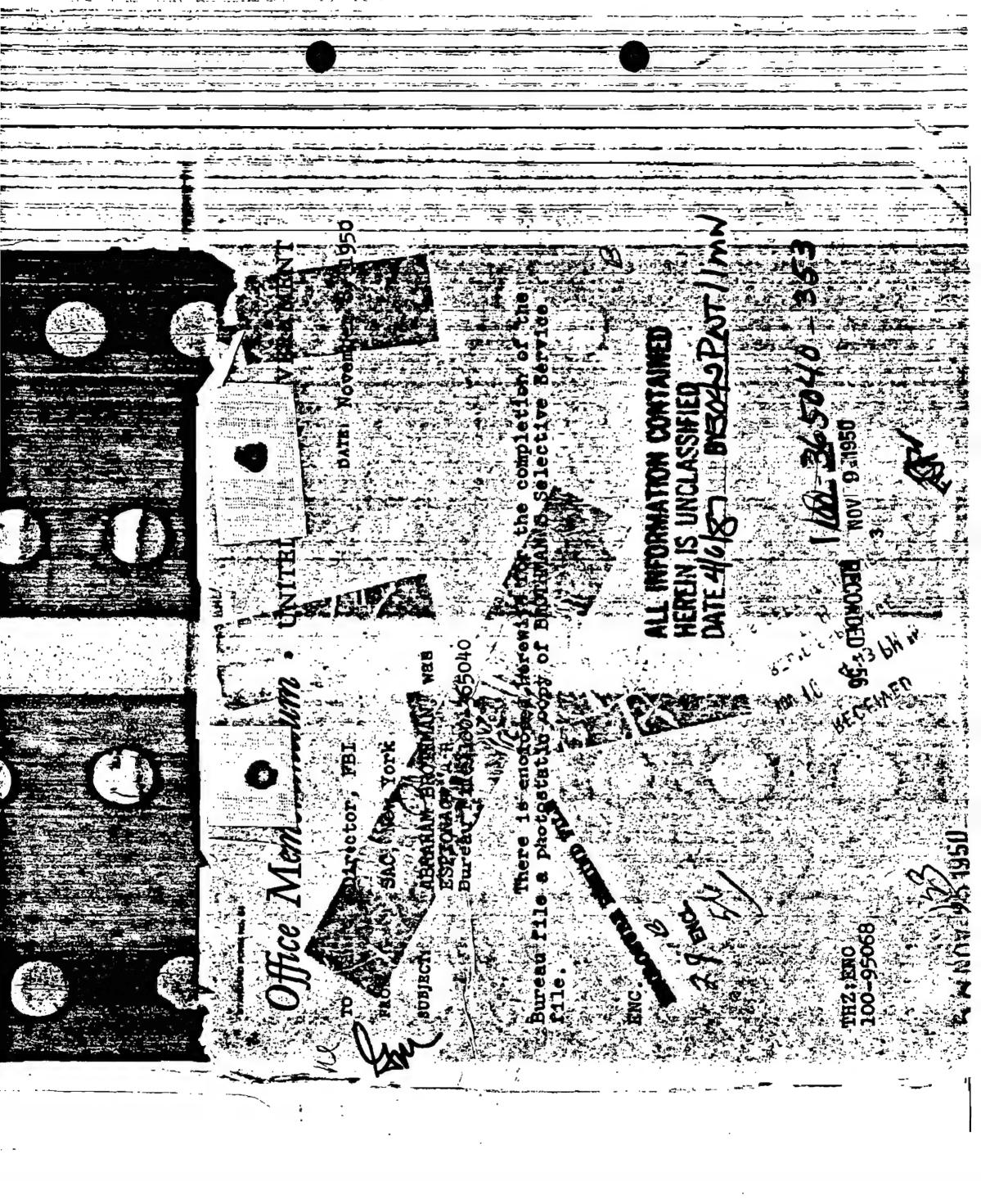
ADMINISTRATIVE PACE

By Cincinnati teletype dated October 27, 1950, New York was advised of the results of interview of R. H. McKIROY, International Engineering Company, Dayton, Ohio, as reported herein.

REFERENCE:

New York teletype to Cincinnati and
Indianapolis, dated 10/25/50.
Cincinnati teletype to New York,
dated 10/27/50.

New York teletype to New Haven, Buffale,
Detroit and Cincinnati, dated 10/31/50.
Butel to Cincinnati, Detroit and New Haven,
dated 11/1/50.



NOV 1 5 1940

RE NOV 1 5 1940

100.7 Yes

SELECTIVE SERVICE QUESTIONNAIRE

Order No. 58

Date of mailing

100AL BOARD NO. 245

C. T. TEO, 40-01 43rd Ave.

New York

HBRAHAM		BA	POTHP	AN
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MOTICE TO REGISTRANT

You are required by the Selective Training and Service Act of 1940 to fill out this Questionnaire truthfully and to return it to this Local Board on or before the date shown below. Willful failure to do so is punishable by fine and imprisonment.

This Questionnaire must be returned on or before

NOV 1 5 1940

James Jornala =

(The above items are to be filled in by the Lotal Board before the Question mire is maded to the registrant.)

INSTRUCTIONS

This Questionnaire is intended to furnish the Local Board with information to enable it to classify you in one of the following Selective Service classes:

Class I includes men who are available for induction into the armed forces of the United States.

Class II includes those whose induction is deferred because of the importance to the Nation of the service they are rendering in their civilian activities.

Class III includes those whose induction is deferred because they have persons dependent upon them for support.

Class IV includes those whose induction is deferred by law and those unfit for military service.

You will receive notice from your Local Board of your

Onthe required in the Questionnaire may be administered by (i) a member or chief clerk of a Local Board or Board of Appeal, member or associate member of an Advisory Board for Registrants, or a Government Appeal Agent; (I) any Postmester, Notary Public, or any Federal, State, county, or municipal officer authorised by law to administer on the generally or for military purposes. No fee should be charged for this service.

Advisory Boards for Registrants are organized to assist registrants in completing their Questionnaires. No charge

will be made for this service. If there is no Advisory Board available, you must nevertheless complete your Questionnaire.

If the registrant is an inmate of an institution and is unable to complete the Questionnaire, the executive head of the institution shall communicate these facts immediately to the Local Board.

- 1. Make no alterations in the printed matter in this Quan-
- 2. Write the applicable words in the spaces provided in the Questionnaire.
- 2. If you furnish additional information or affidavite with your Questionnaire, attach the same securely to it.
- 4. If you are already in the active military or naval service, obtain a certificate to that effect from your commanding officer and attach same to your Questionnaire.
- S. After this Questionnaire has been returned, report to your Local Board at once any change of address or any new fact which may affect your classification.

WHEN A NOTICE APPECTING YOU IN POSTED AT THE OFFICE OF YOUR LOCAL BOARD, YOU ARE SOUND TO PERFORM THE DUTY REQUIRED EVEN IF NO NOTICE REACHES TOU ST MAIL.

Any statements in this Questionnialro merked (Confidential) are for information only of the efficiels duly authorized under the specialism to examine them.

n. C. S. Porm M

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The word "dependent," as used in the liban merely a small part of such person's temporarily prevented from so doing by the wife, divorced wife, parent, foster parent, or sister, or half-sister, who is under 18 years of the registrant has assumed in good faith, Only a person who is a United States may be regarded as a dependent. Based on the information contained in the contain	is scrice coupped coup	s, mean ort (or trant's purent or is ph either n or wi	to whose support physical or econo, or (8) the regists ysically or menta under 18 years of the U	whose support the registromic situation and schild, sully handicap fage or is planted States	ant would ant would a) who is e unborn chili ped, or (c) aysically or a or its Te	ither (a) the d, brother, a person we rementally in partitionies of	e relistrant's half-brother home support handicapped r pomessions	
receive, the Local Board will determine when a reasonable manner in view of such in a business, occupation, or employment. **BTRUCTIONS.—Only those registrants whe trant's carnings from his work are required to all in a house the such and the such are in a house the such and the such are in a house the such and the such are the such as a house	dividus believe the st	the "de al's cir that tatement intaine	pendent" is an incumstances on in one or more per one aumbered 8 to 1 by me and are	ndividual notes of the second	pendent for this series one except	dent in fac- gistrant by a support of a stated	t for support y his work is an the regis- my carning below:	
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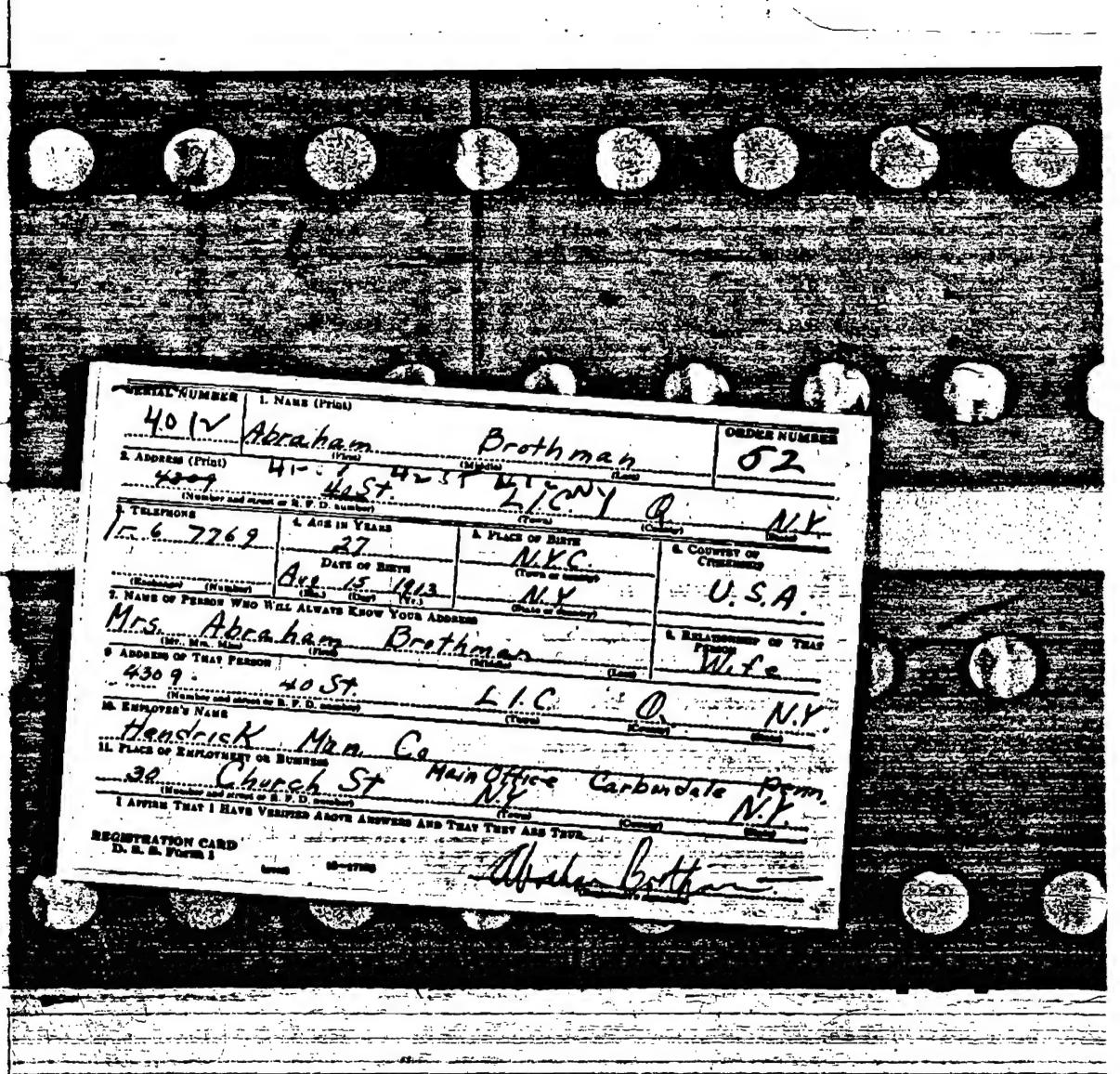
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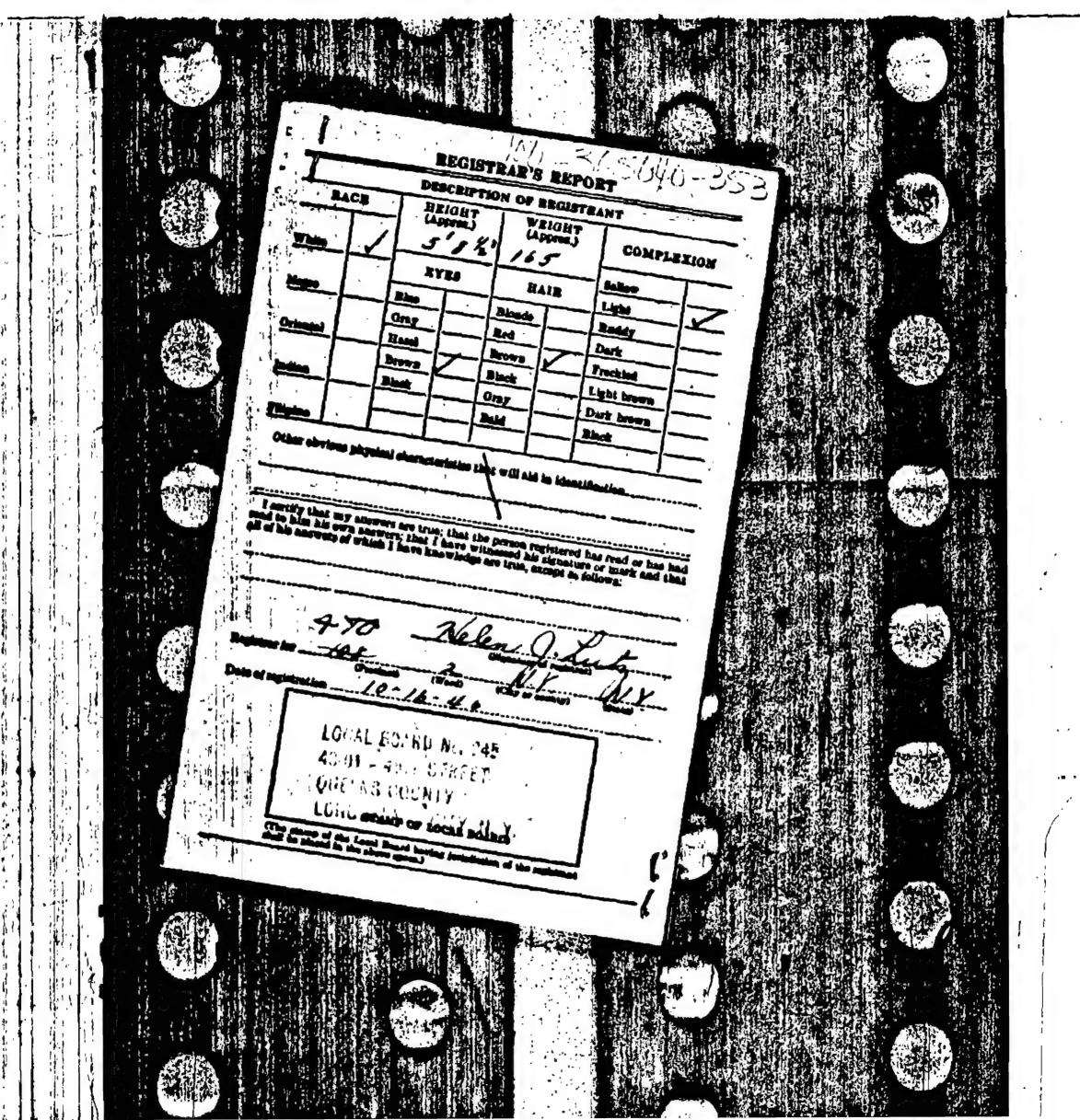
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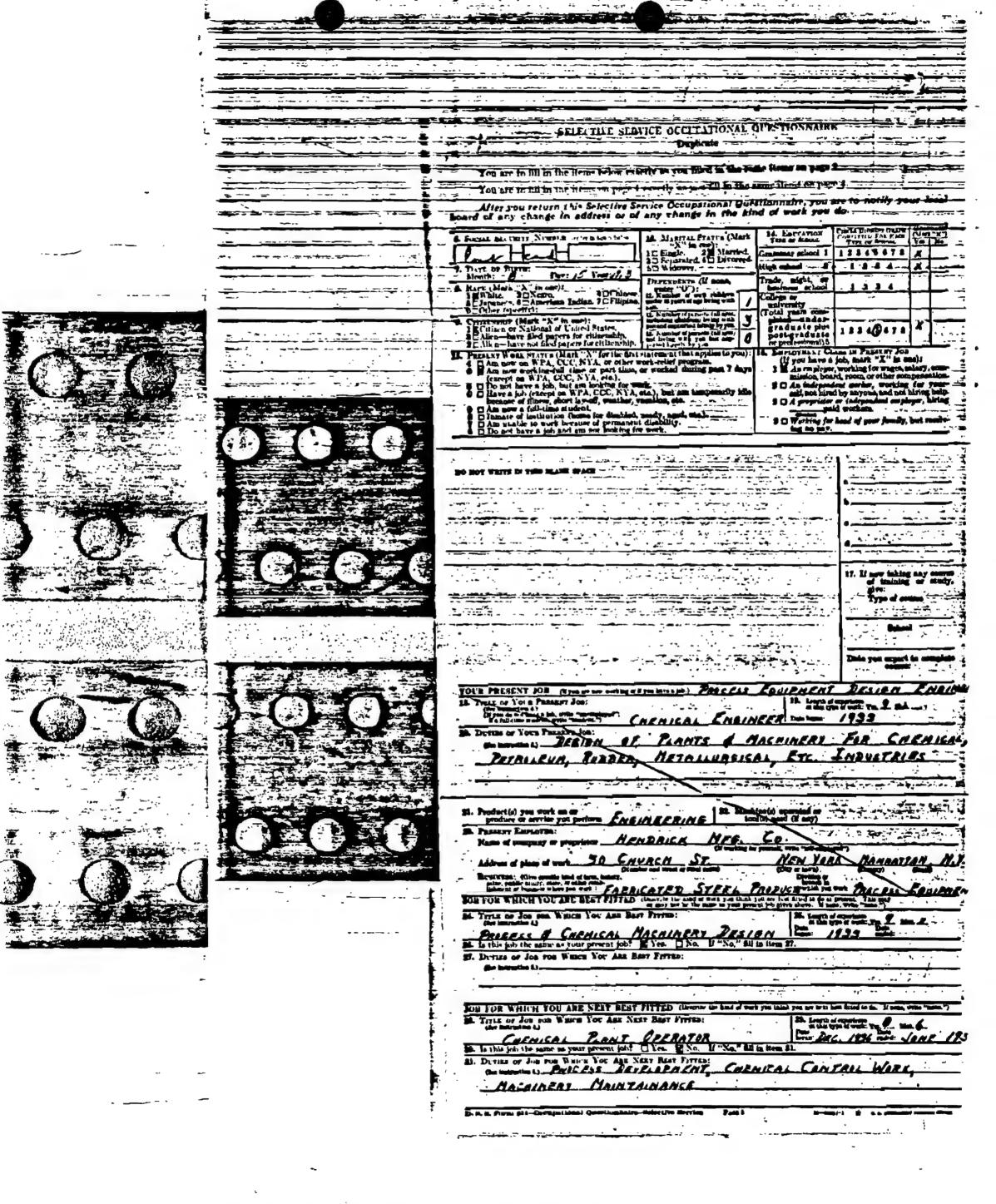
	INSTRUCTIONS.—Registrant shall write nothing below this line when filling out the Questionnaire.
A. 6.1 E.	MINUTE OF ACTION OF REQUEST FOR EXTENSION OF TIME FOR FILING CLAIM OR PROOF
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THE PARTY OF THE PARTY.	MINUTE OF ACTION BY LOCAL BOARD
The Local Bo	pard chamifes the registrant in Class III., Subdivision A., by the following vote: Ayes Z., Noss.
	Mos 76 1940 Joseph Mahmer
	Member, 1
	APPEAL TO BOARD OF APPRAL
1 hereby	appeal from the classification by the Local Board in Class
	(Dignature of porms appoiling)
should be pl	TIONS.—You must also attack here a written statement specifying the class or classes in which you think you seed. If you wish the appeal heard to review a determination regarding your physical or mental finess, you
mest 11 out	and sign the form for appeal on the Report of Physical Examination (Form 200) and you must attach to that form specifying the class or classes in which you think you should be placed.
	MINUTE OF ACTION BY BOARD OF APPRAL
The Board of	Appeal electifies the registrant in Class Bubdivision by the following vote: Ayes Noss
	Complete york - realized by the first owner of the second
	Member,
1 hereby	appeal to the President from classification by the Board of Appeal in Class, Bubdivision
	nd recommendations required by section 379, S. S. R., are attached.
	(Doba) (Disconting of purson appealing)
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SELECTIVE SERVICE SYSTEM

Order to Report

Preinduction Physical Examination

April 2, 1945

The President of the United States,

To	Abrehes			and and	brothman	52~	_
		* .			Last name)		

GREETING

You are hereby directed to report for preinduction physical examination at

at ____6:30 A. m., on the _

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April ---- 1945

(Member or elerk of Local Board)

IMPORTANT NOTICE TO REGISTRANT

Every registrant.—When you report for preinduction physical examination you will be forwarded to an induction station where you will be given a complete physical examination to determine whether you are physically fit for service. If you sign a Request for Immediate Induction (Form 219), and you are found qualified for service, you will be inducted immediately following the completion of your preinduction physical examination. Otherwise, upon completion of your preinduction physical examination, you will be returned to this Local Board. You will be furnished transportation and meals and lodgings when accessary. Following your preinduction physical examination you will receive a certificate issued by the commanding officer of the induction station showing your physical fitness for service or lack thereof.

If you fall to report for preinduction physical examination as directed, you will be delinquent and will be immediately ordered to report for induction into the armed forces. You will also be subject to fine and imprisonment under the provisions of section 11 of the Selective Training and Service Act of 1940, as amended.

If you are so far from your own Local Board that reporting in compliance with this order will be a hardship and you desire to report to the Local Board in the area in which you are now located, take this order and go immediately to that Local Board and make written request for transfer for preinduction physical examination.

205 Fern 215

18-57070-1 U.S. ADVANCEMENT PRINTING OFFICE

MOVISORY BOARD CASE RECORD ABOVE OF REGISTRENT ALL CASE RECORD AGO 79	
Temporary Catagory C3 Hearing Notice Mailed 1/6/43	
Date of A.B. Hearing 1/14/43 Heard by A.B. Womber 9/ % Shoulde	
Selective Board Hearing: Yes No Date S.B. Classification 3A	
A.B.Recommended Category C4	ı
	ı
INFORMATION FURNISHED BY REGISTRANT	
How Long in Present Exployment 10 40	
Defense Work: Yes V No Has Employer Requested Deferment: Yes No	•
Hane of Employer The Chemingy of Roy Kind of Business Engineering	v
Address of Employer 400 Lewigh an NC Registrant's Salary 5000,00 47 Other Income 1000.60	-
Source of Other Income Special Account alar regular salary	
Reason for Present 3-A Classification Transed	
THE PARTY OF THE PROPERTY OF T	-
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REGISTRANT'S STATUS	*
Married: Yes V. 30 Date of Marriage - Pracy 1937	1
Living with Wife; Yes No Separated Divorced Widower	Sec. L.
If Not Living with Wife Does Registrant Contribute: Yes No Reason	1
	4
Had Registrant Been Classified at Time of Marriage; Yes No Had Registrant Received Questionnaire Previous to Marriage; Yes No	.,
Does Wife Work; Yes Ho V Income Occupation	
Any Special Training: Yes Wo. Training or Profession	. E.E. H.
When Did Wife Last Work 1940 - Occupation Stangaller Income 25.00 NA	راند افران
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If Not Living with Registrant Does He Contribute to Their Support: Yes No	, a. , 26.7
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Other Information (Include Explanation of Marriage if Induction was Imminent)	•
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SPECIAL NOTES BY A.B.



Mr. S. Horak, Chairman Selective Service Board #245 Public School [150]
43-01 43rd Ave
Long Island City
Long Island, N. I.

P. S. 150, 40-01 43rd Ave.

NOV 18 1940

Towns to wife - Hou York

We respectfully ask deferment for our Mr. A. Brothmen (District Order #53, Federal Order #132) for the following reasons:

The second of the second of the second

Mr. Brothman is employed by our company in the capacity of Engineer in charge of machinery design for our Chemical and Process Equipment Division. covers the manufacture by our company of the following:

> Equipment for the Production of Aviation Gasoline Equipment for the production of General Petroleum Products Equipment for the Production of Artificial Rubber Equipment for the production of Plastics Equipment for the production of Foods' Equipment for the production of General Processing and Mixing

It would be most difficult to replace Mr. Brothman as he is the inventor of patented reatures incorporated in this equipment and, therefore, is the only one familiar with our design. We therefore, trust that our request may have your favorable consideration.

> Yours very truly, HENDRICK MOG. COMPANY

D.L. Bassett

Ass't Secretary (See affidavit attached)

DLB/eff

NOV 18 1940

November 16, 1940 Com

I certify that the above is the signature of D.L. Bassett, Assistant Secretary of the Hendrick Manufacturing Company, Carbondale, Pennsylvania.

LOTARY PUBLIC

The Committee topics thank 8, 1941

THE CHEMURGY DESIGN CORPORATION

DIVISION OF COLUMNIA CHEMICALS CORPORATION

ENGINEERS & TARRICATORS OF PROCESSING PLANTS

PROCESSING PLANTS

NEW YORK CITY

HOME ESCHAPOR FORCE

January 11, 1943

To show it May Concerns

Mr. Brothman is exployed by the Chemurgy Design Corporation as a Chief Design Engineer and Vice-President. The Chemurgy Design Corp. acts and has acted as consulting design engineers to:

- International Engineering, Inc. of Layton, Ohio who menufacture Process Equipment, Blowers, Fans, Mine Cers, and Mills. International Engineering has just completed construction on several large Mills for the U.S. Navy and is presently engaged in fulfilling for the government the largest order for industrial fans and blowers ever placed by the U.S. Government.
- Graver Tank & Mfg. Co. of East Chicago, Indiana and Cattasaqua, Ps. who operate one of the largest welding and fabrication shops in the country and who are shipping approximately 150 tons of fabricated steel a day. Graver Tank & Mfg. Co. does also furnish water-treating systems for municipalities and for Government Industrial Power Houses. We are enclosing herewith a copy of a report which ir. Brothman and the writer prepared on a water-treating system which was installed at the Central Power House of the Philadelphis Navy Yard at Phila., Ps.
- The Eulert Chemical Co., Div. of the Seymour Mfg. Co. of Seymour, Conn. who produce Nickel Hydrogenation Catalyst for the conversion of vegetable and animal oils, for the hydrogenation of petroleum products such as Aviation Gasoline, and for the synthesis of various essential Defense Chemicals. Please see attached letter from the Rufert Chemical Company in remarks. Brothman's connection with the former's present work.

The Pulverized Metals Corp. of Centerbrook, Conn. who produce pulverized magnesium powder for the loading of Incendiary Bombs, Tracer Shells, and Tracer Bullets and whose entire production is consumed by the Alloed Mations under Lease-Lend arrangements.

Please see attached letter from the Pulverised Metals Corporation, concernign work Mr. Brothman has been delegated by the Champray Design Corp. to do for them.

- 5. Chicago Pump Company of Chicago, Ill. who manufacture industrial pumps and equipment for industrial and municipal sewage disposal systems. The Chicago Pump Co. is presently under 100% production for the Defense Program, their entire production being under a blanket priority system.
- 6. Hendrick afg. Co. of Carbondale, Pa. who produce fabricated steel products for use either directly or indirectly in Chemical Process Louipment, Airoplanes, Petroleum Equipment, Armaments, etc. See attached miscellaneous letters addressed to the writer and/or Mr. Brothman chosen at random from our current years files.

The Chemurgy Design Corporation has or is either directly or thruits clients engaged in the manufacture or design of products and projects typified by the following protial list, not including projects mentioned above in connection with our clients' listing:

- 1. the building, designing, and engineering of equipment for the manufacture of chemicals vital to the manufacture of Synthetic Rubber for the Naugatuck Chemical Div. of the United States Rubber Company of Naugatuck, Conn. Please see attached Priority Rating.
- 2. the building, designing, and engineering of equipment for the manufacture of Glycerine for the Colgate-Palmolive-Peet Co. at Jersey City, N.J. and Jeffersonville, Ind.
- 3. the building, designing, and engineering of equipment for the manufacture of explosives for the Picatinny Arsenal, Bureau of Ordinance of the U.S. Gov't. at Dover, N.J.
- 4. the building, designing, and engineering of a plant for the manufacture of Synthetic Resins for the Synver Corp. of Filmington, De.
- 5. the designing (installation and construction to begin shortly) of a Plant for recovering Spent Nickel Catalyst for the Rufert Chemical Company, Div. of the Seymour Mfg. Co.
- 6. the development, engineering, and design of the Brothman-Weber Continuous System for the production of Bune Synthetic Rubbers which is currently being employed by all the Defense Plant Coporation Plants producing Bune Synthetic Rubber. Please see correspondence relative to same with Chemical & Metallurgical Engineering and the War Production Board.

Reduced to the most basic terms, Mr. Brothman functions in our organization as Chief Engineer and Vice-President and is integrally escentially especiated with the discharging of the various tasks and projects which the above moterial indicates. May the writer point out that the imbility of our organization, under present condition, to recruit sen of even a such less specialized and rounded technical level than that enjoyed by Mr. Brothman has resulted in a general 12 to 14 hour porking days a seek for our entire organization. Yours very truly Secretary JAN 2 2 43 5



420 LEXINGTON AVENUE, NEW YORK, N.

January 11, 1943

To Thom it May Concern:

Mr. A. Brothman has, since July of 1942, served as consulting engineer to our associated company, the Pulverized Metals Corporation, and, as such, supervised the re-design of certain sections of our plant at Centerbrook, Connecticut. His work in improving and expanding the production of pulverized magnesium powder by our plant has been singularly successful and is still in progress. In view of the expanding needs of the "efense Program for pulverized magnesium powder and in view of our previous experiences in attempting to secure competent technical aid in advancing our production problems, it is our considered opinion that ar. Brothman's supervision has been and shall continue to be uniquely vital to us.

Pulverized magnesium powder, as produced by us, goes entirely for the production of Incendiary Bombs, Tracer Bullets, and Tracer Shells. Our present production is totally under contract to the British Turchasing Commission in this Country. and goes ultimately to the Australian Government.

Trusting that you will, in view of the above, give our urgent requirements in connection with -r. Brothman's continued services your kindest consideration, we are

Yours very truly, =

GOLWYNNE CHEMICALS CORPORATION

Henry A. Goldonne

President

<u>1</u>b

SEYMOUH COLK-January 11, 1943 To Whom It May Concerns As a member of The Chemurgy Design Corporation, Mr. A. Brothman, has for the past seven months been in charge of the process chemical engineering, mechanical designing, and supervision during the erection of a Nickel Recovery Plant which we are building at the Government's request. This plant will be capable of recovering from Spent Hydrogenation Catalyst, used in the hydrogenation of oils, approximately 1,500,000 lbs. of Nickel, and 7.500,000 lbs. of oil, fats, and waxes annually. Mr. Brothman is responsible for the supervision and trial operation of the complete project when finished; and it is essential and imperative that he continue in his present capacity. The amount of material which will be recovered, and the highly critical material of the nickel and oils in the defense program which will be recovered, prompts us to direct this plea to you at this time. THE RUPERT CHEMICAL COMPANY

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INTERENGINE DURING

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June 17, 1944

Local Board No. 245, Queens County 43-01 46th Street Long Island City, N.Y.

Re: Abraham Brothman, No. 52

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Gentlemen:

Mr. Abraham Brothman, the above, is our technical designer of equipment for the chemical and process industries, we manufacturing at the present time such equipment for Government Arsenals, the leading manufacturers of explosives, aluminum, penicillin, manganese, synthetic rubber, plastics for bombers, etc.

The loss of Mr. Brothman would mean delays for many months in the obtainment of a technician of equal merit, with the resultant confusion in the process industries that we serve.

Men of Brothman's type are quite rare, and his induction will mean a great detriment to the operation of this Company as well as the kindred industries whom we serve.

This being an exceedingly exceptional case, we hope that you can see your way clear to grant him a further deferment.

Very truly yours, INTERNATIONAL ENGINEERING, INC.

ainme

R.H.McElroy, President

rem Ev

GRAVER TANK & MFG. CO.. INC.

MAR 1 1944

GENERAL STEEL PLATE CONSTRUCTION ...

Island City. N

EAST CHICAGO, INDIANA

February 28th, 1944

Selective Service System
Local Board No. 245
43-01 46th Street
Long Island City 4, New York

RE: Abraham Brothman Order No. 52

Gentlenen : The state of the st

On October 29th, 1943 the Selective Service Headquarters gave tentative approval to our preliminary Replacement Schedule and assigned Acceptance No. 536. The final Replacement Schedule was approved by the State Director and re-assigned Acceptance No. 536. effective December 8th, 1943.

We have submitted form 42-A for the above employee showing the tentative acceptance date of October 29th, 1943 whereas it should have shown the final approval date of December 8th, 1943. Will you kindly correct your records accordingly and extend the present classification of this employee for the authorized period, effective Docember 8th, 1943.

of this memorandum on the attached copy of this notice and forward it to the attention of the undersigned.

Yours very truly, ---

GRAVER PANK & 10FG. CO., INC.

GM:17

C. V. Malmgren, Vice-President

GRAVER

GRAVER TANK & MFG. CO., INC. JAN 13 1944

GENERAL STEEL PLATE CONSTRUCTION

Charles No.

EAST-CHICAGO, INDIANA

January 11th, 1944

AIRMAIL

Selective Service System
Local Board No. 245
43-01 46th Street
Long Island City 4, New York

PE: Abraham Brothman Order No. 52

Gentlemen:

Referring to my letter of December 20th, 1943 relative to the above registrents

Attached hereto is the Form 42-A with the Acceptance Stamp thereon. Our amendment to our Replacement Schedule was approved by the State Headquarters of Selective Service at Indianapolis, Indiana on December 31st. 1943.

Your cooperation in connection with this case is sincerely appreciated.

Yours very truly,

GRAVER TANK & MPC. CO., INC.

Enc.

V. Malagren, Vice-President

GRAVER

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		SELECTIVE S	غركات بمحاف بحميم بداء بيميرين				O. CO. STORY CO.
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	for me in act	wpational Classific vision where the in	me on this for	ne ner net app	icable) (201	Ch Breek	A Comment
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registrant	***	Brothman	Company of the Company	TO MENT OF THE		TAMES V.	一下の 一大学 一大学 一大学
Service Order		The second of the		450	70		

Local Board Title of present job

State whether journeyman, apprentice, helper, certificated, licensed, professional engineer, etc.:

Engaged as a consulting engineer and designing engineer. He is capable of designing all types of equipment we manufacture, which includes process equipment, resin plants,

acid making equipment, food process equipment, coal handl-Describe duties actually performed ing equipment, water treating equipment, sewage disposal equipment, clarifiers, pressure tanks of all kinds, oil refinery equipment, and welded steel products. Briefly, he has been working exclusively. So excise include name of machine or machine tool, process, materials, etc.) on special equipment to handle the manufacture of synthetic glues for a secret military project, continuous fractional distillation of fatty acids for the production of high grade fatty acids for

use in rubber compounding and metallic salts of fatty acids for use in paint and coating formulations, equipment for manufacture of pure nickel carbonate for the reduction of the carbonate to dry reduced catalyst for use in butadiene manufacture, and design of equipment for continuous operation of nickel nitrate-ultimate use the development of a nickel

June, 1942 Date entered present job Icatalyst to be used in the Date employed _ manufacture of aviation gasoline, and design of

Average weekly rate of pay, \$125.00 Average hours worked per week .44 leguinment for the continuous methylation of waste fats to produce Prior work experience a dynamita grade of glycerine. He is canable

of designing the necessary equipment and super-Blaw-Know, Pittsburg, Penna. Vising the erection of and starting up the

Hendrick Manufacturing Company, Carbondale, Penra Chamurgy Design Corporation, New York, N. Y.

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Educational background John Winthrop Experimental School - Primary and part of acc. (Fill out if necessary to establish suployee's qualifications for a particular job) ondary edu

Dellitt-Clinton High School - Secondary Education

Columbia College - Academic training

Columbia University - Dept. of Chemical

How long will it take you to replace this employee? Lore than six mont

What specific steps have you taken to secure or train a replacement for this registrant?

We could materially increase our engineering force if qualified men could be found

but none are available. We have tried all sources of supply U.S. Employment

vice, Engineering Societies, classified ads in trude magazines and par

- (Revised 9 15-42)

Name of

Selective

[OVER]

Annual Mark & Mark	Inc. 1/1/13 1944
Name of company Graver Tank & Hifg. Co.	partnership, individual of soft-employed an expert, Course
	Chicago, Indiana La
(Location of pie	int, after, or division where registrant is employed)
Description of the activities of this company Fab	licators of welded steel etructures, steel
place construction, water treating	equipment, sewage equipment, softeners and
	ving equipment, fabricators of welded steel
	rs, marine and diesel engine builders, and
alloys.	stainless steel, stainless clad, and citer-
State specifically what proportion of your products	s currently produced are:
(a) for use in the war effort 100%	
(b) for civilian use	
la expansion or further conversion contemplated in the factor of the foundational discussions of the Number additional discussions.	Effective Dale October 29, 1943
Number additioned Number additioned 1273	State Lend William State Land
now 600 needed in next 6 manths	100 peoded in next year 200
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Is a replacement training program in operation?	
	n our skilled shop jobs and we have always ha
	ing department. The letter has had to me aban
have a training program for welders	te men eligible for such a training program. In our shop endiour Student Training Tourse
college graduates is still in effec	
This form was completed at the plant or office	e of the company located at
•	
East Chicago, Indi	
and all correspondence relative to this affidavit sho	ould be so addressed.
7 C W Walmann :	de relevant for effect
to an area	do solemnly swear (or affirm)
that I am Vice-President	of the above-named company, and that the
(Odicial postton)	
foregoing statements are true to the best of my k	nowledge and belief.
	1 Decision of the second
	Malanta
	(Biggetore)
Subscribed and sworn to before me this	11th day of
•	1 / 1/21
	Tracks & Miller.
	(Signature of official administering outh)
	Notary Public
	(Official designation of official administering onth)
INSTRUCTIONS: This form is to be filled out by an en	mployer or other person who has knowledge of the reperant's
the employer must notifu the Local Board promptly of an	is civilian occupation or activity. If the registrant is deferred, my change in the registrant's job status, or if his employment is
terminated.	, and the second

OCCUPATIONAL CLASSIFICATION (Industrial)

GRAVER TANK & MFG. CO. INC.

SCHERAL STEEL PLATE CONSTRUCTION

EAST CHICAGO, INDIANA

DOGGDOT DUX 1945

Solective Service System

Selective Service System
Local Board No. 245
43-01 46th Street
Long Island City 4, New York

RE: Abraham Brothman
Order No. 52

Gentlemen:

Referring to our previous correspondence relative to the above

We filed our Replacement Schedule with the State Headquarters of Selective Service at Indianapolis, Indiana and received approval of the original schedule on October 29th, 1943, which schedule was assigned Acceptance Number 536. We have since that date filed an amendment to our schedule on which the above registrant's name appears and we are awaiting approval of the State Headquarters.

We are urgently in need of qualified engineers and we have exhausted every source of supply, including the U.S. Employment Service, without success.

We have completed and attach hereto a Form 42-A showing the information as it pertains to this man and as soon as we have the approval of the amendment to our original Replacement Schedule, we will complete and send you a new Form 42-A with the Acceptance Stamp thereon. We would sincerely appreciate your deferring any action on the reclassification of this registrant until such time as we receive the approval of the State Headquarters.

Yours very truly,

GRAVER MAIK & MEG. CO. INC.

GW::J

GRAVER

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Name of registrantAbraham I		Long :
Selective Service Order No		Age 30
Local Board 245	Queens	Tone Tolera Older
Olember)	(O	Long Island City New York
Title of present job Engineer at	d Designer	
	and the second	
THE REST OF ALL PROPERTY OF THE PARTY OF THE	holmen and	
The state of the s	Engaged a	ificated, licensed, professional engineer, etc.: B a consulting engineer and designing engineer.
Professional Engineer		able of designing all types of equipment we man
	ufacture,	which includes process equipment, resin plants
Describe duties actually performed	acid maki	ng equipment, food process equipment, coal hand
ing equipment, water treating	equipment,	sewage disposal equipment, clarifiers, pressure
been working exclusive No switc-	-include name of mac	t, and welded steel products. Briefly, he has
to handle the manufacture of s	vnthetic el	ues for a secret military project, continuous
Fractional distillation of fat	ity acids fo	r the production of high grade fatty acids for
use in rubber compounding and	metallic se	Its of fatty acids for use in paint and coating
formulations, equipment for as	mufacture o	f pure nickel carbonate for the reduction of the
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Date employed June, 1942		itrate-ultimate use the development of a nickel
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What specific steps have you taken to secure or train a replacement for this registrant?

but none are available. We have tried all sources of supply, U.S. Employment Service, Engineering Societies, classified ads in trade magazines and papers.

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APPIDAYIT	OCCUPATIONAL CLASSIF	CATION (Industrial)	-Continued v	
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Name of company	Graver Tank & Mig. Co.	Inc.	POSSO 1043	24.5
Address of company	4609 Tod Avenue, East Ch	icaco, Indana	The state of the s	
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structures for	machine tool builders.	marine and diesel	engine builders.	end
general plate	construction, steel, ste	inless steel, sta	nless clad, and c	ther
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(b) for civilian use				
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and all correspondence rel	ative to this affidavit should be	so addressed.	• / / / / / / / / / / / / / / / / / / /	
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INSTRUCTIONS: This form is to be filled out by an employer or other person who has knowledge of the registrant's eligibility for Class II deferment as a necessary man in his civilian occupation or activity. If the registrant is deferred, the employer must notify the Local Board promptly of any change in the registrant's job status, or if his employment is terminated.

HERBERT R. SIMONDS
CONSULTING ENGINEER
SEI PUTH AVENUE

BEG 2 - 13-5

December 16, 1943

Cheirman of Board

Local Board 245, Queens County

4301 - 46th Street

Long Island City, N. Y.

Dear Sir: Re: Order #52

Inasmuch as Mr. A. Brothman was the personal designer of a phenol formaldehyde pilot plant which the Chinese Government is to build to help them in the manufacture of airplanes for the war effort, I am hoping he will be available at the time the equipment arrives, to help with the installation and plant operation.

This work is being done with the knowledge of the Lend Lease authorities at Washington and I believe carries a critical priority rating. The plan is to have Chinese technical people learn how to operate the plant and then ship the whole plant and personnel to China for the manufacture there of the glues needed in plywood aircraft production.

Mr. Brothman's particular experience and ability is very much needed in this whole project and the division of the Chinese Government which I represent is looking to him for assistance.

Very truly yours,

Heebul Diunds

HRS : RW

Armed Perces Original Buses BUREAU No. 2-Res-8	Land Sound Sta 205	74
	Queens County	081
REPORT OF	F DEC 16 1943	
PHYSICAL EXAMINATION AND INDUCTION		
The second secon	43-01 46th Street	
First examination Ex Second examination Third examination (To be slied in by local board clark. Check number of exam	mination ? Fourth exc	
Secretary L. GENERAL (To be filled in by the local board clerk from the Selections where	ve Service Questionnaire, D. S. S.	Do Net Below Authing in This
leave any question blank.)	(Lo po infine po fe	Amnessa
1. Name (page 1) Abraham Brothman		-,
2 Address (page 1) - 41-08 42nd Street, Long Island City,	Queens, New York.	
(First & rest)	(Carry)	County
8. Social Security No. (Series I, line 8) Lost Card Registrant's ord 8. Physical or mental defects or diseases (Series II, line 1) NO	number (page 1)	#ATTEMPTED
The same state of the same of		Place industed
6. Treatment at an institution, sanitarium, or asylum (Series II, line 2) 10 (Yes er se		Data Innocup
7. Education completed) (Series III): school 8 school	Vocational school, 5	Day
8. Occupation: (c) Title of present job (Series IV, line 2 (a), or Series V, line 1).		And the second section of the second section of the second section of the second section secti
(a) Duties (Series IV, line 2 (b)) Chemical Engineer		Month .
The state of the s	ang in the comment when have a second	Yest
(c) Title of last job, if unemployed (Series IV, line 3)		
9. Years experience in this work (Series IV. line 2 (c), or Series V. line 2)		former
10. Income (Scries IV, Mne 2 (d)): Average Weekly sessed earnings & 1	_	Netivity
11. Employment class (Series IV, line 2 (s)): Employee : employee ;	Apprentice []; Independent worker [];	
Unpaid family worker []; Employer []; Student (Series IV, line 4 (Year of bath
the state of the third the state of the stat	(**)	was a second
12. Marital status (Series VII, line 1): Single []; Widower []; Divorced [];		Rece/ettinustrip
14. Number of dependents (Series VII, line 3 (e) fifth column except N. C.'s plus 15. Birthplace (Series IX, line 1)New York City. New York		Education
(Town or dity)	(Company)	
16. Birth date (Series IX, line 2) August 15. 1913	2 4 4 4 4	Cosupation
17. Race (Series IX, line 8): White D; Negro D; Other (specify)		^ sH
18. Citisenship: United States citizen (Series IX, line 4)	(Yes et he)	Machael
19. Previous U. S. military service (Series XII)? None X; Army []; Guard [];	Marine Coast Navy□; Corps□; Guard□	,
20. Type of discharge (Series XII): Specify	940	· · · ·
(Dey) (Month)	(Year)	•
INSTRUCTIONS 1. An original and three copies of this form will be prepared for each registrar	t called up for physical examination	n. The origina
is designated as the Armed Forces' Original; the first carbon copy, the National Russian General's (Army)—Bureau of Medicine and Surgery (Navy)—Comman	Headquarters' Copy: the second ca	arbon copy, the
carbon copy, the Local Board's Copy. Instructions are contained on each copy. 2. Forms of men rejected by the armed forces will be marked "Rejected by the	Armed Forces" in large letters at th	ne top of page 1.
8. If the registrant is not sent to the induction station of the armed forces, or forces, this original will be filed, along with "Local Board's Copy" (3d copy), in the	e registrant's Cover Sheet (Form	53).
4. For registrants accepted by the induction station of the armed forces: If in F. B. I. Military Fingerprint Card will be forwarded from induction station to The	Adjutant General, Washington, D.	. C.; if inducted
by the NAVY or COAST GUARD, this original will be forwarded through the Main . Washington, D. C.; if inducted by the MARINE CORPS, this original will be sent	to the Commandant, Headquarter	a, U. B. Marin
Corps, Washington, D. C. 5. Fingerprints are required only on this original and only for registrants with the control of the	bo are inducted. If inducted by	Авит, ресрап
P. B. I. Military Fingerprint Card. ORIGINAL COPY (Page 1)		e16010()-2

2. Is registreant now or proviously an enrolles in the Cirilian Concervation Copps: No Li Yes Ci	acrics IL—REPOR		to "yes," when and for		The state of the s	
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(b) Do you find that the above-named registrant has any of the defects as forth in Peri II of the Last of Delete (Form 2 II) (ii) is doubt, assews "my" and give details.) (ii) I have examined the above-named polyticular in accordance in the Belevity Service Registrant Collects, in order of significant in the Collects of a service in your and accordance in the Collects of Service Registrant in Collects of Accordance of Accordance in the Collects of Collects of Accordance in the Collects of Accordance in the Collects of Collects of Accordance in the Collects of Accordan			(Albert Pa	e w		The last and
(A) Do you find that the above-named registrant has any of the defects as forth in Part II of the Lies of Defect (Form 2) (II in death, answer "no," and give death) (II in death answer in the least of the death of the least of the	CAROLET CONTRACTOR	The state of the same of the s	A STATE OF THE PARTY OF THE PAR	The same of the sa		Trades of the same
(b) Do you find that the above-named registrant has any of the defects set forth in Part II of the Lies of Defects (Form 20 OII in doobly, answer "no," and give details.) (a) I have examined the above-named registrant in Case (b) I have examined the above-named polymbria occopy of the Beloctive Service Boards (c) I have examined the above-named polymbria occopy. (b) Black (c) The Local Board to require the Beloctive Service Boards (c) Date						
(If in doubt, asserse "too," and give details.) (Assers you as many your and security to the details of the security of the s				and the second second		12.772
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(6) I have examined the above-named registrate in exceptions the Belective Service Remainder the 1943 (Allegarine of examining physician (1970) (1970	(If in doubt,	snewer "no," and g	dve details.)		the state of the s	The state of the same of the s
(a) I have examined the above-named poststrate in accordance the Belective Service Deputation. (b) Place (c) The Local Board has classified the above-named registrant in Class (d) Signature of examining physicists. (c) The Local Board has classified the above-named registrant in Class (d) Signature of Member of Local Board (e) Signature of Member of Local Board (f) Place (form or sity) (County) (Bias) (County) (County) (Bias) (County) (Cou		The second second	AND THE REAL PROPERTY OF THE PARTY OF THE PA	and the second s		The state of the s
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(c) This Local Board has classified the above-named registrant in Class (b) Bignature of Member of Local Board (c) Place (d) Place (e) Place (f) Date (f) Da					DEC	1 6 1943
(a) This Local Board has classified the above-named registrant in Class (b) Eignature of Member of Local Board (c) Place (d) Place (e) Town or sthy (founty) (County) (Co	"ASTURIA" HEAT	LTH CENTER. TO	ING ISLAND NEW	The state of the s	(A) Date	
(d) Place (form or sity) (County) (Blats) ECTION 111.—NEAREST RELATIVE, PERSON TO BE NOTIFIED IN CASE OF EMERGENCY, AND DESIGNATION OF BENEFICIARY (To be filled out at the induction station of the armed forces for only those registrants accepted for military service. Nearest relative and person to be notified in case of emergency: Nonerest relative and person to be notified in case of emergency: (Other than with or minor shild. Name in full) Relationship (Number and street or rural routs; if none, so state) (Oity, term, or post office) (Blate or count) (Person to be notified in case of emergency (Number and street or rural routs; if none, so state) (Oity, term, or post office) (Blate or count) (Relationship (Relationship (Relationship (Relationship (Relationship (Relationship (Relationship (Relationship) (Pull name of wis, if no with, or if she is decimal or diversed, so state) (Oity, term, or post office) (Blate or count) (Pull name of wis, if no with, or if she is decimal or diversed, so state) (With this indicates is the mine as the with, so state. Do all report actions) (Pull name and address of such minor shild and each dependent shild over it power of sps. If there can be children, so state. If the address is the mine as the with, so state. Do all report actions) (Pull name of wise, if no with, or if she is decimal, such as a state of the decimal of the decimal of the actions in the state in own handwriting: "I decimal as my honefficiary of dependent relative whose mame, relationship, and address are shown below: (I) (I) designation of beneficiary is decimal, man small state in own handwriting: "I decimal as alternate beneficiary") (I) designation of the death or disqualification of the last-named dependent relative before payment is made, I then designate my beneficiary is an address are shown below: (I) (I) beneficiary is asserted at the decimal payment is decimal in own handwriting: "I decimal to designate as alternate beneficiary") (Relationship) (Relationship) (Relationshi	(2) P1800	(Town or elly)	(County)	(State)	TARRET OF THE PARTY OF THE PART	Total and the second
(d) Place (flown or city) (County) (County)	(a) This Local Box	and handandfor the	a shown named registers	nt in Class		A Company of the Comp
(d) Place (Town or city) (County) (Blass) ECTION 11I.—NEAREST RELATIVE, PERSON TO BE NOTIFIED IN CASE OF EMERGENCY, AND DESIGNATION OF BENEFICIARY (To be filled out at the induction station of the armed forces for only those registrants accepted for military service. Nearest relative and person to be notified in case of emergency: (Other than wife or minor child. Hence in full) (Relationship So. Address (Number and street or rural route; if mone, so state) (Otty, teven, or post office) (State or counts). Person to be notified in case of emergency (Number and street or rural route; if mone, so state) (Otty, teven, or post office) (State or counts). Relationship Sa. Address (Number and street or rural route; if mone, so state) (Otty, teven, or post office) (State or counts). Designation of beneficiary: (The persons eligible to be my beneficiary are designated below: (1) (Full name and address of such minor child and such dependent state or two parts of sps. If there are no children, so state. If the address is the mone as the wife, so state. Do not report address. (2) (Full name and address of such minor child and such dependent state or two parts of sps. If there are no children, so state. If the address is the mone as the wife, so state. Do not report address.) (3) (Full name and address of such minor child and such dependent state in own handwriting: "I decline to designate as my beneficiary to dependent relative whose name, relationship, and address are shown below: (3) (If designation of beneficiary is declined, man must state in own handwriting: "I decline to designate any beneficiary is declined to designate on person as my heatistary") (5) In the event of my leaving no wife or child, or their decease before payment is made, I then designate my beneficiary is declined to designate on person as my heatistary") (6) (If heating the state is the state of the state of the designation of the last-named dependent relative before payment is made, I then designate my beneficiary is address are address	(b) Signature of V	Sember of Local Ros	ord .	The principle of the state of t	and the state of t	
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Relationship (Hfriend, as states) Destignation of beneficiary: The persons eligible to be my beneficiary are designated below: (1) (Full name and address of such minor shild and such dependent shild over it years of sps. If there are no delidran, as state. If the address is the same as the wife, as state. Do not repeat address) In the event of my leaving no widow or child, or their decease before payment is made, I then designate as my beneficiary to dependent relative whose name, relationship, and address are shown below: (3) (If designation of beneficiary is declined, man must state in own handwriting: "I decline to designate as my beneficiary in my beneficiary to decline the death or disqualification of the last-named dependent relative before payment is made, I then designate my beneficiary to my beneficiary the dependent relative whose name, relationship, and address are shown below: (4) (If beneficiary it named is line 26 but naming of alternate is declined, man number state in own handwriting: "I decline to designate to designate as alternate beneficiary") (Bignature of registrant (First name) (Middle name) (Last mane)	BENEFICIARY (T. Nearest relative and B. Noarest relative _	(Town or efty) EST RELATIVE, I to be filled out at the id person to be notif	PERSON TO BE NOT induction station of the fied in case of emergene (Other	(State) FIFIED IN CASE OF EM the armed forces for only those than wife or minor shild. Name in distrest or rural route; if none, so s	ERGENCY, AND DES	SIGNATION O
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(Full name and address of each minor child and each dependent child over 21 years of egs. If there are no children, so state. If the address is the same as the wife's, so state. Do not repeat address) 5. In the event of my leaving no widow or child, or their decease before payment is made, I then designate as my beneficiary to dependent relative whose name, relationship, and address are shown below: (3) (1) designation of beneficiary is declined, man must state in own handwriting: "I decline to designate any person as my handeskay") 8. In the event of the death or disqualification of the last-named dependent relative before payment is made, I then designate my beneficiary the dependent relative whose name, relationship, and address are shown below: (4) (1) beneficiary it maned is line is but naming of alternate is declined, man must state in own handwriting: "I decline to designate an alternate beneficiary") 7. Signature of registrant (First name) (Middle name) (Last name)	BENEFICIARY (T. Nearest relative and R. Nearest relative — Relationship ————————————————————————————————————	(If friend, so state)	PERSON TO BE NOT induction station of the fied in case of emergence (Other So. Address (Number as Number as Number as	(Name in factors or rural route; if none, so a	ERGENCY, AND DES registrants accepted for tall) (Oity, town, or post office	BIGNATION C military service a) (State or county
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In the event of my leaving no widow or child, or their decease before payment is made, I then designate as my beneficiary a dependent relative whose name, relationship, and address are shown below: (If designation of beneficiary is declined, man must state in own handwriting: "I decline to designate my person as my handblary") In the event of the death or disqualification of the last-named dependent relative before payment is made, I then designate my beneficiary the dependent relative whose name, relationship, and address are shown below: (If beneficiary is named in line 25 but naming of siturnate is declined, man must state in own handwriting: "I decline to designate as alternate beneficiary") (Signature of registrant (First name) (Middle name) (Last name)	BENEFICIARY (T. Nearest relative and Nearest relative — Designation of benefit (1)	(Full name of wis;	PERSON TO BE NOT induction station of the fied in case of emergence (Other So. Address (Number as ((Name in formal route; if none, so a street or rural route; if none, so a street or divorced, so state)	ERGENCY, AND DES registrants accepted for tall) Late) (Oity, tewn, or post office (Wife's full address)	e) (State or county
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THE CHEMURGY DESIGN CORPORATION

Long Island City, M. Y.

NEW YORK CITY

HGINEERS & FABRICATORS & PROCESSING PLANTS

December 10, 1943

Local Board No. 245, Queens County
43-01 46th Street
Long Island City, New York

Dear Sirs:

In re the occupational deferment from Selective Service of our Mr. Abraham Brothman, we submit herewith on his behalf the following for your consideration.

Mr. Brothman is presently Chief *ngineer and Vice-President of the Chemurgy Pesign Corporation. As such he assumes a vitel role in the various tasks and projects confronting our organization. The Corporation is presently engaged in 100% war work. The Chemurgy Design Corporation acts as consulting engineers to:

- 1. International Ingineering, Inc. of Dayton, Ohio who manufacture Process Equipment for the Chemical, Petroleum, Synthetic Rubber, Plastics, Explosives, and Allied Industries. In addition to the aforementioned International manufactures Blovers, Fans, Mine Cars, and Mills. They are presently under 100% production for the War Effort. Please refer to the attached letter from International Engineering which reviews Mr. Brothman's connection with this company.
- 2. Graver Tank & Mfg. Co. of East Chicago, Indiana and Cattesaqua, Pennsylvania who are one of the largest steel plate fabricators in the United States. Graver manufactures water-treating systems for Industrial Power Plants. Graver is presently furnishing equipment for the processing of Aviation Gasoline, Butadiene, Synthetic Rubber, Petroleum Refining, and Industrial Alcohol Fermentation and Distillation under the highest of priorities for government-sponsored and government-financed projects. Please see Graver's letter attached.

Long laimed City, R.

The Rufert Chemical Div. of the Seymour Mfg. Co. of Seymour, Connecticut who are the largest producers of Nickel etalyst in the United States. The Catalyst produced is used for the Hydrogenation of Aviation Gasoline, Butadiene, Gila and various war essential Chemicals. Please refer to the attached letter from the Rufert Chemical Co. which reviews Mr. Brothmania affiliation with their present construction programe and their

The Pulverised Metals Corporation of Centerbrook, Connecticut who produce powdered magnesium metal for the loading of Incendiary Bombs, Tracer Shells, Tracer Bullets, Pyrotechnics. All of this company's production is detailed to the Australian Government under a contractual arrangement with the British Purchasing Commission. Please see the attached letter from Pulverized Metals Corp. concerning Mr. Brothman's connection with their production and design problems.

The Chemurgy Design Corporation, exclusive of the mork engaged in for or by its clients as mentioned above, is directly engaged in the following projects.

- the designing, engineering, and erection of a Plant for the manufacture of Synthetic Resins to be used in the airplane industry. This Plant is to be shipped to China thru Lend-Lease by our client, the Commission on Aeronautical Affairs for the Republic of China. Recently this work has been extended to include the framing of a prospectus to be carried out by Chemurgy of a complete chemical industry for China that would be capable of starting with ran materials presently : avuilable in China and carry through to a complete plastics industry, sgein thru lend-lease.
- the designing, engineering, and erection of a Plant for the production of Aerosol Insecticide Sombs by the Regal Chemical. Corporation, Brooklyn, Mer York. the Dombs will be produced et the rate of 300,000 per month for use by the U.S. Navy exclusively - U.S. Navy Contract No. NASX - 33294. Please refer to a letter from the abovenamed company on Mr. Brothman's behalf.
- the development, engineering, and design of the Brothman-Yeber Continuous System for the production of Buna Synthetic Rubbers which is currently being employed by all of the Defense Corporation Plants. Attached please find * reprint of *Batch Continuous Process for bunk-S" which appeared in Chemical and Metallurgical Incineering and which outlines the mentioned work. The work done in the Synthetic Rubber Progrem has recently been extended to include the entire chemical industry as is shown in enother

enclosed reprint "Yer Approach to Continuous Assetor Design".

In this connection, may the writer point out that Continuous as opposed to batch chemical production, as rationalized for the first time in the enclosed reprint, is high on the list of "musts" in the Tar Effort. Mr. Brothman has further been invited to deliver a paper before the American Chemical Society in December that will deal with an extension of remarks to the abovementioned work.

- the research, development, designing, engineering, construction, and initial operation of a Plant for the recovery of Nickel, Fats, and Oils as well as for the manufacture of Dynamite Grade Glycerine, Nickel Catalyst, and Free Fatty Acids for the Rufert Chemical Division of the Seymour Mfg. Co., Seymour, Connecticut.
- of present betch operation chemical plants to continuous operation. The Government, which is vitally interested in the results, has granted to the corporation laboratory a blanket AA-OX priority rating so that it may bring its work to a rapid conclusion.

Tam sure that you will beer with us, from the enclosed evidence which we are placing at your disposal, that the replacement of a man of Mr. Brothman's calibre is, under the present conditions of a shortage of technical personal, virtually an impossibility. In view of this situation, we solicit your very careful consideration of our explication for Mr. Brothman's deferment.

Yours very truly.

THE CHEMURGY DESIGN CORPORATION

A.P. Weber

Secretary-Treasurer

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INSTRUCTIONS: This form is to be filled out by an employer or other person who has knowledge of the registrant's eligibility for Class II deferment as a necessary man in his civilian occupation or activity. If the registrant is deserved the employer must notify the Local Board promptly of any change in the registrant's jeb status, or if his employment is terminated.

DISON BUXE BY STIMES BY EN DATZEON OHIO. Local Board No. 245, Queens County 45-01 46th Street Long Island City, New York Mr. Abraham Brothman, an officer of the Chemurgy Design Corporation, 420 Lexington Avenue, New York City, is our consulting engineer on chemical process equipment and has in the past and still is designing for us defense equipment for many chemical industries. In fact he has designed equipment sold by us to Huntsville Arsenal, Huntsville, Alabama, The B. F. Goodrich Company, Akron, Ohio, E.I. DuPont de Memours & Company, Wilmington, Delaware, The Goodyear Tire and Rubber Company, Akron, Ohio, Rohm & Hass Company, Philadelphia, Pa. manufacturers of plastic for bomber ... noses, Rufert Chemical Company, Seymour, Connecticut, Synvar Corporation, Wilmington, Delaware, The Dow Chemical Company, Midland, Michigan, Monsanto Chemical Company, Monsanto, Illinois, and many others. Mr. Brothman is one of the finest chemical design engineers in the United States and as we are running 100% defense, it would be a terrific blow to us to lose Mr. Brothman's services. In fact, we have no hesitancy in saying that in our opinion Mr. Brothman, as he is, is doing much more; important work for our war effort than if he were in active service. Very truly yours, INTERNATIONAL ENGINEERING, INC. RHM/1h R.H. *CElroy, President

County ----CHILD THE PART WITH COLUMN DESIGNERS, PARRICATION AND EDUCATION CHIEF IS TO THE RESIDENCE OF THE PARRICATION AND EDUCATION OF THE PARRICATION AND EDUCATION OF THE PARRICATION OF THE PARRICATIO AL ETEST AND ERECTORS THE LONG LAND City, N. December 9, 1945, Local Board No. 245, A3-Ol 48th Street, and the street of the str Long Island City, N. Y. Re: A. Brothman. Contlement Referring to the above registrant and his status under the Selective Service Bystem; Mr. Brothman is a Consulting Engineer and in such o apacity is engaged in designing of equipment we manufacture. He makes decisions as to the design, quality, and kind of material to be used in the equipment and assumes responsibility for the operability of the completed unite. We are engaged in the designing, fabrication, and

erection of process equipment, water treating equipment, softeners and filters, sewage equipment, clarifying equipment, welded steel structures, and general construction of steel plate, atd pleas ... steel, stainless clad, or other alloys. We are engaged in 100% war production work, pur contracts being with the Navy Department War Department, U. S. Maritime Commission, and under the Dend-Le Program. We are manufacturers of process and other equipment for leading oil companies, synthetic rubber plants, and other essential industries so necessary in the successful prosecution of the War

At present the above registrant is working on the design. ongineering, erection, and initial operation of a resinous plant or the Chinese Government, Chinese Commission on Aeronautical Ar-

Losse Bourd No. 245 ___ Quoins County

43-01 49th Street 12 Long laund City, M. Y.

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SEYMOUH, ADKK... CABLE ADDRESS WINDOW, MEN ADMY

December 9, 1943

Local Board No. 245 43-01 46th Street : 114 Long Island City, New York

Please allow us to submit the following as a supplement to Mr. A. Brothman's application for occupational deferment:

As a member of the Chemurgy Design Corporation, Mr. A. Brothman has, for the past eleven months, been charged with the process chemical engineering, mechanical designing, and supervision during erection of a Nickel Recovery Plant, which we are building at the Government's request.

This plant will be capable of recovering from spent hydrogenation catalyst, approximately 1,500,000 lbs. of Nickel a year, and 7,500,000 lbs. A year of oil, fats, fatty acids, and dynamite grade glycerine.

Mr. Brothman has also been charged with an extention of our present plant facilities to include the manufacture of Nickel Catelyst and Nickel Salts to be used by the Petroleum companies in pursuance of their war contracts for the manufacture of butaliene or synthetic rubber and the manufacture of aviation high octane gasoline.

The quantities of critical materials which will be recovered and the highly critical nature of Nickel, oils, fats, dynamite: grade glycerine, fatty acids, and catalyst in the war effort, prompts us to direct this plea to you at this time.

Mr. Brothman is responsible for the supervision and trial operation of the complete project when finished, and it is intial and imperative that he continues in his present capacity.

We trust that the above may have your valuable consideration.

Very truly yours.

THE RUFERT CHEMICAL COMPANY

CON 15th Street 12

Looy sund City, R.



CABLE ADDRESS WHODE

December 9, 1943

Selective Service Board No. 245 Queens County 43-01 46th Street Long Island City, New York

Gentlemen:

Mr. A. Brothman, Order No. 52, has, since July 1942, served as consulting engineer to our associated company, The Pulverized Metals Corporation of Centerbrook, Connecticut. As such, he is now responsible for all engineering connected with the continued operation of our plant facilities as well as for the design of new facilities connected with the project.

His work in improving and expanding the production of pulverized magnesium powder by our plant, has been of the highest order and to our complete satisfaction.

In view of the place occupied by magnesium powder in the War Effort and in view of our difficulties in recruiting competent technical aid for the advancement of our production and expansion problems it is our conviction that Mr. Brotham's services are vital to us.

Pulverized Magnesium powder, as produced by us for the Australian Government under Lend-Lease, goes entirely for the production of Incendiary Bombs, Tracer Bullets, Tracer Shells, and Pyrotechnics to be used in the South Pacific theatre of war operations.

Sincerely yours

Henry A. Golwynne, President Golwynne Chemicals Corporation

G-p

REGAL CHEMICAL CORPORATIONS ALL ASSESSED 115-117 DOBBIN STREET BROOKLYN 22, NEW YORK Selective Service Board No. 245 48-01 48th Street Long Island City, New York Re: Mr. Abraham Brothman Order No. 32 Gentlemen: Re-are engaged 100% in secret war work for the ermed forces, on an item to combat malaria. Since August 1242, Mr. Abraham Brothman has been engaged by us in the study, engineering, and the final construction of a plant that vill do the required work, as we recognize that he is a specialist in the technical details and engineering of the project involved ---At the present time we have a contract with the United States Navy in an emergency program, and since Mr. Erothman is responsible for the construction of same, we consider his services indispensable to the fulfillment of our obligations to the Navy. Very truly yours, Regal Chemical Corporation income Tee Theodore Heili President

New Approach to Continuous

Reactor Design

A. Brothman, A. P. Weber and E. Z. Barish

International Engineering, Inc., Doyton, Okie

Regristed from
Chemical & Metallurgical Engineering
July, August, September
1943

Now Approach to Continuous

A BROTHMAN A. P. WESER and E. L. BARISH L.

Ches, & Met. INTERPRETATION

This is the first of three articles dealing with a new theoretical approach to the problem of design of continuous processing against for carrying out liquid-phase reactions and other combining and mining operations. By use of the methods developed by the authors that been found in practice that a close approximation of the actual performance of the equipment can be predetermined, enabling the designer to calculate the number, capacity and arrangement of the vessels required for a given throughput and degree of completion of the reaction. The mathematical derivation of the expressions used in complex and is presented here only in summary. Use of the derived expressions, however, is not difficult and offers a quicker and more accurate path to continuous reactor design than previously available.

The first article presents the basic derivation of the expression showing how long an average particle of material will remain in a given sequence of continuous processing vessels. The second article couples this expression with the characteristic combining-velocity equations for various sorts of combining phenomena, and also presents useful circulation capacity data on various miner types. The third gives a detailed practical demonstration of the use of the new methods in the solution of an actual design problem. It should be noted that the present articles apply specifically to liquid-phase combining phenomena. However, the authors have recently found it possible to extend the mathematics also to vapor- and gas-phase reaction systems where bypass effects are employed.—Extend

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The same of the sa KE of the prime objectives of production men and plant designers has always been to put all plant operations on a rationalised "assemblyline" basis—to put each unit operation in a manufacturing sequence on a basis such that the operation will provide a uniform, steady, and continuous feed for its sequel. Especially today, with the United States on a war footing and production one of the most vital elements in bringing this war to a quick and victorious end, rationalized production is high on the list of "musts." When the chemical and process industries can employ "assembly-line" production they are able to feed raw materials continuously in one end of a plant, maintain continuous flow through all of the unit operations involved and, finally, discharge continuously for dis-

position at the other end of the plant.
Advantages for such operation include:

in charging and discharging batch types of equipment and in bringing an accumulated mass of material to appropriate processing levels of temperature and pressure, etc., thereby increasing the productive time of the plant.

2. A reduced requirement for highly trained personnel from the already-strained manpower reservoir.

3. Greater uniformity of products through the elimination of the human element in control.

4. A pronounced decrease in the cost of production.

5. In most cases, a greater productivity per unit volume of tankage per unit of time,

It is the purpose of this series of

for designing continuous equipment for headling those combining phones (reactions, dissolving, blending, or diving, etc.) in which a liquid phase I enters as the principal scene of the I combining phonomenon and which are shareoterized at times by compone tively low nombining velocities. This development, the authors believe, The he one of the last remaining links in making "assembly-line" production possible for the process and chamical industries. The notable success which has typified the the of continuous calciners, kilns, attrition and grinding wills, vapor phase reactors, stills, &tors, contriluges, dryers, crystallisess, etc., as well as the continuous equiment for handling other chemical engipeering unit operations will in the lowing meterial.

In Fig. 1, what the authors consider to be a continuous mixing vessel of high efficiency is illustrated. However, the construction shows should not be regarded as a specific recommendation in any respect, since a large number of other specific arrangements for the indicated "elements" can be usefully employed to satisfy the general operational characteristics of the device shown. In fact, other specific arrangements embodying the principles of eperation shown in Fig. 1 may be more advantageously suited to certain particular instances.

Let us proceed to break down the structure shows in Fig. 2 into its bloments, and investigate each of the elements with respect to the direct function or functions it serves:

1. The direct functions served by the draft tube are: (a) to "channelize" the path of the incoming stream, so that the new feed is subjected to the very intensive mixing action which exists in the immediate neighborhood of the "homogenizing" mixers; and (b) to restrict to some approximate predictable limit the smallest length of time which a particle can spend in the mixing unit by defining the everage course which the particle will travel from inlet to outlet nozzle.

2. The direct function served by the recirculation ports in the draft tube is

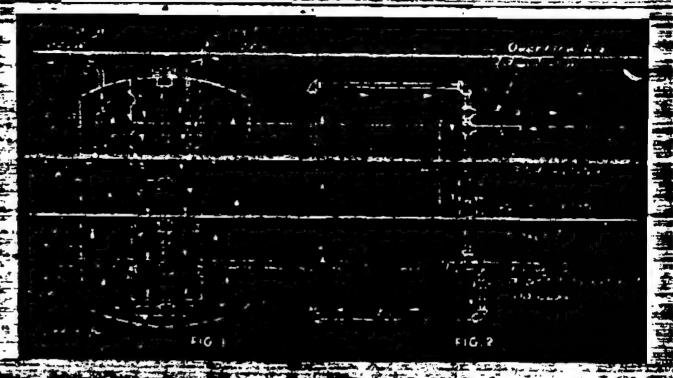
3

to permit a ranyoling of a portion of the material which was previously on hansted from the draft tabe, book into the draft tube and down through the Conogenizing and extensing wine

- 4. The direct functions served by the bossessing sires are: (4) is provide optimum conditions of action tion under which the reacting of som-Mining action proceeds; and (4) to \$16vide for the fullest possible blending of: the incoming stream with the previously: fed materials that my being section leted through the ports in the draft tabe.

> A. The direct functions served by the draft tobe exhausting mixer away in to cause a constant summerer of a terials in the mixing record by continuonely exhausting the contests of the draft tube; and (b) to aid and mag ment the effects of the "homogenizing" mixers in certain sizes of mixing acsemblics. (In such cases the draft tube exhausting mixer element may perform both the functions of previding the draft tube exhausting action and the homogenizing mirers effects.) It may also be pointed out here that he most instances, propeller or turbia type mixers would be need to discharge the pumping function of the draft tube exbancing mirey. Although paddles (of either—the "pitched", or normal blade types) could, if assigned the proper speed, perform the required task, turbines and propellers, if preperly designed, and nationed proper perational characteristics, would per form with greater eliciency then pad-The direct functions served by the mixing recess and the inlet and outlet norzies are of course, obsioca,

persory examination of the me operation of the equipment shows in Fig. 1 reveals that, for the condition of continuous feed and continuous discharge, there does not exist any means whereday a willows retention within the equipment upr all portions of the feed in asserved. In other words the supposed from the equipment would be made up of portions which had stayed for various periods of time in the sys-Tel. it is known that the tion of combining phenomens does yery he some function of the lime spent is the system. Since such is the case, the problem must be approached proportion composition of the efficien



as described below if the use to be able to predict the efficiency of a given con-

The problem resolves limit into two main tasks; (g) to obtain some quan litative picture of the ellipent from the equipment in terms of the retention times in the system of each discrete portion of the efficient; and (b) this quantitative picture of the efficient must e combined with the pemplation velocity characteristics of the particular combining phenomenon involved, in exder to obtain the mean completion typifying the efficient. The present article is concerned with task (a), the second with task (b).

Expressed mathematically, it will be our goal to be able to compute the mean level of completion of a given combining phenomenon in the elluent from a continuous mixer after the manner of forth belowif

THE THE TENE PARL) (I)

where 5 = the mean completion of the combining phenomenon; P. P. P. Pa = the proportions of the discharge respectively corresponding to retention times equal to A, A, A, A, Co. L.) and 1 (a), 1 (b), + (b), + + 1 (b) = the extents of completion of the combining phenomenon at hand, in terms of functions of h, h, h, To facilitate the discussion of the cultre problem. W shall bereafter refer to the quantitative analysis of the effort the P. P. P. San Pa of Equation (1)—as the "time-

Before we proceed with the detailed investigation of the problem, it should he noted that various reasons may from 2 time to time compel the use of several identical units in perios. These reasons: may include such factors as the physical ical limitations on vessel size impossi by a certain factory building, the best transfer surface requirements of the combining phenomenon involved. certain reaction-mechanics peculisa ties which are discussed in the third article. It is therefore apparent that the method used for ascertaining the "time-proportion" composition of the efficient for units of the type shown The Fig. 1 must be sufficiently flexible to deal with cases where either a single unit or several vessels in series; as in Fig. 2. will comprise the continuous

A STATE OF THE PARTY OF THE PAR

combining system. For any given rate of throughput and any stated number of vessels somprising the system, it will be seen from the development in this treatise that the "time-proportion" composition of the efficient can be obtained using an easily computed characteristic of the device shows in Fig. 1, samely, the rate of tarnover (or circulation) asfected by the draft tube exhausting device. The mean completion of any com bining phenomenon, it will be shown in the second article of this series, may be arrived at by using the "time-preportion" composition of the efficient (as determined in terms of the rate of turnover, desired rate of throughput, and the anmher and arrangement of the vessels need) in combination with the time re completion curve for the particular combining operation is question. The last factor, it should be noted is influenced by the condition of work-input exerted on the materials is 2 process by the "homogenizing" and the draft tube exhausting mixers shown in Fig. 1, as well as by the volume of the

Liter Verloss Men

late these sombinations, then - --

POJ + NOT - 371 - 40 will be the total proportion of material leaving the system after a stay of three passes. In words, of the proportion which is discharged from the first was the ed after a stay of one pass, a propertion equal to pe will stay for two passes in the second vessel; while, of all the the proportion po which is discharged of after two passes in the first vessel, a proportion p leaves the second vessel after a stay of one para. The sum sky the stated products then equals the ve total material leaving the system wither stay of three passes.

There are three ways in which materiel can stey in the system for a period of four person. (1) by making me in peas in the first vessel and three in the second; (2) by making two passes in 3 the first vessel and two is the second and (8) by making three peases in the first vessel and one in the second Il said we formulate these combinations, The will be found that:

" p (m) + pr(m) + pr(p) = 3 pr - (8) will be the total proportion of material leaving the system after a stay of four. passes. These stops are generatized in Table II. re-

In like manner, it will be found that there are four ways in which material may remain in the system for a period of five passes; five ways for a period of air passes; and so on. If we extend the mechanics of the operations Himtrated above in Equations (5) and (5) to all subsequent retentions in the aretem. We will obtain an infinite series in which the values indicated in the cosed you of Table III form the initial. THE REAL PROPERTY OF THE PARTY ising mixers. An exactly similar approach on he

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System Consisting of One or More Vessels in Series

THE RESIDENCE OF THE PARTY OF T

To develop the method of analyzing the "time-proportion" composition of the efficent from one or a series of devices of the type shown in Fig. 1. the simpler device of Fig. 2 will be used. This is an idealized diagrammatic representation of the fundamental actions and structures involved in the device shown in Fig. 1. Although Fig. 3 is imployed mainly because it isolates the principal factors of the device shown in Fig. 1 for quantitative evaluation. may well be pointed out that such an assembly represents a worksble continuous reactor or combiner which in some instances may be used in place of the anit shown in Fig. 1.

Comparing Figs. 1 and 2, it can be seen that the pipe loop in Fig. 2, containing a volume of material V, is analogous to the mixing vessel. The material is circulated or turned over by a pump, which is analogous to the draft tube exhausting mixer, at a retain of Q units of volume per unit of time. The feed to the device enters through a feed leg which is analogous to the inlef noszle, then passes through that section of the piping which is marked "A", which serves functions analogous is

BAY BOW Droceed to evaluate the "time-composition" the discharge for the cases of a single continuous mixer, as well as for a The approach is through the algebra of combinations.

First, let us consider the case when a single continuous mixer is employed If R gal per min, is the rate of feed to the system and if, as in all eases of practical design, R is substantially lower than the circulating especity of the draft tube exhausting mixer [6 gal per mis), then the proportion

the efficient which will leave the system after only a single pass from the inle to the outlet nozzle will be E/Q. La

It follows then that the proportion t material remaining in the system after one pass will equal (1-p); and hence the proportion of material leaving on the second pass will equal 9 (1-p) Similarly, if we continue the mechanic indicated above to obtain the values of the proportions leaving at the and of three passes, four passes, so s passes, we will obtain the values set forth in Table I. If (1-p) is set equal to qthe series of proportions leaving the system after various numbers of passes will take the form of p for one pass; pe for two passes; pe for three passes; and so on to per for a passes, as shown in the first line of Table III. This is an infinite series whose summation value for all values of m, going from I to infinity, is I, we will

since the sum of all the proportions

must equal end. those performed by the draft tube of the life two identical vessels are operated Fig. 1. The crifices, across which a in series, the shortest period of stay in prescribed loss in total head is taken, the system must be two passes, that is, function analogously to the "homogen- wone pass in the first vessel and one pass estamal barrin stay is g'. In other words, of th proportion y of one-pen material b

passes, and the proportion of material - the calculus of finite differences (notaleaving the avatem after such a stay will be p', since the proportion p' vessels after a stay of two passes (i.e., me pass through each),

ر (7) سيميريس سيا**نو د (نو)و** ي is discharged from the third after a stay of one pass in that vessel. For four passes we find that there are three combinations possible in a three-vessel system and when these are set down and added together the total proportion of material leaving the third vessel will be found to equal 3 pq. For five passes in three vessels, six combinations are possible and the total of the proportions leaving the third vessel will be found to be 6 p q. Applying the same method of analysis to all other retentions, i.e., six passes, seven passes, and so on to a passes, we will obtain an infinite series in which the values indicated in the third line of Table III are the initial terms.

Thus sufficient explanation of the method used has been presented to show that, as in the development of "time-proportion" series for one-, two-, and three-vessel systems, the proportion of the material leaving a system of m ressels after a retention of m passes in the system is a function of m and a, and may be written:

≠ (m, n) By the use of operations common to

bly by employing the concepts of diference equations and the LaPlace genwhich is discharged from the first two rerating function), Brothman derived the general expression:

$$\phi_{-}(u, a) = \frac{(n-1)!}{(m-1)!(n-m)!} p^{-}q^{-m}$$

$$= \binom{n-1}{m-1} p^{-}q^{-m} \qquad (9)$$

for all values of m from 1 to m and for all values of a from m to x. For example, in the case of three vessels and five passes, as noted above, the proportion of material leaving the system after five passes is seen from Equation (9) to be (4321)/(21)(21) $p^aq^a = 6 p^aq^a$. Since the sum of all the proportions comprising the discharge must equal 1, as in Equation (3), we may write:

$$\sum_{m=1}^{\infty} {\binom{m-1}{m-1}} p^{m} q^{m-1} = 1 \quad (10)$$

The existence of Equation (10) fulfills the first step in our development. namely, the task of obtaining a means of computing the "time-proportion" composition of the effluent for a system consisting of one or more units of the type shown in Fig. 1. The time of retention, it will be noted, has thus far been evaluated in terms of the number of passes or cycles executed from the point of inlet to the point of discharge in one vessel. We may now evaluate the various retentions in terms of pormal time measurements by pointing out that in Fig. 2 the time to required for a single pass from inlet to outlet, in a vessel having a total bolding capacity V, will be:

$$t_{\alpha} = \frac{V}{Q} \qquad (11)$$

since a condition of the design in both Figs. 1 and 2 is that the inlet and outlet nozzles be so positioned as to make the statement as closely true as possible. All other stays or retentions in the system would then take the form of at, where a is the number of passes achieved. However, it should be noted that expressions can be derived to take into account any other positioning of the inlet and outlet nozzles. The derivation of such expressions takes on a form which is demonstrated in a subsequent installment of this series. The above expressions are also predicated upon a constant-volume reaction system. Since most liquid-phase reaction systems are not characterized by appreciable deviations from constant volume, these expressions are good and sufficient for the overwhelming majority of problems encountered. The deviation of the expressions when changes in volume are involved become slightly more complicated.

New Approach to Continuo Reactor Design-II

A BROTHMAN, A. P. WEBER and E. Z. BARISH

Engineers, Champry Design Corp., New York, and International Engineering, Inc., Dayton, Ohio

- Chem. & Met. INTERPRETATION-

This is the second of three articles dealing with a new theoretical approach to the design of continuous processing equipment for carrying out liquid-phase reactions and other combining and mixing operations. Methods developed by the authors enable the engineer to design readily for a close approximation of the result which will actually be achieved by equipment so designed, and to do so with a greater degree of certainty than by earlier methods. The first article, appearing in our July number, derived the basic expression showing the retention time of each proportion making up the effluent from a continuous liquid-phase system of one or more vessels in series. The present article couples this expression with the combining-velocity characteristics for various kinds of combining phenomena. The last article, to appear in an early issue, will show how the new methods are utilized in an actual design problem, demonstrating the effect of variations in equipment capacity and arrangement.—Editors.

ONTINUOUS PROCESSING has numerous important advantages for the chemical and process industries, as was explained in the first article of this series (Chem. & Met., July 1943, pp. 111-114 incl.). However, the design of continuous reactors and other combining equipment has been hindered in the past by the lack of a rational mathematical theory capable of giving performance predictions which would agree closely with the actual capabilities of equipment so designed. The authors have developed such an approach, the fundamental basis of which was outlined in the first article.

It was there stated that the object would be to calculate the mean level of completion of a particular combining phenomenon in the effluent from a continuous mixer, dissolver, or reactor, consisting of one or more vessels in series, according to the equation:

 $B = P_1 f(t_0) + P_2 f(t_0) + \dots P_n f(t_n)$ (1) where S is the mean completion of the combining phenomenon; P_n , P_n etc., are the proportions of the discharge respectively corresponding to the retention times of t_0 , t_0 , etc.; and $f(t_1)$, $f(t_2)$, etc., are the extents of completion of the combining phenomenon at hand, in terms of functions of t_0 , t_0 , etc. By an approach through the algebra of combinations it was shown that the proportion of material leaving a continuous system of m vessels after a retention time of a passes in the system was equal to \$(m, n), or

$$\phi (m, n) = {n-1 \choose m-1} p^m q^{n-m}$$
 (9)

for all values of m from 1 to ∞ and all values of m from m to ∞ ; and that, furthermore,

$$\sum_{m=1}^{\infty} {n-1 \choose m-1} p^m q^{m-1} = 1$$
 (10)

aince the sum of all proportions comprising the discharge must equal 1. In these equations q = (1 - p) and p = R/Q, where R is the rate of feed to the system (or rate of discharge), in gallons per minute, and Q is the circulating capacity of each individual mixer or reactor, also in gallons per minute. Finally it was noted that

$$t_{-} = V/Q \tag{11}$$

where ℓ_m is the time required for a single pass from inlet to outlet in a reaction vessel or mixer having a total holding capacity of V gal, and having a general structure such as that shown in Fig. 1 of the first article in this series.

The existence of Equations (9) and

length of time that any portion of the effluent has remained in a continuous combining system, when the throughput, number of vessels, capacity and circulating characteristics are known. Hence, it is only necessary to couple the information so obtained with the combining-velocity characteristics of a particular process to be able to predict the degree of completion of the process that will be obtained under the assumed conditions.

First, let us consider a first-order reaction. The integrated form of a first-order-reaction velocity equation is

$$t = \frac{2.303}{k_1} \log_{10} \frac{a}{a - \pi}$$
 (12)

where k_i is the reaction-velocity constant under a given condition of temperature, pressure, and agitation; a is the concentration of the starting reactant in mols per unit of volume in the reaction system; x is the depletion in concentration of the starting reactant in mols per unit of volume after a time interval of t; and t is the time of stay in the system after the desired reaction conditions of temperature, pressure, and agilation have been established. We may write t in terms of nt_m (Equation 11), and hence

$$n t_{-} = \frac{2.803}{h} \log_{10} \frac{a}{h - 7}$$
 (12a)

It is obvious that the completion of the reaction could be measured in terms of [a/(a-x)], and hence we may write

$$\lambda_1 n = \log_{10} \frac{a}{a - z} \tag{13}$$

where

$$\lambda_1 = k_1 I_m \tag{14}$$

and, finally,

$$\frac{1}{1-\epsilon} = \epsilon^{\lambda_1 a} \tag{15}$$

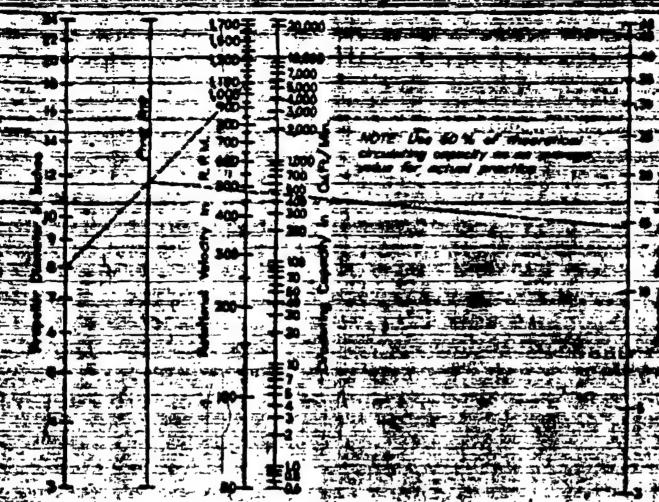
Similarly, [b(a - x)/a(b - x)], as the measure of completion of a second-order reaction, may be written

$$\frac{b(a-z)}{a(b-z)}=e^{\lambda_1 a} \tag{16}$$

where

$$\dot{\lambda}_1 = t_m \, \dot{k}_1 \, (a - b) \tag{17}$$

This is the measure of completion for a bimolecular reaction when the two reactions are not present in stoichiometric balance.



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No treatment of the subject with a eisim to utility could end with Equation (25) and the above-described lim station thereon. Indeed, it would be necessary at least to touch on the fol lowing questions pertaining to Equa tion (25): (1) How ean the effect of "homogenizing" mixing be considered? (2) How would reactions and physical combining phenomena involving beterogeneous systems be handled? (3) How would reactions whose completion vitime curves deviate from their theoretisal order be handled? (4) How would series reactions be handled? (5) How can the value of Q, which enters to forming the value of p, be computed? (6) Within what limits does to usually THE THE PARTY AND ADDRESS OF THE PARTY AND ADD

The effect of homogenizing mix ing in determining the efficiency of con timuow sombiners expresses itself by its influence in determining the velocity characteristic or characteristics of particular combining phenomenon. In fact, three conditions may determine there characteristics, that is, temperature, pressure, and agitation. If the are kept constant, the effect of agita- Thus, the most secondal fieltion will be found to vary inversely with the extent of diffusivity of the combining materials with one another and/or with the dispersion medium For any given sondition of vessel deeign, any given tank charge, and given intensity of work-input, any one of three main types of aritation conditions may exist. The three possible entegories into which the agitation condition may fall include: (1) A condition of mon-uniformly diffused turbs-

lence; (2) A condition of uniformly "diffused minimum turbulence; and (3) A condition of uniformly diffused above-minimum turbulence (as referm to condition 2).

Condition (2) may be compared to that minimum level of linear velocity which, according to the concept of Reynolds' Number, is adequate to estab hab a condition of turbulent flow for a given viscouity, density and duct diameter. Conditions (1) and (8) are respectively below and above this point of transition to turbulence. The relation between reaction-relocity constant and gondition of turbulence in a combining unit is analogous to the relation between film coefficient and linear ve locity in heat-exchange equipment, For heat exchange could perent a critical level of turbulence exists beyond which an increase in turbulence will be no companied by only a small marrise in film coefficient. Likewing for a mixing system a critical level of turbulence exists beyond which as Increus in tur bulence will be accompanied by only small increase in reaction-velocity so conditions of temperature and pressure stant

> ance that can be achieved between the coefficient and work-input to overcome friction drop has a best exchanger a analogous to the most reconomical halance that can be achieved between rase tion-velocity constant and work-input in the form of agitation in a combining system. Likewise, wither popular eine cumstances the finid velocity for apti mum operating conditions in a hee exchanger is analogous to the level of inrimence demanded for epitmus

- Table IV is offered as a secon timeting the interestion of work in poliwhich will establish for containers it indicated volumes, conditions of agita-Hot miles owene to Condition 1717

ETEROGENEOUS SYSTEMS

The method of handling heterogenous medica and paysical combining bystems may most often be considered to be a special case of headling the probdens of continuous processing the emted by reactions which deviate from: known reaction orders (as will be treated below]. This is true because The completion velocities of belevoge one systems involve consideration of the the area of contact between the e tining phases. However, this contact area is not usually susceptible of quantitative evaluation. Hence, so for the case of combining phenomena which deviate from the known reaction on ders, empirical relationships between completion levels and time are there fore the usual form such data takes.

The job of handling reactions white deviate from their theoretical reaction plore falls into two separate missomes: (1) That of handling reachous, which, despite their apparent theoretical describeation, obey the laws of another order. An example is the case of theoretical second-order reactions which obey the law at a first-order resction, and are hence pseudo and molecular reactions; and (2) The 300 of handling reactions which do not conform to any known reaction error.

The handling of Category (1) to duces to gaging the completion of such phenomena by the methods applying to the reaction projet which they do follow in fact. The task of computing systems which belong to Category [3] reduces to obtaining an empirical equation les the completion vs. The curve density strated by the combining system under deriain processing conditions of her persture, pressure, agitation, and formrelation. Such counties should be the free by when C is the completion characteristi The the given system. Solution of the problem then require algebrale multip ulation in order to obtain the in

which results in Louisian (26). Fe example, assuming that the empirically determined equation took the integrated form of the reaction velocity equal for the cases where two identical a

where is in the seasion relocity and o to the depletion in on hold reactants at the end of a ti-Maria I. As allows, a may be written

measure of sompletion of such a read tion. It will be let

Hence, where the mean value of a seein the efficient from a continuous not-up to desired

The problem of series reactions or series physical combining phenomena may be taken to include: (1) Those combining phenomena which demonstrate different completion velocity constants at various periods during the processing operation; and (2) Those combining phenomena in which simultansous phenomena occur during the processing operation, or in which the product of one reaction is a reactant in aimultaneous reaction.

Those phenomens which fall into (1) must be considered by dealing with each time phase (i.e., each phase of the operation to which a distinct and coneistent value for the completion constant may be attached) as a separate problem involving a continuous set-up for that particular time phase. Thus the total system would be a summation of equipment to accomplish each time; phase. Combining phenomena involving several simultaneous individual phenomena must be considered as reactions following no known order, since in such cases only empirical completion time curves and equations can be

The values of Q for turbines and for propellers may be obtained by the use of the nomographs, Figs. 4 and 5, respectively. For general design purposes, it should be noted that the values of the for most usually encountered sizes of equipment run from slightly above I sec. in 1-gal.-holding-capacity vessels to 1.5 min. in 2,500-gal.-holding-capacity mitte.

In general, it should be observed that

and 2 of the first article Let all son equals to, would equal approximately sider, for instance a vessel of the de to since the point of exit for the the electing amountration of heal har it would have the design in Fig. 6: then that Equation (24) would the the depletion in measurements of the last a deall take in that a majored the last and the last a If a graten comprising maits of the type shown in Fig. 4 Fare computed as if a draft tabe were present theo retically, what might we expect of the so computed results? It follows the since the role of the draft tube is no stracting the possible retention times is the system to integral multiples of the theoretical turnover time is eliminated in Fig. 6, some deviation would exist between actual and computed results. It will be found, however, that the more uniformly the mixer engages the liquid mass in instances where draft tubes are not used, the smaller is the deviation of the computed results from the results actually achieved.

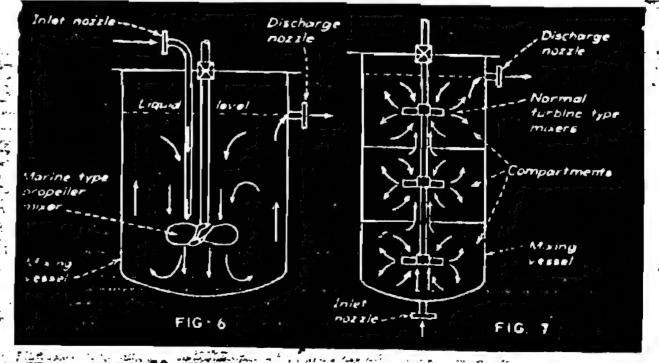
Again, let us consider a "compartmentalized" continuous combiner of the design shows in Fig. 7. Here, it will be seen that two design limitations contained in Figs. 1 and 3 are not present. First, the mixing units do not work in conjunction with either a common draft tube er individual draft tubes. In so far as the use of individual draft tubes is concerned, the remarks made above are pertinent. In so far as each unit is "compartmentalized" away from the other mixers, and since the mixers do not function in connection with a common draft tube, each of the compartments may properly be considered as an individual continuous unit and the composite unit a series of three continnous combiners. The second difference between Fig. 1 and each compartment of Fig. 7 is that the point of exit for each compartment is not located in the

for the famount of the point of feet above are not restricted in their applie. In fact, the minimum possible time of the ability to the devices shown in Figs. I enjoyen in terms of \$100, where \$100. sejourn in terms of \$10, where \$40. stant under a given somition of agitte, sign shown in Fig. 8 in which a single cut from each chamber is directly appominer engages a liquid ment uniformly the lie point of entry. It is apparent

It may then he shown that the completion achieved in the efform for a partiticular operation carried on in a as shown in Fig. ? would modify Equa-

where in the indicated case value of 3. A series and a series

In summary on this point, we may conclude that the general approach set forth above will apply to all cases of continuous combiner design which follow in even the most general way the basic modé of operation described for Fig. 1. Specifically, any continuous mixer design employing an agitator unit which tends to approach a full and theoretically uniform turn-over of a tank mass may be computed on the beais of the theory given here, subject to the qualifications set forth above. It should be noted that all formulas other than (35) and (36), as set forth above and need in the next and concluding article, apply specifically to cases where a full analogy to the idealized diagram of Fig. 2 of the first article obtains.



New Approach to Confinuous Reactor Design-III

A. BROTHMAN, A. P. WEBER and E. Z. BARSH

the two earlier articles of this series, the necessary mathematics res developed for a new theoretical approach to the design of a finnous processing equipment for handling liquid-phase reaction vell as other combining and mixing operations. These methods per mit the engineer to predetermine the performance of such eguipment with a much higher degree of assurance than he could achieve by earlier methods. In the first article, in July, the authors derived if basic expression showing how long each portion of the elibent from a continuous liquid-phase system will remain in one or more vessels in series. The second criticie, in August, coupled this expression with the combining-velocity characteristics of various kinds of combining phenomena. The present article, which is the last of the series, take an existing plant comprising ten identical reaction vessels, and for a typical reaction determines the capacity of the equipment when the vessels are operated, first batchwise, then continuously with four disforest arrangements of the vessels. The article also shows how for r constant throughput, the various arrangements contribute to the degree of completion of the reaction.—Edit

NOVANTAGES of continuous operation in the chemical and process industries are well known, including the opportunity for greater output for the same equipment investment (or a eleser approach to completion of the reaction); an equal output at a lesser investment; easier operation at lower operating cost; and generally a better and more uniform product. Often, however, the difficulties of designing accurately for continuous processing have thrown the choice to batch operation despite the preference for the first-mentioned method. A new mathematical approach to design for sontinuous processing in liquid-phase reactions and other combining systems is now available which facilitates and systematizes the necessary calculations, and at the same time permits the deeigner to estimate closely what the actual performance of the system chosen will be.

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In the first two articles of this series (Chem. & Met., July 1943, p. 111, and August 1943, p. 107) the mathematical basis for the new approach was presented and the necessary equations developed. The characteristics of cer-

tain types of reaction vessels were discussed, and nomographs and a tabulation were given which facilitate actual design. Methods of handling reactions which do not perform according to theory were also considered. It was shown that

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where S is the mean completion of the combining phenomenon in a system comprising a vessels; p = R/Q, where R = the feed (or discharge) rate of the system in gallons per min. and Q the circulating capacity of each individual mixer or reactor, also in gallons per min.; q = (1 - p); e = the base of the natural logarithm system, 2.71828 +; and λ is a factor determined by the reaction volocity constant k; the minimum time a perticle can remain in the system shown in Fig. 1 of the first article (to = V/Q, where V = the holding capes ity of each vessel, in gallons); and by the initial concentrations of the reactants, a and b, in mole per liter for the case of a bimolecular reaction.

As an illustration of the application

two articles seems that an existing or plant resulting the desirable resulting to the seems that are seems to the seems to

fallows the sermal district The readign fallows the served a curve for a become order reaction. The initial accomprations of A and B are 10 mois per liter and 5 mole per liber. respectively. The number of mots A and B reasting in 3 hours is 4. Or. at the end of 8 hours the mol percent. completion of reaction referred to reastant B is 80 percent. The time consemed in charging the vessels is 20 minutes, The discharging time is 10 minutes. The time required to bring the batch in each vessel up to reaction temperature by means of internal steam soils is 45 minutes; and no appreciable amount of reaction takes place prior to the time when the van sel's charge is brought to the fail. processing temperature.

Each vessel has a diameter of 6 ft.

and a straight side vessel height of
6 ft. The holding capacity V of each
vessel is 610 gal. However, the vessels are "worked" batchwise at 75 percent of their total holding capacity.

Each vessel is equipped with a topentering dual-propeller mixing assembly consisting of two 5-in. diameter
x 14.5-in. mean-pitch three-bladed marine propellers, rotating at 1,125 x.p.m.

The propellers are located one-quarter
and half the way up from the vessel
bottom, respectively.

In the first place, (1) what is the batch-operation capacity of the plant?

Then, (2) what is the increased continuous-operation capacity of the plant assuming the same percentage of completion for the reaction is desired, if:

(a) The ten vessels are placed in series?

(b) Two parallel systems of five vessels in series are used?

(c)

Five parallel systems of two vessels in series are used?

and (d) Ten parallel systems of one vessel in series are used?

Finally, (3) assume that instead of an increased plant capacity for turning out 80 percent completely reacted material, a higher percentage of completion is desired for the plant's present productive capacity. It is hoped that thereby tests of working a the libration for the recovery of maraness of Problem (2) are med? will be, therefore, (100) (86.6 - 17.9) persont. Problem . 1 - The batch operation == + 17.9 = 104.5 persont. sepacity of the plant in gallone per 26. Let the ten available and modi-

in the slum of the charging true, best-Equation (25); discharging time ur 20 min 4 45 Armin. + 3 hr. + 30 min. - 4.25 hr. Where 610 gal is the total beiding posity T of said vessel, the betch was wan will be (0.76) (614) 5 457,500 gal Wess: To assure seemery in the nes of Equation (25) 4t-in mosessary to work to a considerable number of decimal places.

Since ten venels are employed, the batch-capacity of the plant will be (10) (457.5) + (4.25) (60) = 17.9412S.P.m. of 80-percent-completion mate.

Tysblem 3-Assume that the design of each vessel is modified in assort sees with Fig. 1 (July 1942, p. 112) Se. Lot the ten available of modified units be hooked up to series scoording to Fig. 8, The shooreties directating aspectly Q of the propeller mixers is, from the nomograph, Pig. 4, 475 a.L.m. However at 40 percent efficiency, the actual circulating capacity will be (0.00) (475) = 265 a.L.m. or 2,130 g.p.m.

The smallest length of time which particle could spend in each year will be, from Equation (11), 4, 7/Q = 610/2,120 = 0.296385 min The reaction velocity constant & Sa second-order reaction is A the

र किन्छ स्टब्स where a se laftin concentration of estant I to seek per liter; he etration of resolant & lat w per they and it is neather of a 1 (10 -0 10 (N - D 10 10 10 10 -

For a necond-order res

See and I may be reduced or eliminated. Wind p = 0.0172. Therefore, R = To what extent can this be accome (4.0172) (2,130) at 30.8 g.p.m. The pliabed if the four vessel arrangements, percentage increase in plant capacity (100) (44.4 - 17.9) + 17.9 = 140

tandems of five vessels in series Hence, tion (25)

and p = 0.00006. Therefore (0.00005) (2.180) = 19.05 g.p.m. The plant capacity will be (2) (19.05) as 38.1 g.p.m. and the percentage increase in plant especity will be, therefore, (100) (381 - 37.9) + 17.9 = 118percest

2a. Let the ten available and modifled vessels be hooked up as shown in Fig. 10. In this system as will equal 2, since the system will consist of five vessel tandems of two vessels in series. Hence, by Equation (25);

0.00416. Therefore 2 =

(0,00416) (2,180) m 8,88 g.p.m. plant especity will be (5) (8.88) 42.4 g.p.m. and the percentage increase in plant capacity will be, therefore,

24 Let the ten available and modifled vessels be booked up as shown in min, sen be found from the following that receds be booked up as shows in Fig. 11. In this system as will equal considerations: your fig. 1. In this system a will equal 1, since the system will equal 1. a since the system will consist of two remais in parallel. Heavy by Equa-

> and p = 0.00243. Therefore, B us (0.00203) (2.130) = 5.58 g.p.m. The feet plant especity will be (10) (6.66) 55.8 g.p.m. and the percentage increase in plant espacity will be, therefore, '(100) (55.8 - 17.9) + 17.9 = 212 percent and state of the st

Problem 3-The third problem mentioned above was to determine the inereese in completion of the reaction that would result when the four continuous-flow arrangements were used, but with the 17.9412 g.p.m. throughput rate of Problem (1). The same

Se. Let the ten available and modifled units be booked up in series asfording to Fig. 8. Then the following data obtain: B = 17.9412 g.p.m.;

artis magisting & Burer

throughput rate of 17.2 g.p.m. . . .

U = 2,150 g.p.m; i = 0.001221; 4. = 0.280385 min : 3 = 0.001745; p.= _ 17.5413 ' 1.120 - 0.008423 = 0.991577; and m

0.008423 5 (10 - z) 1 - 0.001577 PAGE 10(5-z)and a = 4.74278 mole. The percentage completion achieved for the through put would be (100) (4.74278) + 5 = 9426 percent

Bi. Let the ten available and modihed units be hooked up according to Fig. 9, someisting of two tandems of five vende in acrise. Then the following changes in the data obtain: B = 17.9412/2 = 8.9706; p = 8.9706/2,190 = 0.004212; q = 1 - 0.004212= 0.995788; and miss 最多完成。 Then the same of t

5 (10 - m) 10 (5 - 4) 1 - 0.996788 and s = 4.82230 mola. The percent completion achieved for the throughput will be (100) (4.82280) + 5 = 96.45 percent

Se. Let the bee available and modified units be booked up secording Fig. 10, consisting of five tandens of two veerls in series. Then the fellowing changes in the data obtain T = 17.0412/6 = 2.56824; #= 3.58624 /2,190 = 0.001886; g = 1 - 2.00108= 4.998515; and = 15.1

- (1 - 0.698318 / -

age completion achieved for the Droughput will be (180) (4.99880) 4.5 = 90.990 persont

M. Let the ten available and modi Bed ressels be hooked up as shown in Fig. 11, consisting of ten resels to parallel. Then the following changes in the data obtain: R = 17,9412/10 = 1.79412; ==1.79412/2,130=0.0005433 - 1 = 0.0008423 = 0.909158: and - 1.15 Market 198

Computation in this instance regula in a value for go' greater than sails.

THE RESERVANCE OF THE PARTY OF

The state of the s

The development of Equation (26) and the conditions imposed upon the Equation (28) indicate that the appliestion of Equation (25) to this computation would not yield a meaningful value for S. What is the physical Interpretation of this condition? Briefly, the establishment of an R such that gel is greater than unity means that a condition will be set up in the vessel such that the products of the reaction constitute too great a source of disetion for the incoming reactants to make "centaet" . Indeed, a state of "infinite dilution" of the resciants in the products of the rection would in the have been achieved. A study of the tabulated results of

is fruitful in developing an approciafion of the significance of the results and in developing thereby a means of selecting the optimum arrangement of none increase in the standard morn the given equipment. Li service deviation in the given example for It is apparent that either of the two lows from (a) The logarithmic or sets of values computed in Problems ponential seture of the completion we the given arrangements. They be dispersion of significant values of P either (1). The maximum throughput (the proportions of the discharge for rate which may be employed in such various retention times) with respect arrangement to yield an identical some to time obtaining in each case, plotton of reaction in the officeal; or though in what meaner could the actorizing the efficient in each arrange." visities from the mean holding-limited under an identical throughput, generically affect the decision as I rate in each case constitute theroughly which arrangement should be used interchangeable criterie of efficienty of answer this question involves pres planation of the results shown in Row (1) of Table VII reflect equally upon results in Row (8). At 1

Brothman found that, for all value of numbers of vessels in series, the expression for the "standard mean de viation" from the mean bolding-time equals ((a/p) yas. The walnes of the "standard mean deviation", computed accordingly, for the case of the identical throughout rate of 17.9 g.p.m. are given in Row (4) of Table VI The fact that the extent of completion THE RESERVE OF THE PERSON OF T

tends to increase so the man mean deviation increases, gives the ofter to the explanation of the reand provides as furthermore with a eriteries for making the final especies the arrangement to be med. Drawing to analogy between the raifeener of the standard mass leviation" from the men holding time the ener of centiment sembining level equipment, and the role assumed by the "standard mean deviation" in the Beld of statistics, it may be observed that in both besse the greater the "standard ween deviation" from the mean, the less efficient of "competent" is the mean in estimating any phone nence or great which is related to the Therefore, where for the same of etabwies combining operations the standard mean deviation from given holding-time is virtually seem the mean holding-time within the wratem precisely determines the completion of the combining phenomenon so cording to the statement that the couleties of the combining phenomenes a a function of time. On the other hand, Matunda to reason that where the "standard mean deviation" from the man holding-time increases, the eviation as to completion fus referred to that which would be expected these problems, shown in Table VII, the bests of the mean bolding them alone) should also increase. The ile visition in the positive direction which characterizes the completions visited (2) and (3) may be used to estimate time curie obtaining for the given the presparative efficiency of each of hombining phonomenes; said (b) The pletica of reaction in the officeal; or How, in what meaner could the Therefore, it should be noted that the ling home the fact that a large "standing dicates in our case a wide dispersi of significant rates of Fon both s of the many, while a small "standard many deviation" from the moun built the significant values of P within 4 limited band about the mean. In 1984 tions where as in the cases of many

> arrangements involving targe than

organic gratheses, the prolonged re

arejon in contact with the reacts

tion of a reaction product within.

promote side react

Applicable to the second of th Action. Purchasses, in as suppose multipling up of the rate of through The the shoet of the polymerication and the street of the the structure and that the various people thoughty restricting the standard means to the graphical are translated deviation. It will be standard to well the standard means the products of the ment to point set that Brothman's work has one stages of the polymerication. In indicated that approximations as to

such to instance, the continuous sys. The precise proportions of meterials been would have to guarantee not only; pessing from a continuous combining a required completion with mapped in gratem within set deviations from the the chemical condensation or monomer, mone holding-time may be obtained by product, but also a minimum deviation the use of well-known theorems taken the officers from the field of mathematical post for time. Therefore, the Errangement ability. A meetal theorem in this contending to limit the "standard mean postion is that of Bienayme-Tcheby deviation", to its minimum limits, shall. The proper coordination of such

after product or had a two-in-series arrangement, but There are, of source, other granide

themsely the ten in erries system, would theorems with the mathematics used to

w that the goal is good and proper, since the branch to paid with the field of probability. Home which might influence the de-Man of to which arrangement should be teed. These origin isolate !- [4] The complexity of the piping and see. trol system required to assume a land form rate and quality of lead to a parallel system involving a large manber of units; (b) The especity of the squipment comprising the subsequent stages of A scatingons bookup; and (e) The seconomical considerations involved; etc. In a word, the designing of sontinuous plants involves the space elderation and skillful interpenetration of a bost of factors, many of

which may be peculiar to the partie-

aler problem at hand



Batch-Continuous Process for Buna-S

A. BROTHMAN and A. P. WEBER

atch-Continuous Process for Buna-S

A. BROTHMAN and A. P. WEBER Engineers. The Changey Design Corp. New York M. J.

The authors have developed an arrangement of equipment for producing the butadiene-styrene type of synthetic subber latex by either a batch or a continuous process, employing the same equipment, but with a different setting of the valves. Such a book-up enables the user to employ either type of operation at will, also permitting batch start ing and shutting-down when the confinuous process is used. The equipment layout is based on a rigorous mathematical approach to the problem of continuous reacting and introduces new features in the recovery of uncombined reactants to assure efficient and trouble-free operation.

المناوس والمراب المناول المناوس والمعارض والمناوس والمناوس والمناول والمناول والمناول والمناول والمناول والمناول O PAR, in the United States, suffciently extensive experience with the butediene types of synthetic rubbers has not been accumulated to permit the standardisation of eptimum processing 'procedures and arrangements of equipment, nor to indicate the best possible design of the individual items of equipment. The argent demands of the war effort makes a gradual and highly organized investigation almost impossible, but fortunately there is a background of experience in other industries which should be of material assistance. For example, numerous comparable problems have been solved in the synthetic resin industry. If presies analogies from synthetic resin chemistry are not available, still various unit expects are decidedly similar

For example, synthetic poins are also polymen and some of them, mak as the vinyfile resing are also so-polyment, as are the Bons-type rebbeen Like rubber synthesis, many resins require controlled reaction temregion is similar to that polymerication pecurs in a beterogeneous reaction gystem, while that of the phenol-formaldehyde and area formaldehyde resine is similar in that the reaction product exists at the discontinuous phase in an anulaion system.

Resig aquipment experience is the

directly applicable in the design of many of the classents of Bone plan out. For example made gives valuable information de optimum size of autoclaves, the kin and intensity of agitation and the details of agitators, staffing ben

shaft guides and other appurtenances. At the present time most of the development work on Buna type rubbers in the United States has been carried out by batch methods of operation. However, it can be shown that in addition to various economies in heat and electrical consumption which are inherent in continuous operation, the latter method also makes possible an increase in capacity with the same volume of tankage as greaf as 40 percent in certain plant sizes. The design of plant described here has been arranged to permit either batch or continuous operation. The same equipment is employed in either case, but the grouping of the equipment is altered by the setting of the valves, depending on whether batch pe continuous operation is chosen. Therefore, the arrangement is and that a shift to continuous production ean readily be made. Turthermore the hook-up allows the equipment to be started batchwise, run continuously, and then that down under hetch peratures and the removal of heat of seperation when operation is to be dispolymerization during the reaction. continued, to prevent loss of valuable

> The accompanying flowshest, Fig. 1. is a somewhat simplified version of that for a plant having a betch inpacity of 7,500 long tons per year and a capacity under continuous operation of about 10,500 long tons per year. The composition of the reaction mixture by volume is assumed to be: \$1.5 percent butadiene: 10.42 percent sty rene: 10.42 percent goap solution; 0.86 dream directive agent (est alyst); and 47 percent treated water. The polymerization reaction arch is takes as 32 hours on the batch back, with the minimption of all persont

completion of the reaction based or the starting quantities of butadiene and styrene. The operating conditions disensed below are not necessarily optimum but are given merely to illustrate the proposed method of operation.

STORAGE CAPACITY

The precise storage tank volume needed for butadiene, styrene and the entalyst varies with the case with which soplenishments of supply for the plant can be scheduled. When continuous apparatus is employed for supplying treated water and soap solution, the reserve espacity for these materials should be based on requirements during the probable outage time for repairs.

Plants for Buna-S production must take precautions to prevent the spontaneous polymerization of both butadiene and styrene under moderate storage temperatures. They must also incure against the building up of appreciable concentrations of butadiene peroxide in the atmosphere immedistely surrounding the plant, or either the sudden or progressive building ap of this material within the equipment system. An appreciable concentration of butadiene peroxide entails an explosion hazard of appreciable magnitude.

Prevention of spontaneous polymerisation is accomplished by the addition of various anti-polymerization inhibitors which are dissolved in the butadiens and styrene in storage and are later removed before the reaction, as is described in another section. Another means employed to avoid premature polymerisation is to maintain the starage temperatures of these materials at constant optimum values, depending on the characteristics of the inhibitors employed. A suitable type of ecoling surface for this purpose is a removable U-tube bundle inserted in the storage vessel in which any type of ecclent consistent with the cooling requirements can be applied. Since polymerisation cannot be completely prevented, there will therefore be some progressive building up of polymer films o the heat transfer surfaces. Their overall coefficients of heat transfer must therefore, be taken quite conservatively to grand against frequent cleaning of the tabe surfaces. It is desirable to employ non-copper-bearing alloy tubes preferably having a high external flaint to inhibit the formation of a correspon

in. A corrusion lim would not only reduce beat transfer, but also would effer a better surface for the adhesion of polymerication products.

The leakage of significant amounts of butadiene at any point in the system would result in the hazard of butadiene peroxide accumulation. This can be avoided by piping all points where considerable leakage could take place, such as from relief valves to a concentrated miphuric acid trap. The reaction of butadiene with concentrated H.80, yields a variety of polymer products of nondescript character which do not constitute explosion bazards.

Venting to the sulphuric acid serubber thus prevents build-up of butadiene peroxide in the environment of the plant. To prevent its formation in the reaction system, the use of an inert gas can be made effective. Each of the formulation components except the butadiene exerts a negligible vapor. pressure at storage temperatures and hence there is a marked tendency for air to enter the vessels, to be dissolved in the material or mechanically antrapped. Hence all storage vessels excapt that for butadiens are maintained under an atmosphere of inert gas.

Normal earbon steel plate is used for the fabrication of the butadiene and styrene storage vessels, while glasslined vessels are preferably used for

the entalyst, map solution and water the in liquid belodies and styre storage tanks. The butediese storage and have very low raper per vessels are built for a considerably at the storage temperature. In higher working pressure than the wase it is possible to distill the l vapor pressure exerted by butadiene into account the possibility that the storage ressel for continuous man tanks may be subject to high atmos- The distillation equipment for bet shut-down of the cooling system. Design bressures as high as 100 lb. per aq.in. gage have been used for bule- sack-pressure valve to the vapor ape diene, the vessels being equipped with safety devices common to the design of pressure vessels. For economy in plant space the butadiene and styrene storage tanks can be placed outdoors, with the other storage vessels indoors.

Whether the batch or continuous polymerization reaction is employed. the same types of equipment can be need. The first problem is to reparate the inhibiting agents from the styrens and butadiens so they are drawn from storage. The specific means employed will vary, of course, with the properties of the inhibitors and but ther can, in general, he separated as a natibed below.

A wide variety of materials has been a constant vapor pressure at a diene and styrene. Generally, these see "receiver are soudcheed." Buladi argunic solids which are directly pale. Thus boiled from the whereas

diene or styrene away from the laat the storage temperature, to take hibitor, returning the latter to the

pherie temperature during a failure or ... diene consists of a still at the hottom of a Reschig-ring-packed tower, and bocted by a line containing a constant ed the butadione storage tank. "The U-tube bundle in the storage tank in connected to sources of both low-page 2 sure steam and a goolant with a thermodatic soutrol for maintaining temperature of the storage vessel constant at some optimum storage hanperature, generally about 50 deg. E. Vapor from the storage tank is led into the still and up through the pasked solumn where it is washed with pure betadiene liquid reflux, returned by means of a pump from the butadiens receiver. "The receiver is maintained at a lower temperature, such as 25 dec. F. to maintain a vapor pressure differential from the storage tank to the receiver 16.25 h. per acia. in 4 case). Since a pure hound will me seed for the inhibiting of both bats. I temperature the vapors issuing to the



the day. I and sondened in the me was the scap colution, their modifier butadless vapors from the inhibiter portioneers, Inc., with the treated is suitable for pre-homogenization. The distillation equipment, which is influence of a pilot waive mechanism, designed for batch operation on the parries a much larger load ander batch food, the rate of feed of all other specation then during sontinuous operation. For batch operation approximately 81 g.p.m. of butadiene would be required and, with a 5 to 1 reflux ratio, this would amount to 2,080

of the required butadiene in the tocuiver, with a latent beat of 168 Blue per Ib. of butadiene, would require approximately 5,500,000 Ata per he, of cooling especity.

cuft, per min. of vapors at the 50 dec.

P. storage temperature. Condensation

A somewhat similar system, which however, must operate under vacuum, can be employed for the separation of soluble organic inhibitors from styrens, when these are of the negligibly low vapor pressure type. Sine styrene polymerites at moderate temperatures, it is desirable to conduct the distillation under high vacuum, Liquid styrens is conducted through a liquid-level operated valve (made responsive to a pre-set liquid level in the receiver) to a still agnipped with a steam-beating soil and topped with a packed column which serves the same purpose as the butadiene column. The steam coil provides the heat necessary to vaporise the styrene food. The vapors from the tower are condensed, part being refluxed as in the case of butadiene recovery, and part being ecoled somewhat farther in a cooler to avoid the possibility of flashing of the condensed styrene from the styrene receiver owing to momentary apward fluctuations of the vacuum. A subcooling of the condensate of about 19 dog. F. should be adequate when a steam jet ejector is used for vacuum production. Under ideal conditions the distillation of the styrene should be carried out under a maximum temperature of 90 deg. F. and a vacuum of 29.2 in. Hg. By setting the receiver at an elevation of 36.7 ft. above the turbine pump used to feed the proportioning pump, the vacuum head on the pump can be overcome. Systems differing only in the details of con-

hibitors from styrens. Beveral types of proportioning equipment can be used for the simultaneous feeding and proportioning of the inhibitor-free butadiene and sty-

struction of the still column may be used to separate other types of in-

coiver at 25 der. F. The packed towns and treated water. The type indicated proportioning pumps deliver material effects both a thermal separation of in the flowsheet is that made by Pro- in "aluga". An orifice plate manifest vapore, and a mechanical separation of water flow acrying as the metered com. Any heterogeneous system can con cotrained inhibitor. The mainttor, the poment. In the set-up illustrated, the to a desired degree of dispersion only solved in the butaliens soller. Is several proportioning pumps are most by putting external work into the pumped back to the butadiene tank, vated by compressed air under the system. The work required to attain attached to the treated water meter. eis of a 20 miante charging syste, By adjusting the rate of freeled water ingredients is automatically adjusted.

Since only the satelyst proportioner e expable of drawing its own feed and building the pressure up to that required for discharge, the styrence, butadiene and soap solution proportioning units are provided with tarbine type pumps preceding the proportion ing pump. To provide for adjustment of the various feed rates, the turbine pumps are equipped with bypasses from the discharge back to the suction. The metered discharge from each proportioning unit is sent to a sommon seader and thence to a surge tank The surge tank is provided primarily to bring the butadiene vapor into equilibrium with the liquid phase and so to prevent gas binding of the lines or the butadiene pump or moter. It has a further effect of producing a partial homogenization of the proportioned stream, especially in the check valve at its exit. This latter valve is provided to prevent butadiene from flashing back through the system in the event of feed stoppege.

PRE-HOMOGENTING

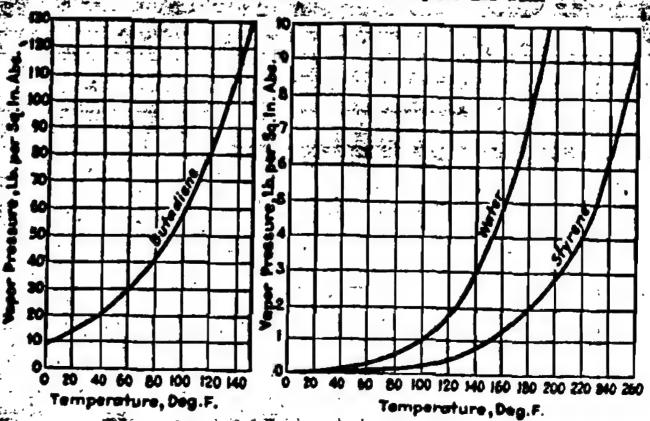
Owing to the beterogeneous nature of the reaction mixture, it is neceseary to pre-homogenize the proportioned stream leaving the feeding system if uniformity of the formulation This is all the more

Processly Owing to the fact that the

the desired degree of smulsification In the mixture need for the reaction under discussion can be determined rather easily in a small batch mixer and from this the necessary pressure drop across a suitable prifice manifold can be calculated. The total discharge area needed can be distributed among a snitable number of orifice plates, but it must be understood that the actual pressure drop scross such a " manifold may well exceed the arithmetic sum of the theoretical drops for each orifice, especially where turbutent flow obtains. As shown in the flowsbeet, in order to accommodate both batch and continuous operations, it is necessary to arrange to bypass s number of the orifice plates when the smaller feed rate of the continuous process is used. Furthermore, owing to the possibility of progressive accumulation of polymer in the orifices during homogenization, an auxiliary duplieate manifold must be provided for use while cleaning of the first manifold is being carried out.

The orifice type of pre-homogenius has the advantage of being a continuons unit which is low in initial cost, yet has no disadvantages from the standpoint of efficiency. It should be noted that if the mean temperature of the homogenizer stream would impair the solubility of the soap in the mixture, the pre-homogenizer should follow the heat exchanger which presedes the reaction section.

To permit the maximum possible



reaction time in the polymericaline in the line from the pre-homogening to the reactor vessels proper. This heater relieves the lutter of the burden of raising the material temperature to that required for reaction. Taking the temperatures of the butadiene and styrene as those established by the condensation equipment previously meribed, and the temperatures of other materials as 55 deg. F. minimum, the blend temperature of the feed entering the heater will be approximately 54 deg. F .- To increase the temperature of the mixture to the reaction temperature of 113 dag. F., under the conditions of batch operation, will require a heater having a service rating of 5,500,000 B.t.n. per hr. for a 30-min. charging eyele. With 100-lb. steam and a conservative heat transfer coeffizient, an 827 sq.ft. heater of the single pass, floating-head type will be adequate. To facilitate cleaning, the reaction mixture is handled on the tube side. Tubes and bonnets are of Type 304 stainless steel. A beater designed for batch operation will be much more than adequate for the lower hourly load rate imposed by continuous operation. To provide for automatic shifting of the best exchanger from or to batch operation, the rate of the steam feed to the shell side is made respongive to the temperature of the efficient emulsion. This is done by using a standard flow controller of the throttling type

REACTION RECTION

For batch operation of a plant of 7,500 long tons per year polymerproducing capacity, a battery of 20 agitated, jacketed autoclaves having a working capacity of 1,550 gal. each is adequate. In batch operation, five vessels are charged simultaneously every six hours. Thus 20 batches of latex are discharged every 24 hours. The operation cycle includes a 23hour reaction period, with one-half hour each allowed for charging and discharging of the reactors.

For continuous operation the 20 reactors are connected by an alternapiping arrangement into four tandems of five vessels each.

The considerations determining the size of the autoclaves comprising the reaction section are: (1) the betch enpacity required of the plant; and (2) the best exchange surface requirements of the reaction. The arrangement of the autoclaves for continuous throughput involves the reconciling of three basic factors: (1) accomplishing a certain maximum completion of reaction of the effluent; (2) restricting the mean equare deviation from the mean

vessels, a tubular bester is provided within desirable limits; and (3) achiev. each jacket, the foods being

tions of the officent, however, need not the per union rate. be optimum for the reaction at hand A major consideration where polymer chemistry and serials instances of organic synthesis are concerned is possibility that any given arrangement of vessels may permit a holding time for some portions of the throughput which would allow side reactions or the building up of polymers of undeeirable chain length. (A treatise by the authors and E. Z. Barish, reducing to practical application the mathematical investigations into continuous reactor design developed by the senior author of this paper, is in preparation for early publication. The forthcoming paper will set forth the background and reasons for the greater efficiencies obtainable with continuous as compared with batch operation.-Editor.)

The reactors proper are similar in design to typical resin autoclaves, such as those described in the authors previous paper en resin plant design (Chem. & Met., Dec. 1941, p. 73). Agitation is provided by turbine or propeller mixer units. Stuffing boxes are of the hydraulically balanced, double-lantern-ring type to provide especially efficient scaling? against butadiene leakage. In a mit of this size approximately 7 ap. in required for agitation, exclusive of frictional dissipation of power in the drive and stuffing box assembly. This rate of work input is accessary, first to provide the required conditions of forced convection on the batch side of the heat transfer surface; and second, to re-establish the emulsion continuonely against its tendency to break under constantly changing conditions of chemical composition during the reaction period.

Stainless or stainless alad . sta glass-lined steel, or chromium-plated steel are recommended materials of construction for the vessel members. Agitator parts can be of Type 364 stainless steel. The high surface finish available with glass-lined and chromium-plated steel are advantageous in offering a surface which tends to resist the deposition of a tenacious polymer film. Both steam

the simpment and mooking feeds are provided the Without going into too much detail med load is to the sensoral of the regarding the principles of continuous anothermic best of polymericalies. In reactor design, we may state species a continuous "speration, the spletting ing these factors what: (1) proper trees to see reactor is fed into the determination of the rate of through I formediate were of the mixing well put through either one or a series of proper. Although the masters are resold makes it entirely possible to makes at a temperature of 135 days tion; and (7) the mean square devia proximately 73 in per sq.in. absolute tion from the mean holding time which they are designed for a working presis thus established for the various por- ware range from full vacuum to 350 STICE RECOVERY CORRESTED

> After the desired completion of the reaction is uttained, it is necessary remove and recover from the later product the 9 percent or so of anreacted butadiene and styrene il possible to recover only a part of the mareneted material akbongh a stantially all of it can be some from the later. About 90 percent of the unreacted butadione is recoverable and somewhat more of the styrene To permit satisfactory operation and the worst conditions, the recovery are tem shown was actually designed to handle the amount of butediene an styrene which would be unreceted, and suming only a 75 percent completion of the reaction.

In batch operation, each group of four reactors is provided with a single blowdown still or tank of 5,000 gal especity, identical in basic secstruction with the reactors, exact. that each is provided with a steam distillation sail. Each blowdown will is designed to operate over a pressure range from full yacuum to 150 m. per so in gage internal positive pressure. Each blowdown vassel receives a charge every six hours from one of the four reactors with which it works.

The equipment for recovery of mereacted butadiene is somewhat similar in its operation to the butadiene distillation equipment previously described. The differences derive from the fact that in this case the flow potential between the still and the r varies from the beginning of the operation to the end; and because in this case rubber polymer semision particles contaminate the vapor.

The changing flow potential be tween the blowdown still where the butadiene is being distilled off, and the butadiene recovery or storage vessel, where it is being condensed, can be considered as arising from the following conditions. For all computational and practical purposes, the system which is being subjected to distillation can be considered as a three-component system of water,

utadiene and styrene, in two phases. with water as one phase, and a miscible mixture of butadiene and styrene as the other phase. Initially the vapor pressures of styrene and water are acgligible in comparison with the vapor pressure exerted by the butadiene at the initial distillation temperature. The mol fraction of butadiene in the butadiene-styrene system is high, roughly 80 percent. As the mol fraction of butadiene falls, however, its partial pressure also falls, since the still temperature is kept constant during the butadiene distillation. To provide the necessary driving force as the butadiene distillation approaches its end, as well as to prevent excessive boiling and frothing during the early stage of distillation, a Nash Hytor type of compressor, acting as a vapor meter and as a butadiene exhauster, is inearted in the line between the still and the condenser. Initially, the compressor serves primarily as a vapor meter, but as the pressure in the blowdown still falls, it provides the necesmay flow potential to continue the distillation. A valve on the line leading so the recovery vessel, the thermostieally controlled constant still temperature and an arrangement for bypassing from the discharge of the compressor to its intake, provide for adjustment in the rate of butadiene distillation. A compressor of 113 cu.ft. per min. capacity, capable of delivering at a pressure differential of 25 lb. per eq.in., is able to handle the joint load of five blowdown vessels. The blowdown vessels are exhausted to a total vapor pressure of 15 lb. per sq.in. absolute, any exhaustion beyond this resulting, of course, in a carryover of appreciable quantities of water and styrene to the recovery vessel.

In order to prevent carryover of entrained polymer emulsion particles in the butadiene recovery system, two vapor scrubbing units are provided through which the butadiene vapors pass. In the first, the vapors are scrubbed by a spray of a weak solution of acctic acid which exerts a deemulsifying action on the polymer emulsion particles, throwing out the rubber particles on the surface of the said bath. In the second scrubber, the entrained acid vapors are washed out with water. The rubber particles which are thrown down are separated from the recirculated acid by means of traps in the recirculation lines.

After the butadiene has been distilled off, it is necessary to remove and recover so far as possible the unreacted styrene. This is accomplished by the progressive drawing of a high vacuum on the still, allowing the sensible heat of the latex batch to provide

the latent heat for distilling the sty-This operation involves two rather sharply defined stages. In the first stage, mainly the residual butadiene remaining in solution in the stygene and in the rubber polymer is exhausted in dropping from a total rapor pressure of 15 lb. per eq.in. absolute to about 2 lb. per sq. in. absointe. In the second stage the vessel is exhausted from 2 lb. per sq.in. absointe to about 1.6 lb. per sq.in. absolute, and during this period both water and styrene are flashed off. Since the water and atyrene form an immiscible system, the relative magnitudes of their vapor pressures do not change as a function of the altering composition of the system, but rather as the temperature of the latex in the stills changes. Approximately a 10 deg. F. drop in temperature of the latex emulsion occurs during driving off of the styrene because of the conversion of sensible heat to latent heat which the evacuation of the stills effects. The driving off of the main part of the unreacted styrene is followed by a steam distillation at 29 in. Hg which is used to disengage mechanically entrapped styrene. The condenser and liquid cooler employed in the recovery system have the same function as the corresponding items described in the styrene distillation system, described above for inhibitor removal.

The problem of scrubbing entrained latex from the styrene-water vapor mixture is dealt with by scrubbing these vapors with a brine spray which "salts out" the stabilizing colloid for the latex (soap) and throws down the polymer particles which are then collected in pump traps in the brine recirculation line. Water scrubbing to remove the entrained saline spray follows. A vertical separating column is employed for the separation of the styrene from the water condensed with it, with which it is immiscible.

CONTINUOUS RECOVERY OPERATIONS

When the process is operated on the continuous basis, all five blowdown tanks are not necessary, three being sufficient to handle continuous distillation of butadiene and styrene. This makes it possible in continuous operation to use two of the blowdown vessels as additional polymerization autoclaves. This fact and the greater efficiency in continuous reacting, contribute to the approximately 40 percent additional capacity for continuous as compared with batch operation.

When the removal system is operated continuously, a constant back pressure valve between the last reactor and the continuous butadiene still prevents butadiene from flashing through

the system. The continuous butadiene still is maintained at 113 deg. F. continuously. In this case the compressor in series with the butadiene recovery system maintains a constant still pressure of 15 lb. per sq.in. absolute. The -stream of latex which has been Treed almost completely from butadiene is continuously withdrawn to the continuous styrene and water still under control of a flow controller inserted between the two stills and made responsive to the liquid level in the continuous butadiene still. The steam jet ejector in the styrene flash still circuit maintains a vacuum of 28.4 in. Hg (0.835 lb. per sq. in. absolute), thus giving pressure differential of 15-0.835= 14.165 lb. per sq.in. between the two stills, while at the same time it effects the continuous flashing of the styrenewater distillate. In both the continuous butadiene still and the styrene flash still the entering streams are poured from a convenient point on to the surfaces of the liquid phases in the respective stills. Flow from the styrene flash still to the steam still in which the later is freed of mechanieally entrapped styrene is accomplished under a slight difference in pressure level, aided by a gravity head. Again control is by a flow controller made responsive to the liquid level in the styrene flash still. A double receiver assembly in which the lower of the two receivers pulsates in cycles from atmospheric to 29 in. Hg vacuum is employed as a means for discharging the styrene- and butndiene-free latex.

Because of the heat exchange surface that is available in the continuous butadiene still, and because the distillation in the styrene still is effected by flashing, the intensities of frothing and foam entrainment which might be encountered under certain circumstances are the only limitations on the rate of distillation. The ability to select arbitrarily the liquid level which is carried in these stills makes it possible to counter any tendency toward excessive foam entrainment. The frothing problem is rendered less acute than in batch operation owing to the fact that the distillates in both stills are flashed from the incoming streams during their fall to the liquid surface, as well as from the surface of the liquid in the still. On the other hand, in batch operation, much of the evaporation of distillate takes places within the body of liquid in the still, increasing the tendency toward frothing and entrainment as the bubbles break at the liquid surface. Finally, continuous processing with its resultant practically continuous stream of latex simplifies the handling load for successive stages of the process.

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A. BROTHMAN and A. P. WEBER Engineers, Wendred Wis. Co., Carbo

Chom. & Mot. INTERPRETATION

Rational design of chemical process reaction equipment demands careful attention to many details of both the process and the equip ment itself. Among these are questions of the best material, its strength and working properties, heat release and heat transfer, and many other factors. An interesting discussion of the designer's methods in designing the reaction equipment for an actual used seein with the blade sees the plant appears in the accompanying article. Particular attention is drawn to some of the ingenious details that have been developed to avoid trouble with common parts such as stuffing boxes and sub-

And the second of the control of the ESIGN of a urea resin plant, end of the process, approaching a resins, sovers three main parts; the efficient performance of high-speed resin kettle, the refluxing equipment, and the dehydration equipment. These three main equipment groups, in the order mentioned, correspond to the main unit operations employed in producing the resin: chemical condensation of the reactants; refluxing for completing the reaction and removing the heat of reaction to maintain a constant reaction temperature; and final removal of process water to dehydrate the resin to the desired evel of drynessi

A typical instance of design was the case of a 500-gal, urea resig plant constructed by the writers', company for the manufacture of resin for making plywood. Among design considerations in the kettle proper, themost critical aspects were the selection of a suitable material of construction, provision of an agitator assembly of satisfactory mechanical and functional design, and construction of the vessel to withstand the temperature and pressure condiions of operation.

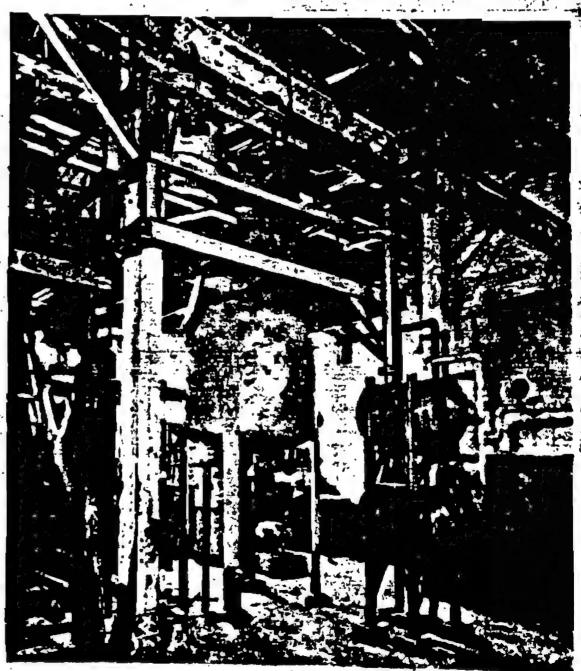
Tests and actual installations have shown nickel to be the metal heat suited for urea resin autoclaves. In this particular case 20 percent nickelshal steel was used for the inner shell members, with all other ports in contact with the batch or the vapors made of pure nickel.

A horseshoe type agitator was selected since the reaction mass tends to increase in viscosity toward the

mixing equipment. With a horseshae

agitator a speed of about 500 ft. per min I most efficient and with in, dentance in the reser shown in Figs. 3 and 2, this called for a rotal Honal speed of sixp.m. The agit tator, it will be noted, was of holiad and construction to permit disassembly for evertealing or repairs and moval through the westel manhole. shown in Fig. 2 operating at 41 mil r.p.m. will absorb about 7 hp. when the reaction mass attains its manimum consistency. The maximum frictional loss of power in the stuffing haz will approach 0.4 kp. (see article on Stuffing Boxes, A. Brothman, Product Engineering, Sept. and Nov. 1940). Therefore, the total estimated brake load on the agitator drive of 4 bp. will produce a torsional man ment in the agitator, shaft of 17.4%

Fig. 1—This is the urest regin plant, built for a plywood regin he detailed design stops of which the seathers describe here



Reprinted from Chemical & Metallurgical Engineering, De

61 (25) Al = 11,400 in lb. The dia threat land capacity in either di 100.150 British in aven empter of shalling programd to transmit this forme load, according to केंद्र नवताच्यां सर्वाच्या जात्रकेची तेलल्लीली कि stands faired as alient release as arring. April 19407 is found to be 2.48 in when the stress at the yield point of meket in taken as 23,000 lb. per agin, and the stress at the endarance Limit as 20,000 .ll. per

If a tornional deflection of I deg per 20 diameters of shafting is permitted, the shaft diameter required to transmit the load without undue torsional vibration of the shaft of shock loading is found to be 256 in. seconding to the calculation method described in the above mentioned article. In this case the modulus of clasticity in shear of highel is taken as 12,000,000 lb. per sq.in. Because of the low agitator speed, the stiffening influence of the agitator eross brace, and the use of a bottom mide bearing, bending strengs in the shaft can be considered neglicible. Coneidering the efficiency of transmission of the right-angle gear-head motor drive, a drive with a bindinal rating of 10 hp. was selected. Ha

The motor drive was rated at

rection; of about 6,000 lb. Intertical ... Calling or seizing and a clearan ing the thrust had improved during between contacting parts consistent operation, it was found that under full vacuum operation the thrust Design, A. Brothmin. Product Snoi- and would equal the weight of the these conditions "Z" nickel was used weitstor, what and coupling (37) Ib. Lor the sleeve which was press-fitted total) plus the thrust of the atmos-Inhere on the error wetting of the 2 11/16 in diameter shaft or a total contact with a sold-drawn night of 455.8 lb. With the west operators guide bushing clearing the sieere by ing under a maximum positive inter- in 0.008 in ("Z" nickel is a heat hardennal presente of on the per squin. the able nickel alloy containing on 5 downward thrust would be 371 th. less the pressure of 60 lb. againsteach square inch-of the shaft cross - tions of use similar to those of "A" sectional area, or 41 lb. The drive thrust "rapacity" is therefore "more than ample management of the mile

Stuffing boxes and agitain shaft bottom guides are often troublesome problems. It is therefore worthwhile to go into the designs relected for there parts, as detailed in Figs. 3 and 4. The bottom guide members should be constructed of materials baving corresion-resistant properties similar to those of the other materiale contacting the vessel members and lurapable of furming a galvanic will other "with other "traded "members." The contacting parts should have a difference in hardness of at least

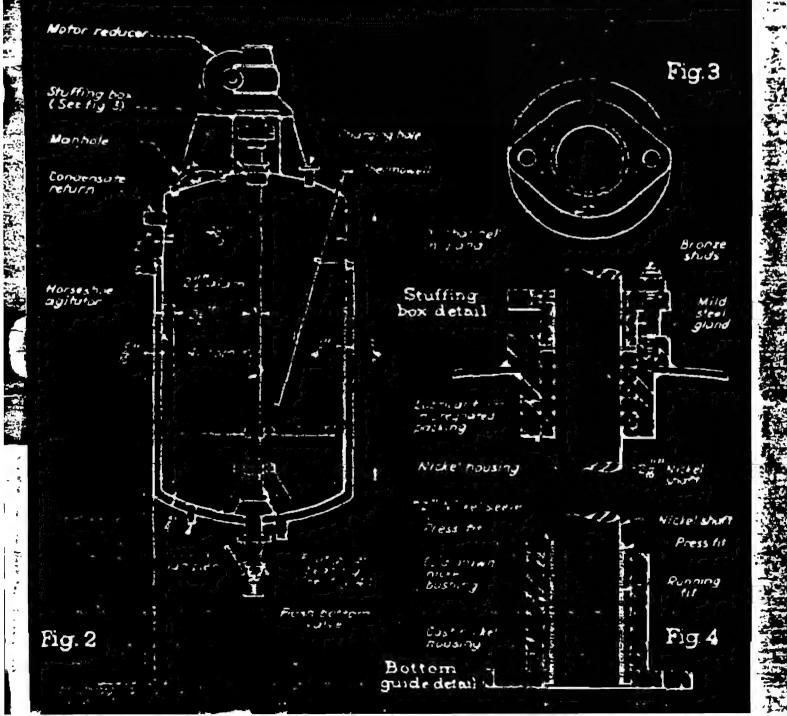
with the inbriesting properties of the resction malerials. To entiry on to the bottom of the avitator. shaft, and this sleeve was run in percent nickel, having corrosion resistant properties under the condinickel.) The sleeve was machined ... Irom a cold-drawn bar, then heattreated to about 380 Brinell and ground internally and externally to final dimensions. A cold-drawn *A nickel bushing, press-fitted into a cast 12 2 nickel housing, was used as the hot-: tom guide member proper. Such a guide is easy to repair by replacement of the bushing.

": Problems in the design of a stuffing box for an application of this type include necessity for choosing a packing material incapable of scoring the agitator shaft, and need for reducing the guiding function of the nacking on the shaft to an absolute minimum. An asbestos-lubricantimpregnated packing combination was used and a guide bushing was provided in close proximity to the packing. If this bushing had been placed in the floor of the box proper. adequate lubrication would have been difficult and lubricant might have been drawn into the vessel ander vacuum. Therefore the bushing was placed in the gland. To prevent the possibility of uneven adjustment of the gland and eramping of the bushing, the gland was fitted closely to the bore of the box while the boles in the gland flauge were reamed to the bronze box sinds. The S.A.E. No. 64 bronze gland hushing was fitted for continuous lubrication. The gland proper was made of mild steelto avoid ralling between the gland and the bronze study of the box.

The design of the vessel itself was d to promote good mixing both for the initial batch volume and for the reduced volume during dehydration. It was necessary to inmaximum area of jacketed his face in contact with the batch at times and also to design and Esbricate the vessel in accordance With A.S.M.E. Unfired Pressure Ves

Code requirements. the design of a surface conport to be used in a typical resin

Fig. 3-(Builing her detail showing method of guiding shaft with gland bushing r shalt bottom gride bearing with replaceable wearing surface

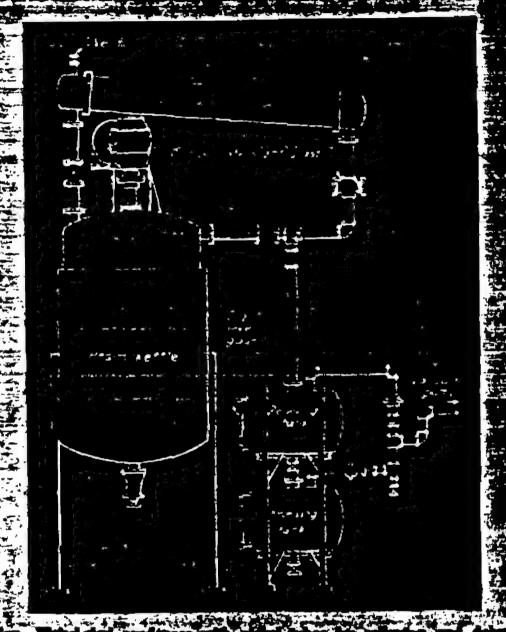


plant. The first of these is the heaf OF THEIRING OF THE PROPOSE. WHISE reduxing is pand as a master of descriptor truling the temperature, all of this then must be taken out by the course denser. The second factor is whether the Trection mines to to be appled offer completion of the reaction by flashing of water vapor under vacuum. This method is desirable in producing some kinds of resins, for example, Bird reside, 10 granding high temperatures for prolonged periods of time which, if not sharply reptrolled, would convert the resin From one stage of its development to another. The third counideration is the amount of jacketed space weights maining in contact with the batch. during Schydration, coupled with the steam temperature used in the second jacket and the degree of vacuum maintained. The final question is the limiting rate of steam release. from the reaction mixture which cantake place without execusive foaming resulting in fonling of the condenses surfaces.

In the particular plant here re ferred to, the process was expected to produce a heat of reaction of 100 B.t.u. per br. per pound of reaction mass. In order to remove this by refluxing, 500-x-6 x 100 = 400,000 B.t.n. per br. would have to be removed by the condenses. With cooling water at 75 deg. F. and a 10 deg. F. cooling water temperature street rise, the log mean temperature potential across the bondenser tubes would be 135 deg. F. Using a safe value for the overall heat transfer coefficient of 300 B.t.n. per hour, eq.ft. and deg. E., the amount of cooling surface for refluxing would be 400, $(300 \times 135) = 9.88 \text{ mg/ft.}$

Immediately after refluxing, the process to be used called for dropping the batch temperature in a peried of not over one hour from 212 deg. F. to 95 deg. F. We decided to do this by flushing some of the batch water by subjecting the reaction men to vacuum and thus converting sensible to latent heat. With a batch of 500 gal, at 8 fb. per gal, and a specific best of the reaction mass of short 0.6, the amount of heat that would have to be removed would amount to $4.000 \times 0.0 \times (212-05) =$ 281,000 B.t.s. per hour. The sondenser surface required to remove this amount of heat would be small and would obviously come well within that required for the main dehydra-: tion problem, of hishown in a later median.

After cooling the batch, the process required its dehydration at a tens-



Nuer 100 the

perainre of 35 deg. P. (correspond 2 14.5 deg. P. acr tog to a recomm of 38.5 in Hg) e habon. With a bundencer heat mane Condenser requirements were nature. This openion spellicient of 300 Rt. per lated as follows; Considering the flour, and deg I, the required would remain a contact surface be (300 x 14.5) = 106 soft, st conef about 72 eq.ft. of 34 B.i.u. per hour, sq.ft. and deg F. assumed for the overall heat transfer coefficient from the jacket, at 60 lb. ga. steam pressure in the jacket, the maximum heat input from Mean to reaction man would be 34 X (292.7. - 95) × 72 = 470,000 TBLE per hour. Removing this best men condenses employing cooling water at 75 deg. F. and a 10 deg. temperature rise, with vapor from the kettle at 95 deg. T. would give a " ute which would be required to waterlog mean temperature difference el

reduction in volume accompanying a condensing arm for the maximum firshing of the batch water, there bond of water raper would be 470,000

denser seriace required for the sencondensible grown It is accomany to arrive of he estimate of the amount of these gages possing through the condenser per minute. A general Tale which may malely be applied to all urea resta (as well as phenolisresin) installations is that the amount of non-condensible games entering the condenser per minute is equal to the Theunm Dump displacement per minate the entire tapor trace of the

Trom Standsburge present being maintained in a pe of of the minutes In the install tion under consideration the total Vapor space is approximately 50.8 mit. Considering the progressive expansion of the gas accompanying exhausting from atmospheric passsure to 28.5 in. Hg. the integrated expression \ log. 1./P applies. Here the total volume is found to be 50.8 × 11 × log. (15.0/0.8[4] == 147.5 LLB. of 20.5 cuft of non-nondensible gas per minute referred to the pump intake conditions

For all practical purposes, the total pressure of condensible plus son-condensible gases at the condenser inlet equals the absolute pressure of steam at 28.5 in. Hg vacuum, or 0.814 lb. per sq.in. abs. Assuming as design specifications for the condenser a 9.1 lb. per sq.in. pressure drop and a 7 dec. F. temperature drop for the non-condensible gases, the total pressure at the condenser outlet would be 0.814-0.1 or 0.714 lb. abs., while the partial pressure of the steam at the outlet (corresponding to a maturation temperature of 88 dez. F.) would be 0.654 lb. abs. and the partial pressure of the non-condensible games, 0.714-0.654 = 0.06 lb. per ag.in. Assuming the non-condensible gases to have the molecular weight of air, their specific volume at the condenser outlet would be (359/29) (14.7/0.06) (460 + 88)/460 = 3.610en.ft. per lb. Thus the weight of these gaves entering the condenses

per pour would be (20.0×00)/3,010 and he proper manipulation of 0.40 lb. per br. With a cooling water swenum pump equipment. ture difference would be I dee F. Making the safe assumption that the eific best of air, or 0.2374, and using the safe figure of 0.01 for the cueffieient of best transfer from the noncondensible gaves in the fuller to the cooling water, then the extra condenser surface needed for these gases would be $(0.49 \times 0.2374 \times 7)/(0.01 \times$ 9) = 9 aq It. Therefore, the total cooling area required equals 108+9 = 117 sq.ft. of tube area.

- The fourth consideration of condesign mentioned above. namely limiting the maximum rate of vapor evalution to a degree which will avoid critical foaming, is not difficult to take care of in this case. From experience it was found that a rate of steaming of 500 lb. per hr. is the limiting condition. It is apparent that this high rate of steaming enters as a factor only during the flanking stage riper neither the rate of evolution of the beat of reaction nor the available jacket heating surface during the last portion of the dehydration permit exceeding this critical figure. Control of the steaming rate during the flashing period was accomplished by selecting a proper size of kettle cover supor nozzle and suitable connecting piping,

perstate size of 10 deg. from 75 -- The articl design decided upon 6 deg. F. and gas evoling from 95 deg, - the combination reflux and dehydrato 88 deg. F., the log mean temperation condenser shown in Fig. 5 called ملتسانية على مستول المعام 120 ممايية diameter, by 18 ma, expanded at non-condensible gases have the spe- both ends into niekel-elad tube sheets. the tuber being 7 ft. 6 in. long between the tube sheets. Construction is of the fixed-tube-sheet design with a slight howing of the tubes allowed In take care of expansion. To Incilitate eleaning in case of carry-over from the kettle, it was decided to handle the vapor on the tune side. Baffle members on the shell side not only support the tubes, but develop a spiral motion of the cooling water. giving a flow component normal to the tubes and making possible a relatively high water-film coefficient. The eandenser honnels were formed of 20 percent nickel-clad steel.

In completion of the installation, it was provided with equipment for the automatic control of temperature. pli and pressure. To facilitate operation is sampling device was purvided to permit withdrawing sampleat any time and under any condition of pressure. Two sight glasses in the cover were supplied, one equipped with a permanent lighting fixture. and also a sight-glass member interposed in the condensate leg of the condenser piping. Throughout, the construction emphasized simplicity yet without sacrifier of flexibility or cam of manipulation.

SEYMOUR BRIGHT NICKEL PROFESS June 23, 1944 Local Board No. 245 Long Island City, New York On December 9th, 1943, we submitted a supplement to Wr. Prothman's application for occupational deferment, which we understand expires this week. May we take this opportunity of asking that he be continued to be deferred in 2-B, so that he may be given an opportunity to complete our plant, which is an extension of our present plant facilities as outlined in our letter of December 9, Mr. Brothman is responsible for the design, supervision, and trial operation of the complete project when finished, and we hope that you will see fit to continue to defer Thanking you for your continued cooperation, we are Very truly yours, THE RUFERT CHEMICAL COMPANY

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A. BROTHMAN & ASSOCIATES

Chemical and Mechanical Engineers

14 EAST 32nd STREET

NEW YORK 16, N. Y.

Local Board No. 9 Queens County Long Telend Oily & M. Y.

April 10, 1945

建设设在企业的基础,以及1962年,1962年,1962年的发展的企业。1963年1964年

Selective Service Local Board #245
43 - 01.46 Street

Long Island City, New York Attention: Mr. Dahncke

Gentlement

In accordance with our telephone conversation today, this is to advise you that my notice to appear for a physical examination, which you asked me to return to your Board, has been misplaced and I am unable to locate it.

It is my understanding that my classification of 2B, dated April 2. Order \$52 negates the necessity for my appearing at the physical examination, and that this letter will serve the same purposes as the returned notice of physical examination.

Thank you for your past courtesies.

Yery truly yours,

A. BROTHMAN & ASSOCIATES -

Et. Bev Human

A. BROTHVAN

Chief Engineer

BROTHMAN & ASSOCIATES

Chemical and Mechanical Engineers

-114 EAST 32nd STREET

NEW YORK 16, N. Y. Quel Board

Belective Service Local Board #345 Queens County #081 30-97 Steinway Street Long Island City. New York

K 16, N. T. Queen Board Board & 1945 Bo.p. Steln say Street

We wish to enter the following appeal on behalf of Mr. Abraham Brothman, Order #62 with your Board, ...

Mr. Brothman is the head of our organization, in the capacity of Chief He supervises all design work, research and field construction work. + 3 + eps.

TO THE PERSON OF ANY DESCRIPTION We are consulting engineers to Bridgeport Brass Co. of Bridgeport, Conn., Graver Tank & Mfg. Co., Inc. of East Chicago, Indiana, Palestine Potash, Ltd. of Jerusalem, Palestine and New York City and the Commission on Aeronautical Affairs of the Republic of China,

t notice that I because the Our work in connection with the Bridgeport Brass Co. covers all of the chemical and metallurgical operations of that company. We are especially associated at the present time, in the design and construction of a plant for the filling of serosol bombs. The aerosol bomb is used by the United States Mary under contract \$MISI-45488. These bombs are used wherever our armed forces enter disease-ridden and insect-ridden areas, as a preventative measure against the spread of insect-barried diseases. Our functions in regard to the serosal container include the design of testing equipment, filling equipment, the layout of fabricating equipment for the aerosol bomb proper, and such stress analyses and chemical content reports as are required, both by the Bridgeport Brass Co. and by the United States Navy, from time to time.

المنافع المناف Our work in connection with the Graver Tank & Mig. Co., Inc. concerns the mechanical and process engineering for the water treating, waste disposal, process equipment and process plant projects which that company enters into. The Graver company is currently installing equipment of these types for the U.S. Army, the U.S. Mavy, the U.S. Maritime Commission, and the leading chemical and oil refineries in the country. Mr. Brothman is the inventor of the Graver Mixer-Reactor, the inventor and designer of DDT plants which the Graver company builds and installs, and is also the inventor of the Graver Strip-Coat Melter and Dipping Device, which pieces of equipment Graver has installed and is manufacturing for General Motors, Truck and Airplane Parts Division, Ordnence Plant. The Graver Melter and Dipping Device is used for Division, Ordnence Plant. The Graver Melter and Dipping Device is used for the coating of spare parts during travel to the various points where they are needed.

Selective Service Local Board \$245 Our work in connection with the Palestine Potash, Ltd. includes the construction now of a 10,000 lb. per month DDT insecticide powder plant in the Fear East. The insecticide powder produced by this plant will be used in disease control by combatting disease-carrying insects. I Our work in connection with the Commission on Aeronautical Affiars of the Republic of China includes a project now in process for the design of the raw materials plants, the resin plants, and the final forms preparation plants for the production of ply-wood glues and bomber moses, turrets and domes. This work is being carried out with the approval of the United States Lend Lease authorities to provide China with the means of building the airplane equipment it so badly meeds in the war against Japan. Mr. Brothman is recognized as the leading authority in the design of process plants and special mechanical equipment. He is the inventor of the field filling machine used by the Armed Forces in refilling seroeol bombs." and the automatic and semi-automatic devices which are now being built for the filling of acrosol bombs at the prime point of menufacture in this country. His induction into the Service would completely incapacitate our organization in carrying out its contractual obligations which it now has with the above concerns. We are therefore appealing your decision in regard to his status and We that we may be favored with his deferment. Market Cor Market Market William Very truly yours. a. Beotemay & Associates: Vam. P. Chief. Structural Divini

A. BROTHMAN & ASSOCIATES Chemical and Mechanical Engineers id 14 EAST 32nd STREET. NEW YORK 14. N. Y. Merch 30, 1945 Selective Bervice Local Board #245 Queens County 081
30-97 Steinway Street
Long Island City, New York DESTRUCTION AND A Gentlemen: The writer, Order \$52 with your Board, respectfully requests a hearing with regard to my recent classification in 1-4, dated March 21, 1945. It is my intention, and the intention of the various firms for which I am now doing work, to place an appeal of the above classification with you. Within the next few days the firms which I mentioned will file letters of appeal regarding my status. - The is the state of the state and the second second and the second Very truly yours, Grefan Brothna

Abraham Brothman

P.S. This letter confirms my verbal request for such a hearing placed with your Board March 22, 1945 by telephone.

REGISTERED: RETURN RECEIPT REQUESTED

Herm 7/3/4/

Bridgeport

BRUDGEPORT BRASS COMPANY

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BRIDGEPORT 2, CONN.

March 27, 1945Local Board No. 245

981

PHILADELPHIA BA PHYTABURAN, BA PROVIDENCE, B. 4. 17 PICHNONS, VA ST. LBUIS, BR BAN PRANCINCO, BAL SEATTLE, BAGH, 17

MAR 28 1945

FART TO THE PARTY

SU-97 Bielsway Street Long Island City, 8, N. T.

Chairman Local Board #245 Long Island City, H. Y.

Dear Sir:

Re: A. Brothman - #52

We are advised that Abe Brothman, order number 52, has been classified by your Board in 14.

Mr. Brothman, who is doing business as A. Brothman, Associates, has been engaged for the past nine months by our Company as a consulting chemical engineer in the manufacture of Aerosol dispensers for the Navy Department to be used by our armed forces in the South Pacific. The Aerosol dispenser is filled with a special chemical which is used to kill insects in the jungles for prevention of tropical diseases among the troops. This products carries a high priority with our Company.

Due to the high priority of the manufacture of Aerosol dispensers we are appealing to your Board to defer the induction of the above captioned registrant to a future date.

Very truly yours

Stephen Jankura

Industrial Relations Department

SJ/mb

Graver Tank & Life. Co., Inc. tame of company. (Corporation, partnership, individual—if self-emple 4809 Tod Avenue . Best Chicego, Indiana -Address of company tors and erectors of welded steel Description of the activities of this company structures, steel plate construction, water treating, process & sewage acui ment, oil refinery equipment, softeners and filters, clarifying ecui ment, and ameral plate construction, steel, stainless steel, stainless clad, or other alloys. Lanufacturing vessels and various erticles of steel plate construction for the Nevy Department, U. S. eritine Commission, war Department, Synthetic Rubber Plants, and leeding-cil-and chamical plants. Febricators of heavy welded steel etructures for mechane tool builders and for marine and diesel engine buildors, parts for shell loading plants, turret shields, gun-mounts, slides, carriages, etc. State specifically what proportion of your products currently produced are: (a) for use in the war effort (b) for civilian use ___ Is expansion or further conversion contemplated in war production? Number employees Number additional Number additional nceded in next 6 months _ needed in next year _ Explain ._ Is a replacement training program in operation? Contemplated? ____ Explain __ This form was completed at the plant or office of the company located at 4609 Tod Avenue Lest Chicago, Indiana and all correspondence relative to "...is affidavit should be so addressed. G. V. Lelmeren do solemnly swear (or affirm) Vice-rresident of the above-named company, and that the that I am (Official postetion) foregoing statements are true to the best of my knowledge and belief, halmon (Signature) Januar Subscribed and sworn to before me this (Elgnature of official administrating oath) Notury Paulic (Official designation of official administering oath) INSTITUCTIONS: This form is to be filled out by an employer or other person who has knowledge of the registrant's

eligibility for Class II deferment as a necessary man in his civilian occupation or activity. If the registrant is deferred, the employer must notify the Local Bourd promptly of any change in the registrant's job status, or if his employment is

terminated.

OCCUPATIONAL CLASSIFICATION (Enducted)-Contin

REGAL CHEMICAL CORPORATION

115-117 DOBBIN STREET . BROOKLYN 22, NEW YORK

Telephone: EVeryeen 9-8787

Local Board Ao. 246 Queens County 081

Bolictive Corvice Board 246 4: -30 45th Street Long Islant City, New York

46-27 Greenpoint Ave. 246 Long Island City At. Borid No. 245: Queens County

Re: Abraham Brothman .. Order #32

4301 - Auth Street _______ Sunnyeille, L. I. 4, N. Y.

CEC 1 5 1944

Gentlemen:

On December 13th, 1343 we directed a letter to you recripating about a Brothaga, who was at that time engaged by the in an important program in behalf of the United States

and that this mount of informing you that Abraham Brothhe not been in our employ since August 14th, 1944.

Very truly yours,

CHEMICAL CORPORATION

THEODORE HEILIG

President

1301 - 46th Street

Sunnvalde, L. J. 4, N. Y.

June 19, 19h

Local Board No. 26

43-01 46th St.

Long Island City, N. 7.

October No. 52

In support of the attached form 424, we respectfully subsit the following:

The Chemical Design Corporation is currently engaged in the following The state of the s

- consulting engineering on the chemical aspects and mechanical performance of Aerosol Insecticide Bosbs for the Bridgeport Brass Company, Bridgeport, Conn. These containers are made and filled under U.S. Mary Contract Nos. MISI-33294 and MISI-45466. Please see the attached letter from the Bridgeport Brass Company.
 - congulting engineering to the Regal Chemical Corp. Brooklyn, New York in the filling of Aerosol Insecticide Bombs under U. S. Mavy Contract Mo. MISI-33294. We have already built for the Ramal Chemical Corporation a plant for formulating and filling the mixture into containers at the rate of 300,000 per month. At the U.S. Havy's request we are now entering upon an expansion of these facilities in a new building so that a capacity of 500,000 containers per month will be possible at the new locale. The presently operating plant has been adjudged by Mavy officials to be the most compact and accurate plant from the standpoint of chemical formulation and precision of filling now in existence. This plant embodies automatic control and continuous operation features in which our company specialises. It is to be noted that our services in connection with the Regal Chemical Corp. involve the continuous direction by us of Regal's production and development programs.
- c. the design of a plant, at the request of the Brass Goods Company, Brooklyn, New York for the filling of Aerosol Insecticide Bombs at the rate of 150,000 per month. Negotiations for the conclusion

JUN 20 1944

301 - 1Cit Street

- exhausted Aerosol Insecticide Bombs at base installations and behind-the-lines temporary stations, Please see the attached Bridgeport Brass Company letter.
- consulting engineering and equipment design work for International Engineering, Inc., Dayton, Ohio. Work done by this office and now in the process of being completed includes.
 - 1. U.S. Navy Mine Depot Order No. 11-1098-1663

- 2. Supply Officer Mavy Yard Order No. 21-18757-44
- 3. U.S. Maritime Commission Order No. PD-MCH1-25056,
- 4. U.S. Maritime Commission Order We. PD-MOW1-23456
- 5. Air Corps Wright Held Order No. (33-038)-44-5278-3
- 6. Army Air Force Agent for IPC Order No. ARCO-25264
- 7. Defense Plant Corporation for Republic Steel Corp.
 Plancor 1714-Requisition 119 Account 232,100
- 5. Lend-Lease for Ensuin Order So. Di-129-50565

The materials covered by these contracts include magnesium casting impregnating satoclaves, billet cars, batch combing plates, portable mixers, ventilators for ship holds, axial fans for new fighter planes, marine mine dollies, and ingot cars. Please refer to attached letter from International Engineering, Inc.

- f. design and construction of a nickel catalyst and hickel salts manufacturing plant for Rufert Chemical Co., Div. of Seymour Mfg. Co., Seymour, Conn. The cutput of this plant will go primarily to the preduction of synthetic rubber, high-octane aviation gasoline fuels, butodiene, special engine lubricants, and hardened lard for Army field rations. See attached letters from Rufert Chemical Co.
- for the production of synthetic resins to be used in airplane parts mammfacture. This plant is to be shipped to China thru Lend Lease by our client, the Commission on Aeronautical Affairs for the Republic of China.

The reasons why we are making this special application on Mr. Brothman's behalf are the following:-

e. this company's fields of endeavor demand a combination of the knowledge and principles of chemical and mechanical engineering, in particular and practical correlation of the basic principles of both of these fields. Mr. Brothman is currently the product of eleven years of

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of specialized training in this commection, "See the Little Posign of a Urea Resin Plant" and "Batch-Continuous Process for Bune-5".

the scope of the activities of this company, the wide variety of fields in which it operates, and the demands for specially designed equipment which it meets demands not just an ordinary engineer but a man combining practical engineering experience with a deep knowledge of the scientific principles of general engineering. Mr. Brothman's background and training in the application of the principles of advanced mathematical analysis, stress analysis, and vector analysis particularly adopt him to the executive engineering role which he performs in our company. See the attached articles on "New Approach to Continuous Reactor Design".

- the design of the special mechanical devices such as those which we have installed in connection with the Aerosol program desaids on extraordinary level of ingenuity in the devising and grouping of basic mechanisms. In this connection Mr. Brothman is a co-developer of three items on which we are now applying for patents:
 - Lavy in connection with the Aerosol Bomb Mapenser
 - 2, field filling equipment for refilling exhausted containers.
 - .3. antomatic equipment for the plant filling of

These opinions as to Mr. Brothmen's technical skill and rare capabilities are entertained not only by the writer but as will be noticed from the attached letters by our clients as well. Noteworthy too is the estimate placed on Mr. Brothmen's abilities by such a recognized number of the teaching profession as Dr. B. O. Koopmen, head of Department of Mathematics, Columbia University. Please see attached letter from Dr. B. O. Koopmen in this connection.

In view of the unusual discumstances cited above and the volume of direct was work which we are engaged in we most urgently solicit your favorable consideration to this application.

The Chemica Design Corporation

A. P. Weber

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15. M. N. Flynn 484 (160-15-15-15-15)

AFFIDAVIT-OCCUPATIONAL CLASSIFICATION (Industrial)—Continued	
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Corporation, partnership, individual—if all-employed, to plate)	
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(Loutin of plant, offen, or division where registrant to employed)	
Description of the activities of this company	1
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2. The development of new chemical processes, and mechanical and chemical engineering equipment.	
Therical and chemical engineering research.	<u> </u>
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State specifically what proportion of your products currently produced are:	
(e) for use in the war effort 100%	
(b) for civilian use	
Is expansion or further conversion contemplated in war production? Tos	
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staff by about three engineers.	
Is a replacement training program in operation? Contemplated?	
Explain We use draftswomen and laboratory technicians wherever possible in order to relieve the manpower shortage.	S
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This form was completed at the plant or office of the company located at	
420 Lexington Avenue, New York 17, T. T.	
and all correspondence relative to this affidavit should be so addressed.	
Service of the servic	
1, Arthur P. Weber	rm)
that I am of the above-named company, and that (Official position)	; the
foregoing statements are true to the best of my knowledge and belief.	
arthur P. Woles	
Subscribed and sworn to before me this	
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the employer must notify the Local Board promptly of any change in the registrant's job status, or if his employme	M (1) -

> 1/2/1/2 - -

June 17, 1944 Local Board No. 245, Queens County 43-01 46th Street Long Island City, N. Y. Re: Abraham Brothman, Mo. 52 THE PARTY OF THE P · A Town the reserved of the property of the second Mr. Abraham Brothman, the above, is our technical designer: of equipment for the chemical and process industries, we manufacturing at the present time such equipment for Government Arsenals, the leading manufacturers of explosives, aluminum, penicillin, manganese, synthetic rubbers plastics for bombers, etc. A Real Property of the Control of th The loss of Mr. Brothman would mean delays for many months in the attainment of a technician of equal merit, with the resultant confusion in the process industries that w Non of Brothman's type are quite rare, and his induction" will mean a great detriment to the operation of this Company es the kindred industries whom we

This being an exceedingly exceptional case, we hope that you ee your way elear to grant him a further def

> Very truly yours INTERNATIONAL ENGINEERING. I

R. H. NoElroy, President

EXECUTIVE OFFICES AND MILLS BRIDGEPORT, CONNECTICUT 702 GRAYBAR BUILDING 420 LEXINGTON AVENUE June 16, 1944 -TO WHOM IT MAY CONCERN: This is to certify that Mr. A. Brothman is working directly with the Bridgeport Brass Co. in designing refilling equipment -for field use in connection with the aerosol insecticide program for the navy. He is also consulting engineer on the chemical mand mechanical aspects of the aerosol container as manufactured - by the Bridgeport Brass Co. on prime Havy contracts Misx-33294 - and Elec-45488. The ingenuity of Mr. Brothman in developing the initial filling ... equipment used on the above contracts has created a system that wis reported to us to have the closest tolerances on the formulation of the Aerosol mirture. In view of the importance of the aerosol insecticide program in combating malaria in most theatres of war, Mr. Brothman's work is of vital importance. Very truly yours, BRIDGEPORT BRASS CO. Manager, Container Dept. JHM/.

Columbia University in the City of Rew York

DEPARTMENT OF MATHEMATIC

December 27, 1943

Gentlemen:

Mr. Abraham Brothman has been known to me since he was my student at Columbia University and I am well acquainted with his abilities and with his present work. I can assert that he has a rare combination of practical engineering experience with a deep knowledge of the scientific principles of perience with a deep knowledge of the scientific principles of his subject. He is not just an ordinary engineer, but a man his subject. He is not just an ordinary engineer, but a man of such unusual capacity and special power that he could not be replaced. Moreover, he is devoting absolutely all his time and energy to important work connected with the war.

The whole question is how Mr. Brothman can best be used by his country for winning the war. The answer is perfectly obvious to those who like myself are in contact with the technical side of our war effort: He should be maintained in exactly his present position.

It is fortunate for the United Nations that it has been the wise policy of draft boards to see that men of irreplaceable practical scientific ability like Nr. Brothman are permitted to remain in technical war work rather than be drafted into the armed forces. For without their ability we should have lost the war.

Believe me to be

Very truly yours,

Bernard Osgood

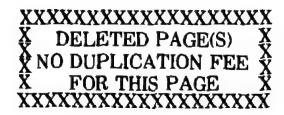
Associate Professor



FEDERAL BUREAU OF INVESTIGATION FOIPA DELETED PAGE INFORMATION SHEET

 Page(s) withheld entirely at this location in the file. One or more of the following statements, where indicated, explain this deletion.
Deleted under exemption(s) with no segregable material available for release to you.
Information pertained only to a third party with no reference to you or the subject of your request.
Information pertained only to a third party. Your name is listed in the title only.
Documents originated with another Government agency(ies). These documents were referred to that agency(ies) for review and direct response to you.
 Pages contain information furnished by another Government agency(ies). You will be advised by the FBI as to the releasability of this information following our consultation with the other agency(ies).
 Page(s) withheld for the following reason(s):
For your information:
The following number is to be used for reference regarding these pages: $100 - 365040 - 355$





MENT OF JUSTICE Mr. Clegg Mr. Glovin OCT 23 1950 Mr. Truc Mr. Harba all information contained Herein is unclassified excep Miles Clands Classified by 5040PNT alika Maka melatik Declassify en: OADR ABRAHAM BROTHMAN, WAS, MIRIAM MOSKOWITZ, WAS, ESP - R. **AUSA ROY** M. COHN ADVISED THIS DATE THAT AS RESULT OF CONFERENCE BETWEEN HIMSELF. USA IRVING SAYPOL, AND JAMES MC INERNEY OF DEPARTMENT, IT WAS DECIDED THAT TENTATIVE DATE FOR STARTING SUBJECTS TRIAL WOULD BE NOV. SIX NEXT. UNDER THIS SCHEDULE, JURY WOULD BE PICKED ON FIRST DAY WITH ACTUAL TAKING OF TESTIMONY BEGINNING NOV. EIGHT. ELEVENTH BEING ELECTION DAY. HARRY GOLD EXPECTED TO BE IN NYC, OCT. TWENTY SIX NEXT FOR PRE-TRIAL CONFERENCE. FOR INFO BUREAU, AUSA COHN STATED HE WILL PROBABLY USE AT TRIAL FOR PURPOSE OF IDENTIFYING SAM, PR-ONE PICTURE OF SEMENOV. TOGETHER WITH REPRESENTATIVE OF STATE DEPARTMENT TO INTRODUCE PICTURE INTO EVIDENCE. COHN STATED HE MIGHT USE PICTURE OF SEMENOV SINCE GOLD MORE READILY IDENTIFIED THIS PICTURE. OFFICIALS FROM B. G. BADGER AND CO. WOULD FURTHER IDENTIFY COHN IS UNDECIDED AT PRESENT WHICH Semenov from this picture. END OF PAGE ONE

PICTURE OF ALEXANDER SVENCHANSKY BEIN INVESTIGATION WHICH TIME RECOMMENDA AMTORG INFORMANTS TO DETERMINE WHETHER HE IS EXPECTED THAT THIS REQUESTED TWO DAYS, AT THIS MATTER. BUREAU WITHIN NEXT WHETHER OR PREFERENCE IN T COMPLETED BE MADE O SHOWN TO WITH SHU

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THAT SHURA SWAN IS IDENTICAL WITH ALEXANDER SVENCHANSKY NOW AT U.N.
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HAD TELEPHONE CONVERSATION REGARDING POSSIBILITY OF ENTERING BUSINESS
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SIX. TELEPHONE DIRECTORY LISTS THIS NUMBER TO GOSWAN PRODUCTS ANC.
THREE FOUR SEVEN MADISON AVE., NYC. VOLYNSKY THEN CALLED THOMAS
SWAN AND IT WAS IN THIS CONVERSATION THAT THOMAS SWAN DEFINITELY
IDENTIFIED SHURA SWAN AS HIS BROTHER CURRENTLY WORKING WITH U.N.
VOLYNSKY FURTHER IDENTIFIED PICTURE OF ALEXANDER SVENCHANSKY AS
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THAT OF INDIVIDUAL KNOWN TO HIM AS SWAN. SAID SHURA SWAN WAS WITH

TEXTILE SYNDICATE FORMED BY CHASE NATIONAL BANK ABOUT ONE NINETWO

FIVE TO PURCHASE AMERICAN COTTON FOR RUSSIA. ALSO, CI Z. BROWN

IDENTIFIED PICTURE OF ALEXANDER SVENCHANSKY AS INDIVIDUAL KNOWN TO

HIM UNDER-NAMES OF SVENCHANSKY AND SWAN, FIRST NAME NOT RECALLED.

Z. BROWN ALSO SAID THIS LATTER SWAN CAME TO AMTORG FROM TEXTILE SYNDICATE SVENCHANSKY IS CURRENTLY EMPLOYED AS PROGRAM OFFICER IN EUROPEAN

AND MIDDLE EASTERN SERVICE AT U.N. HE IS AN AMERICAN CITIZEN.

BUREAU AUTHORITY IS REQUESTED TO INTERVIEW HIM REGARDING THE ALLEGED

INTRODUCTION BY HIM OF BROTHMAN INTO SOVIET ESPIONAGE AND ALSO HIS

KNOWLEDGE OF BROTHMAN-S SUBSEQUENT ESP, ACTIVITIES, AUTHORIZATION

ALSO REQUESTED TO DISCUSS THIS MATTER WITH USA, SDNY, REGARDING

POSSIBILITY OF BRINGING SHURA SWAN BEFORE GRAND JURY. ALEXANDER

SVENCHANSKY IS SUBJ OF BUFILE ONE HUNDRED DASH TWO ONE NINE SEVEN

ONE NAUGHT.

SCHEIDT

HOLD PLS

cc: Mr. Belmont

SAC, NEW YORK

ABRAHAM BROTHMAN, ESPIONAGE R. TOU ARE AUTHORIZED TO CONDUCT AN

IMMEDIATE INTERVIEW OF ALEXANDER SVENCHANSKY WHO IS PRESENTLY EMPLOYED

AS PROGRAM OFFICER IN THE EUROPEAN AND MIDDLE EASTERN BERVICE OF THE

UNITED NATIONS. UPON COMPLETION OF THIS INTERVIEW YOU MAY DISCUSS THE

MATTER WITH THE UNITED STATES ATTORNEY, SOUTHERN DISTRICT OF NEW YORK

FOR HIS CONSIDERATION ON THE POSSIBILITY HE MAY DESIRE TO BRING SVENCHANSKY

BEFORE THE FEDERAL BRAND JURY

RECORDED - 1280-365040 ACT INFORMATION CONTAINED

EFE: dok to HEREIN IS UNCLASSIFIED

NOTE: A review was made of the main case file and C references pertaining to Alexander Svenchansky. The main file reflected that Alexander Svenchansky was born in Theodosia, Russia on March 6, 4 1909. He came to the United States in 1923 and was naturalized as a United States citizen on May 29, 1929. He was employed beautorg Trading Corporation, New York City, as a translator from April, 1932, to May, 1942, and thereafter worked for a period of time with the Soviet Government Purchasing Commission at Washington, D. C. Svenchensky was inducted in the United States Army in December, 1942, and served as an official translator at the Army Air Base at Whitehorse Alagric at

While serving in the capacity of translator at the above-sentimed Army Air Base, it was alleged by a fellow employee that various MKVD men arriving their with Russian officials would always talk to Svenchansky on the side. (100-219710-18) advised on May 15, 1946, that Rose Reuben of the American Russian Institute in New York City made inquiry of Brothman relative to a translator for technical Russian terms, and Aufther that Brothman suggestion further haves of three individuals among which was that of Shurt, Swan when has been identified as Albranger Svenchansky. (65-58805-100) A check of these files and C resembles, failed to passect any additional information as to possible subversive or despionage activities on the part of Svenchansky.

1950

TELETYPE Codies desironed 38 9 MAR 5 196

U. M. DEPARTMENT OF JUSTICE COMMUNICATIONS SECTION

WASHINGTON FROM NEW YORK

8-56AM

DIRECTOR

DEFERRED

ABRAHAM BROTHMAN, WAS., MIRIAM MOSKOWITZ, WAS., ESP - R. KOGON APPEARED BEFORE FGJ OCT. TWENTYSIX. AUSA COHN ADVISED THAT KOGON DECLINED TO ANSWER ANY PERTINENT QUESTIONS ON GROUNDS OF SELF INCRIMINATION. COHN CONSIDERING FURTHER EXAMINATION AND POSSIBLE RECORDED - 50 100-3 65040-35
INDEXED - 50 100-3 65040-35 CONTEMPT PROCEEDINGS.

SCHEIDT

HOLD PLS

U. S. DEPARTMENT OF JUSTICE COMMUNICATIONS SECTION -ALL INFORMATION CONTAINED ? HEREIN IS UNCLASSIFIED ABRAHAM BROTHMAN, MIRIAM MOSKOWITZ, ESP - R. RE ISIDORE NEEDLEM WHO WOULD BE A CORROBORATIVE WITNESS TO HARRY COLD-S TESTIMONY I ADVISED OCT. TWELVE, THAT NEEDLEY PENDING TRIAL. FORMER ATTORNEY FOR AMTORG, HAS BEEN A LOYAL CP MEMBER SINCE EARLY \$2 NINETEEN THIRTIES, AND IS IN PRESENT GOOD STANDING WITH CP DESPITE BEING NAMED FBI INFORMANT IN COPLON TRIAL. SINCE COPLON TRIAL NEEDLE-MAN HAS EXPRESSED HIS ANIMOSITY TOWARDS BUREAU IN PRIVATE CONVERSATION AND IN PUBLIC PRESS. AS BROTHMAN FOLLOWED NEEDLEMAN-S COUNSEL RE-GARDING BROTHMAN-S FORTY SEVEN FGJ APPEARANCE, AND AS ULTIMATE PURPOSE OF INTERVIEW WOULD BE HIS USE AS WITNESS IN TRIAL, THIS OFFICE DOES NOT CONTEMPLATE INTERVIEWING NEEDLEMAN. HOWEVER. NEEDLE. MAN-S ASSOCIATION WITH BROTHMAN WILL BE CALLED TO ATTENTION OF USA IN EVENT USA DESIRES TO SUBPOENA NEEDLEMAN BEFORE GJ. IT IS BELIEVED NEEDLEMAN WILL CLAIM PRIVILEGE WITH REGARD T LIS DISCUSSIONS AND ASSOCIATIONS WITH BROTHMAN.

Office Menorandum • UNITED TATES GOVERNMENT

TO : Mr. A. H. B. John DATE: October 30, 1950

FROM : C. E. Hendrik

SUBJECT: ABRAHAM BROTHMAN ESPIONAGE - R ALL INFORMATION CONTAINED
HEREIN IS UNCLASSIFIED
DATE 4/6/87 BY3042PWT/IMW

PURPOSE:

To authorize Special Agent H. L. Dahlgren of the FBI Laboratory to deliver to the New York Office the criginal photostatic copy plus the U. S. Consul's certification as to Brothman's hotel registrations in Switzerland at the time he appears in New York City on October 31, 1950, for a pre-trial conference in this case.

ACTION:

Upon receipt of the air mail communication from the Legal Attache in London today enclosing photostatic copies of Brothman's and Moskowitz's hotel reservations in Switzerland, together with the certification from the United States Consul in Switzerland, relative to these hotel registrations, same were immediately photostated and the original together with copies thereof furnished to SA H. L. Dahlgren of the Laboratory. It might be noted that Document Examiner Dahlgren has previously examined other specimens in connection with the Brothman case and is scheduled to be in New York City at 8:30 A.M. on October 31, 1950, for a pre-trial conference with the United States Attorney in connection with this case.

Advice was subsequently received to the effect that the handprinting appearing on the hotel registrations of Abraham Brothman has been identified as the handprinting of Brothman. It will, accordingly, be necessary for the Document Examiner to discuss the results of his findings in this respect with the United States Attorney at the pre-trial conference.

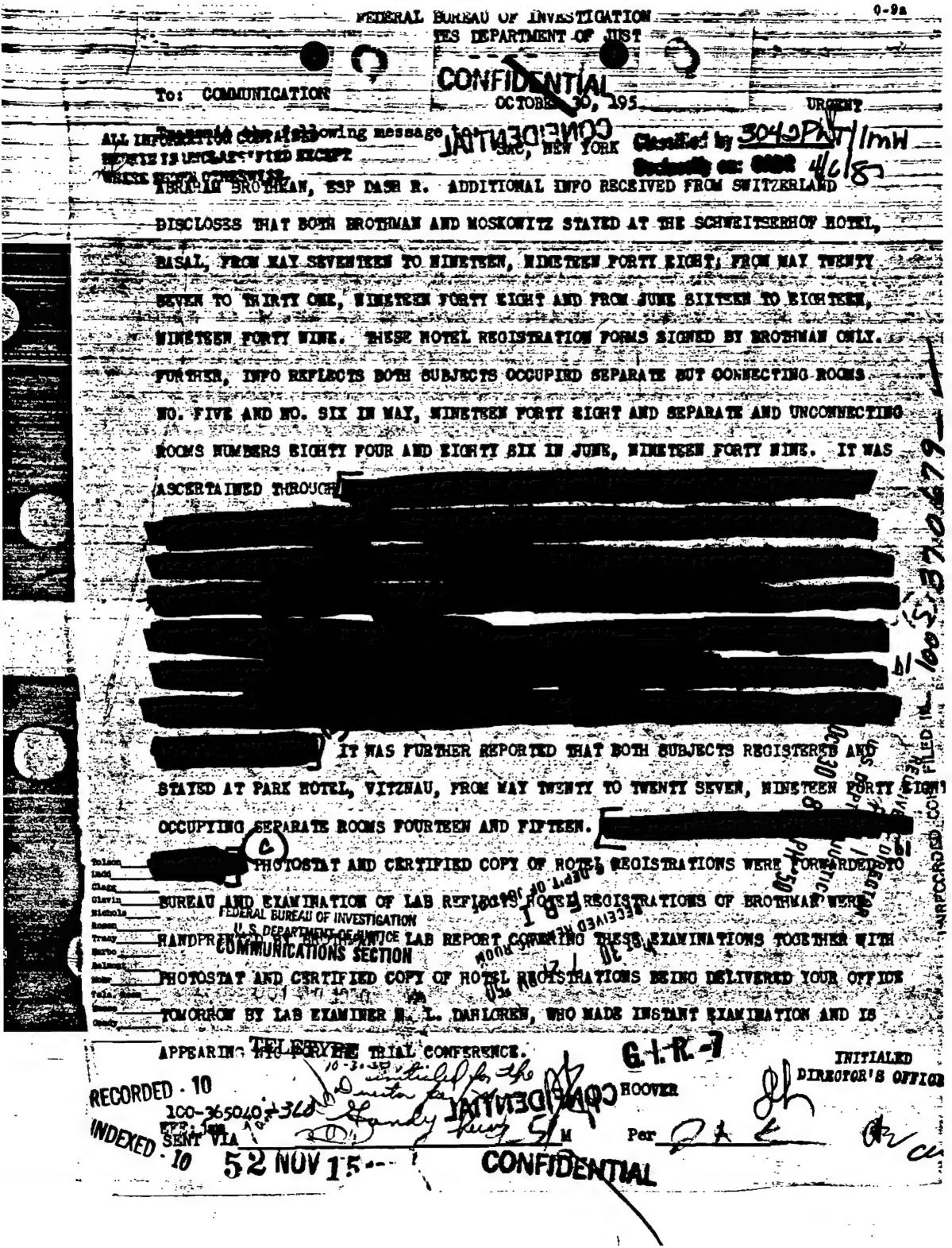
RECOMMENDATION:

In view thereof, it is recommended that SA Dahlgren be authorized to deliver to the New York Office at the time of his appearance the original photostatic copies together with the certification by the United States Consul along with the Laboratory examination report in connection with this matter. A teletype is being attached here to advising the New York Division in the premises.

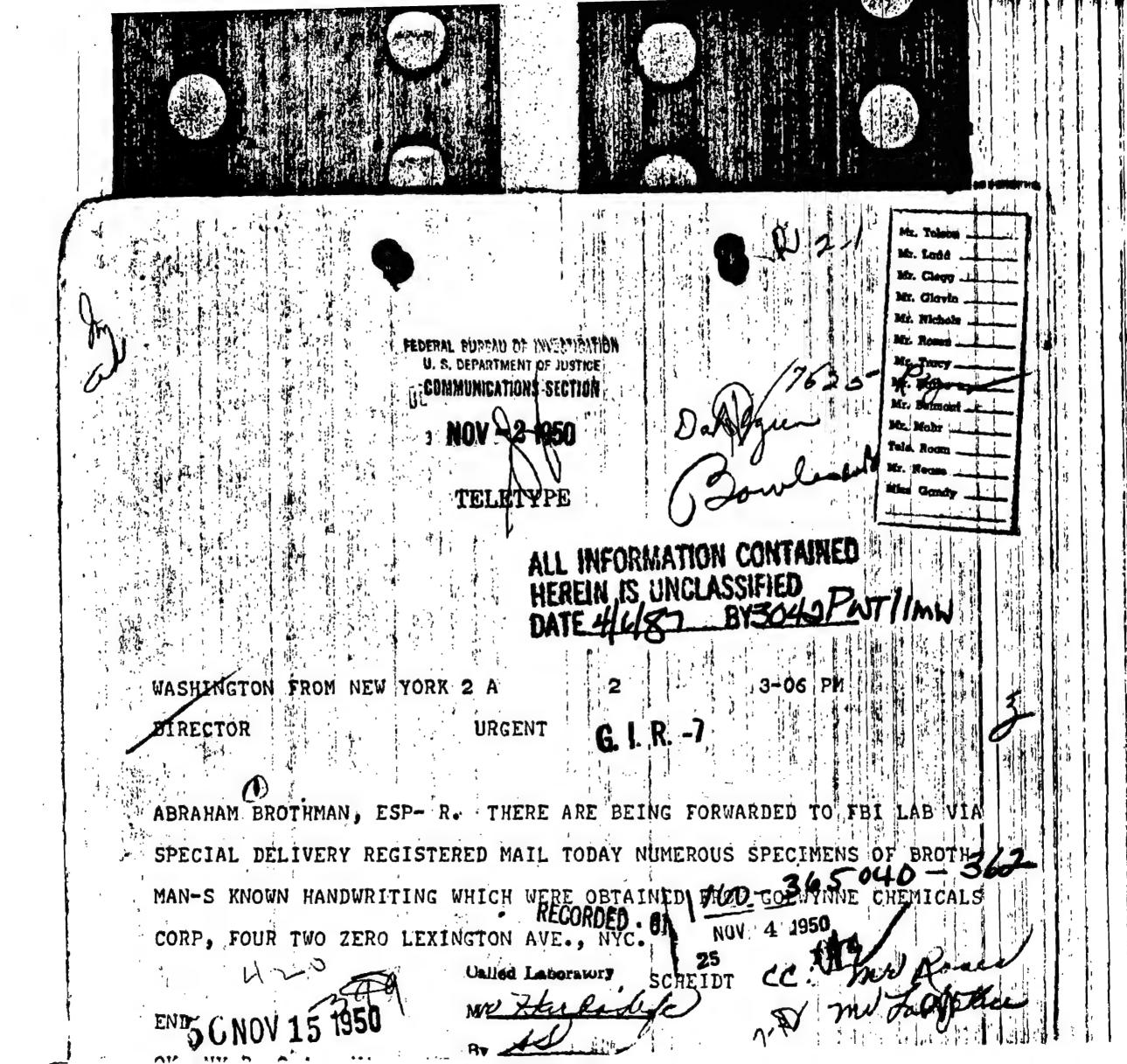
Attachment

EFE: jam 100-365040 RECORDED 10 1/00-365940-366

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-U. S. DEPARTMENT OF METICE COMMUNICATIONS SECTION Wash 6.—NYC-3 from chicago-- 30-MRECTOR AND SAC ABRAHAM BROTHMAN, WAS. ESP. DASH R. RE NY TEL TWENTY SEVENTH INSTANT MILTON EPIEGEL, VICE PRESIDENT, CHICAGO PUMP CO., ADVISES BROTHMANY RETAINED IN FALL, NINETEEN FORTY TWO TO MAKE SURVEY OF POSSIBLE APPLI CATION OF COMPANY PRODUCTS TO USE IN THE FIELD OF INDUSTRIAL CHEMISTRY. WORK WAS RELATED TO POSSIBLE POST WAR EXPANSION OF COMPANY INTO THAT FIELD, WAS ENTIRELY PROSPECTIVE AND HAD NO RELATION TO NATIONAL DEFENSE NOR TO ANY EXISTING DEFENSE CONTRACTS OF THE COMPANY. WORK WAS NOT CONFIDENTIAL NOR RESTRICTED IN NATURE. BROTHMAN DEALT WITH SPIEGEL AND PHILIP FX MORGAN, THEN CHIEF ENGINEER, CHICAGO PUMP COMPANY, AND NOW ASSISTANT PROFESSOR OF SANITARY ENGINEERING, UNIV. OF IOWA, IOWA CITY. SPIEGEL AND OTHER COMPANY OFFICIALS MET BROTHMAN AND WEBER IN CHICAGO IN NOVEMBER OR DECEMBER, NINETEEN FORTY TWO, BUT HAVE NO INFO RE MOSKOVITZ OR HARRY GOLD, AND NO KNOWLEDGE OF ESPIONAGE ACTIVITY NY ADVISE OMAHA IF MORGAN INTERVIEW DESIRED. ON PART OF BROTHMAN. 160-365040 361 ALL INFORMATION CONTAINED RECORDED - 17 Herein is unclassified \$\$VTTT000T000 ---FOR NYC WA PEJ



Mr. Giavia Mr. Nichob Mr. Rosso HEDRINATION CONTAINED Mr. Troop HEREIH, IS UNCLASSIFIED Mr. Horbo Mr. Belmon Mr. Mohr Tale. Room TBI NEW HAVEN P. 1 R. -1 Mr. Hotto Man Gand DIRECTOR AND SACS, OMAHA, CHICAGO, AND NEW YORK URGENT ABRAHAM BROTHMAN, WAS., ESP. R. SUBJECT HAS BEEN INDICTED BY FED GRAND JURY IN NYC FOR CONSPRIACY TO DEFEAT JUUSTICE AND IS PRESENTLY AWAIT-ING TRIAL IN NY. MR. ROSS C. POWELL OF MANSFIELD, CONN. IS PRESENTLY ON A TWO WEEK VACATION AND CAN BE LOCATED AT EITHER OF THE FOLLOWING. ADDRESSES CARE OF CHARLES E. GREGG, BROTHER-IN-LAW, SIX NAUGHT FOUR SIX NORTH CLAIRMONT ST., CHICAGO, ILL. OR MRS. W. J. MC GUIRE, TWO TWO FOUR FIFTEENTH ST., NW, CEDAR RAPIDS, IOWA. POWELL KNOWN TO HAVE BEEN AT LEAST BUSINESS ACQUAINTANCE OF SUBJECT IN PAST. HE SHOULD BE INTER-VIEWED RE HIS KNOWLEDGE OF ANY COMMUNIST OR ESPIONAGE ACTIVITY OF FURTHER, IT SOULD BE ASCERTAINED BROTHMAN AND OR MIRIAM MOSKOWITZ. WHAT BUSINESS TRANSACTIONS POWELL HAD WITH BROTHMAN. ALSO INTERVIEW HIM CONCERNING HIS KNOWLEDGE OF ONEYLECATUR, PHONETIC, WHO APPARENTLY COULD HAVE BEEN EMPLOYED BY THE FIRM OF FLAGG, OF LEOMINSTER, MASS. AND LATER OF BOSTON ven been associated with powell in whatever **《清】 "凯汉**。 ABOUTS IS LEARNED. TELETYPE SHOULD BE SENT TO THAT OFFICE TO INTERVIEW LECATUR RE ANY KNOWLEDGE OF COMMUNIST OR ESPIONAGE ACTIVITY OF BROTHMAN POWELL IF HE HAS RECORDS, OF BUSINESS AND MOSKOWITZ.

nar won f f will

arres the same

PAGE TWO

KEPT. INASMUCH AS EFFORTS ARE NOW BEING MADE TO LOCATE HANDWRITING

SPECIMENS OF BROTHMAN OTHER THAN HIS SIGNATURE. IF ANY SUCH RECORDS

ARE AVAILABLE THEY PROBABLY WILL BE MAINTAINED AT HIS HOME IN STORRS,

CONN. IN WHICH EVENT IT SHOULD BE ASCERTAINED WHEN HE WILL BE RETURN
ING HOME. THIS CASE IS TO BE GIVEN PREFERRED ATTENTION IN VIEW OF PEND
ING TRIAL OF BROTHMAN AT NY.

CC: me Tamphere

WILLIS

OM AND CG ADVISED

END

ACK PLS

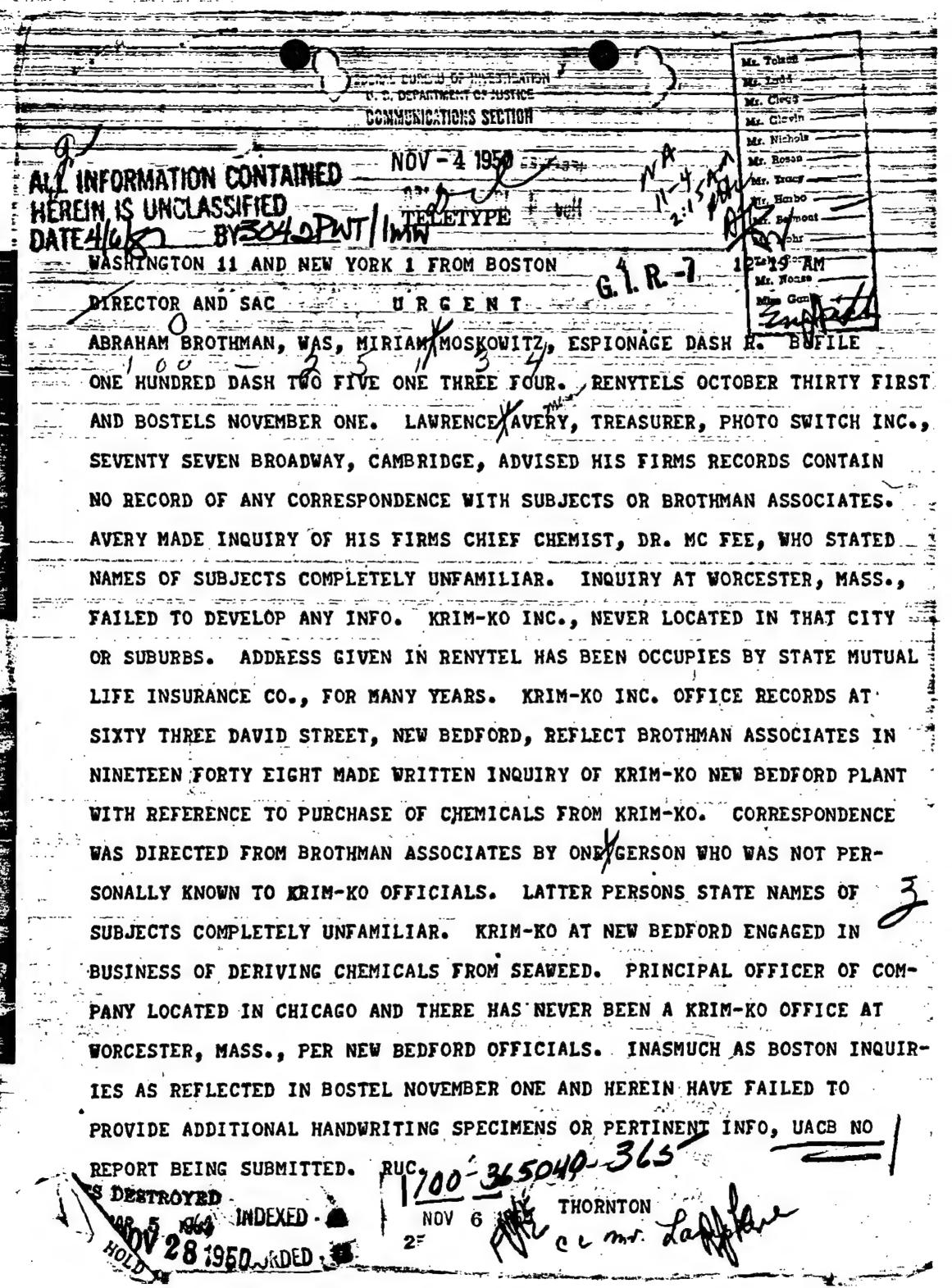
WA 2-59 PM OK FBI WA HK

The second secon

NY OK FRI NYC EMCG

DISCV

Mr. Tracy ON 25 NEW YORK 7 FROM PHILA IRECTOR AND SAC..... URBERTINFORMATION CONTAINED HEREIN IS UNCLASSIFIED BY3042PWT/IMW To DATEHILL ABRAHAM BROTHMAN, WAS., ESP - R. RENYTEL OCT THIRTYONE LAST. KARL PAUL BILLNER, PRES., VACUUM CONCRETE INC., STATES HIS FIRM HAD NO BUSINESS DEALINGS OF ANY KIND WITH ABRAHAM BROTHMAN. BILLNER STATES HE WOULD HAVE PERSONAL KNOWLEDGE IF ANY BUSINESS CONTRACT ENTERED INTO BY HIS FIRM. HE STATES IT IS POSSIBLE BROTHMAN MAY HAVE REQUESTED A FOLDER OR PAMPHLET ON PRODUCTS OF VACUUM CONCRETE. THIS MAY HAVE BEEN SENT, BUT BILLNER STATES HE HAS NO KNOWLEDGE THIS HE SAYS NO RECORD OF ALL INQUIRIES FOR PAMPHLETS KEPT. BILLNER ALSO SAYS HE REQUIRES DUN AND BRADSTREET RATING OF ALL FIRMS HE DOE BUSINESS WITH AND HAS NEVER REQUESTED ONE ON THE BROTHMAN FIRM. VACUUM CONCRETE HANDLES HIGHLY SPECIALIZED CONCRETE EQUIPMENT FOR CONSTRUCTION WORK WITH VARIOUS PATENTS FOR EQUIPMENT USED. BILLNER BILLNER SAID HE HAS NO KNOWLEDGE RE ANY CORRESPONDENCE AT HIS FIRM THAT MIGHT BEAR SPECIMENS OF BROTHMAN HANDWRITING. a survivation and the second WA PLS HOLD NY AAD PLS.... NY PH R 7 NYC REOT



Characterations section

NOV: 5 1950

TELETYPE

WASHINGTON -1 AND NEW YORK I FROM PHILADELPHIA

BIRECTOR AND SAC NEW YORK

A1-00 AM

LATER THE SUTAINED 13612

ABRAHAM BROTHMAN, WAS., ESPIONAGE DASH R. RE NEWARK TEL NOVEMBER

SECOND. JEROME RLINE INTERVIEWED TODAY. HE STATES HE WAS VICE PRES.

OF STANTON LABORATORIES WHILE BROTHMAN EMPLOYED THERE. HE HAS BEE

CORRESPONDING WITH BROTHMAN IN EFFORT TO REACH SETTLEMENT ABOUT CON-

TRACT BETWEEN STANTON LABORATORIES AND BROTHMAN. KLINE SAYS

BROTHMAN AGREED NOT TO ENTER INTO COMPETITION WITH STANTON FIRM WHEN

THIS AGREEMENT AND ENTERED INTO COMPETITION WITH STANTON LABORATORIES

HE BEGAN WORK THERE AS CHEMICAL ENGINEER. KLINE SAYS BROTHMAN VIOLATED

KLINE SAYS BROTHMAN WHEN FIRED SAID STANTON STILL OWED HIM MONEY ON

CONTRACT WHICH HE WIGNED WHEN COMING TO WORK AT STANTON LABORATORIES.

BROTHMAN IN WEEK BEFORE ARREST HAD LETTER BY GROUP OF ATTORNEYS IN MY

DIRECTED TO STANTON LAB SAYING LEGAL SUIT WOULD BE INSTITUTED TO COLLECT

BALANCE DUE ON BROTHMAN CONTRACT IF AGREEMENT WERE NOT REACHED. KLINE

SAID AFTER NEWS OF BROTHMAN-S ARREST APPEARED IN NEWSPAPERS, HE WROTE

LETTER TO BROTHMAN SAYING HE WOULD GLADLY MEET BROTHMAN IN PHILA AND

SETTLE MATTER. EXLINE SAID HE RECEIVED NO ANSWER TO THIS LETTER.

KLINE WILL REVIEW HIS FILES MONDAY NEXT TO DETERMINE IF HE HAS ANY

BROTHMAN HANDWRITING AVAILABLE.

CODNET THE

PLS DATE THIS THE 5 TH

NY DISC. " HOLD

RECORDED - R

1/00-365040-13/6 NOV. 7 1950 TO

Director, JEI

DATE: November 7, 1950

PROM'

SAC, Philadelphia

SUBTRCT

ABRAHA! BROTHMAN ESPIONAGE - R

(Bufile 100-360540)

ALL INFORMATION CONTAINED
HEREIN IS UNCLASSIFIED
DATE 41682 BY3042PWT/IMW-

During the search of the THOMAS L. BLACK residence at 1929 North 5th Street, Philadelphia, a letter addressed to Mr. J. A. HULLEN, President Spruce Chemical Company, 8357 Miller Street, Philadelphia 34. Pa., was found by SA ELWOOD A. PETT on June 15, 1950.

This letter bore a postmark of Long Island City, N.Y., and was dated July 7, 1948. The letter concerns itself primarily in giving HARRY SOLD a recommendation as a diligent worker. The letter bore the signature of A. BROTH AN.

On July 12, 1950, THOMAS L. BLACK advised SA's WILLIAM B. VELTE, JR. and ROBERT W. HOLMES that the letter resulted from a conversation he had with HARRY GOLD. BLACK said that GOLD was interested in knowing whether he would get a favorable recommendation from ABRAHAM BROTHIAN if he used BROTHIAN's name as a reference. There was a question in GOLD's mind because he and BROTHIAN had quarreled over finances. GOLD therefore took this means to find out what BROTHIAN would say about him. GOLD requested BLACK to write a letter supposedly from JOSEPH WILLEN, President of Spruce Chemical Company. The letter previously described herein is the reply that BROTHIAN gave to the letter which BLACK wrote. BLACK advised that JOSEPH MULLEN had no knowledge that this was being done. BLACK advised that he furnished HARRY GOLD the information in this letter and GOLD appeared satisfied that BROTHIAN would recommend him favorably.

This letter is being submitted as an enclosure to the New York Office on the possibility that it may be of some assistance in the forecoming BROTHIAN trial.

RGJ/mm

65-4318 🐡

G. I. R. -7

cc: New York (100-95016) (ENC.)

RECORDED - 24 /00 - 365040-367

REGISTERED KAIL RETURN RECEIPT REQUESTED NDEXED - 2 NOV 9 1950 SPECIAL DELIVERY

cc: 65-433

56 NOV 21 1950

africa.

BECEINED

BUREAU OF INVESTIGATION IX FILE NO. 100-33638 CASE ORIGINATED AT TIEN YORK PERIOD FOR WHICH MADE 10/28,30,31;11/1-BLAKE E. TURNER RSPIONAGE - 1 Contacts of subject in New Jersey interviewed and results set out. SIDNEY FEIDMAN, chemical engineer at Merck and Company, Rahway, MJ, who formerly worked with subject and helped him publish articles in trade magazines, suspected BROTHMAN as CP member or sympathizer but no knowledge CONTAINED subject's activities. RUC HEREIN, IS UNCLASSIFIED DATE 416187 SIDNEY M. FEIDMAN, 555 Alden Drive, Rahway, Mew Jersey, who DETAILS: has been employed as a chemical engineer at Merck and Company, Rahway, New Jersey, since July, 1941, graduated from City College of New York in June, 1941. FEIDMAN stated he first met HROTHMAN in 1941 through a fellow student, ARTHUR WEBER, who was employed at that time by the subject as a design engineer at a small firm in New York City, name not recalled. During the early part of his employment with Merck, FEIDMAN sent "feelers" in the form of letters to various firms and individuals, including EROTHMAN, in an effort to obtain better employment. In 1944 HROTHMAN phoned FELDMAN at Merck and offered him part-time employment as a design, engineer. At that time subject and WEBER were employed by the Chemurgy Design Corporation at the Graybar Building, New lork City, which firm was engaged in doing consulting work for the Tedlee and Regal Chemical Company of Brooklyn, New York, which was headed by one SEILIG or SIELIG. The Chemingy Company was headed by an individual named GOLHYNNE, FELDMAN advised WEBER is now with the International Equipment Company or Mixing Company located in Cleveland or Dayton, Chio. York (100-950 CONFIDENTIAL REPORT AND ITS CONTENTS ARE LOAKED TO YOU BY THE FRI AND ARE NOT TO BE DISTRIBUTED OUTSIDE OF

H & MOVERNMENT PRINTING OFFICE . 10-60255-1

NK 100-33638 -

FEIDMAN stated subject hired him in the early part of 1944 to do design work for Tedles and Regal on a part-time hasis at \$50 per week.

design work for Tedles and Regal on a part-time hasis at \$50 per week.

FEIDMAN was to work three nights per week and Saturdays doing design work on the Aerosol Bomb, various packaging methods and designing laboratory setups.

for the future production of IDT.

Shortly after FEIDMAN accepted this amployment EROTHMAN split with MERER and GOLMYNNE, the latter staying at Chemnry and WERER going to the Leller Corporation, New York City. The subject formed the company known as Leller Corporation, New York City. Other members A. Brothman and Associates at 114, 22d Street, New York City. Other members of instant company included OSCAR VAGO, GUS WOLLON, EMIL MARISH, MIRIAM OF Instant company included OSCAR VAGO, GUS WOLLON, EMIL MARISH, MIRIAM MOSKOWITZ, Secretary, SY MANDELKORN and a chemist named CIRBS, whose first mame FEIDMAN did not know. An individual named JULES MORSHEIN used the facilities name FEIDMAN did not know. An individual named JULES MORSHEIN used the facilities of EROTHMAN's office but, according to FEIDMAN, was not a member of the company. PEIDMAN stated the main group of subject's company appeared to be Red inclined. PEIDMAN stated the main group of subject's company appeared to be Red inclined. PEIDMAN stated the main group of subject's company appeared to be Red inclined. PEIDMAN stated the main group of subject's company appeared to be Red inclined. PEIDMAN stated the main group of subject's company appeared to be Red inclined. PEIDMAN stated that EROTHMAN and VAGO read the Daily Worker and took the Daily Worker viewpoint on all matters.

FEIDMAN continued his part-time employment with BROTHMAN as a consultant to Tedles and Regal until September, 1944. He stated he received weekly salary checks from the Tedles Company. He spent three nights per week in HROTHMAN's laboratory at 114 - 32d Street doing practical and design work as described above. He spent each Saturday in technical conference with Tedles Company officials at their plant in Brooklyn.

In September, 1944, FEIDMAN was stricken with pneumonia for a period of three months. He later learned that EROTHMAN broke with the Tedlee Company shortly thereafter. FEIDMAN returned to his job at Merck on December 1, 1944 and again approached EROTHMAN in the early part of 1945 regarding additional employment. At this point FEIDMAN explained that he was not only interested in securing supplemental income through outside employment but he was interested in improving his technical knowledge of engineering. In this respect he stated in improving his technical knowledge of engineering. In this respect he stated he considered EROTHMAN to be a brilliant engineer from whom he could learn a lot.

FEIDMAN said in the early part of 1945 EROTHMAN was preparing to write a chemistry-engineering handbook and that FEIDMAN and SY MANDELKORN assisted him in writing this book. FEIDMAN stated that the subject and mandelkorn would spend evenings at BROTHMAN's New York City office discussing the proposed book chapter by chapter and writing it at the end of each discussion the proposed book chapter by chapter and writing it at the end of each discussion FEIDMAN stated that the subject, GUS WOLLON and himself also wrote two articles on missing materials which they published in the Chemistry and Metallurgy on missing materials which they published in the Chemistry and Metallurgy gineering Magazine's April and May, 1945 issues, which magazine is now known as Chemistry-Engineering.

NK 100-33638

that he did so without salary because EROTHMAN had no position for him and he was interested in getting his name into print. Toward the end of 1945 FEIDMAN drifted away from BROTHMAN since the latter did not require his services. FEIDMAN declined full-time employment with the subject because BROTHMAN's firm was small, most of his group seemed Red inclined, and FEIDMAN's job at March had steadily improved. FEIDMAN said from conversation he concluded that BROTHMAN, VAGO and MOSKOWITZ were Communist Party members or sympathizers. He stated, however, he had no knowledge of their outside activities since he was living in Elizabeth, New Jersey during the entire time since 1941.

FEIDMAN said that in 1944 or 1945 when he was classified 1-A HROTHMAN claimed that he was doing mathematics work at Columbia University in connection with some secret project and offered to help place FEIDMAN in either that work or some other type employment which would assure his deferment. In the spring of 1944 or 1945 the subject and FEIDMAN flew to Washington, D. C. at HROTHMAN's suggestion where subject attempted to obtain employment for FEIDMAN at the Bureau of the Navy. FEIDMAN stated subject took him to the Navy Building and left him outside. HROTHMAN entered the building, and when he came out he claimed to have talked to a famous mathematician, whose name FEIDMAN does not recall, in an effort to secure employment for FEIDMAN. Later the subject claimed to have an appointment with an important person that evening and arranged to meet with FEIDMAN later in the evening at the Statler Hotel in order to fly back to New York that same evening. FEIDMAN stated he went sight-seeing and saw no more of BROTHMAN until he met him according to their arrangement and they flew back to New York that night.

either Columbia University or the Bureau of the Navy. FEIDMAN further stated he believed subject wanted to assist him because of personal interest and that there were no other factors involved to his knowledge.

of any association between GOID and the subject. To also said he has no personal knowledge of VAGO, MOSKOWITZ or the other members of BROTHMAN's company except that they all worked together in this small organization, and from the way they talked, appeared to be Communists or Communist sympathizers.

The following investigation was conducted by Special Agent PAUL F.
DINSMORE:

Mr. WILLIAM S. BOWEN, Director of Research, Bowen Engineering Company, Station Road, North Branch, New Jersey, stated that files of his organisation

JK 100-33638

reflect that this company conducted a "test run" for Brothman Associates of Long Island City, New York, in February, 1946. BOWEN said the entire matter was handled by correspondence and that one ROBERT GERSON represented Brothman Associates. BOWEN stated the subject is not known to him or any of his employees.

Mr. HORACE STEVENS, 711 Lexington Avenue, Kenilvorth, New Jersey, stated he met EROTHMAN once or twice while moving some machinery from Union, New Jersey, to the Ulster Chemical Company in Cliffwood, New Jersey, in September, 1949. STEVENS stated this work was performed under a contract.

stated that his company, which is engaged in moving machinery, had a contract with subject to move some machinery from Union, New Jersey to the Ulster Chemical Company at Cliffwood, New Jersey. RALPH STEVENS said the contract cost BROTHMAN \$700 to \$1,000 and was paid by check. He stated BROTHMAN directed the job and that he only met BROTHMAN two or three times. STEVENS further advised that he received a letter from Agrin, Lawson and Holland, Certified Public Accountants, 444 Madison Avenue, New York City, in October, 1950, requesting a statement as to his account with the Ulster Chemical Company. STEVENS stated he has no knowledge regarding activities of the subject and added that his files contained no correspondence from the subject.

Mr. SALVATORE PETRUZELLA, 506 Downer Street, Westfield, New Jersey, stated he is one of several men who operate garbage collection trucks for the town of Westfield. He stated he does not know ARRAHAM BROTHMAN or MIRIAM MOSKOWITZ and stated he knows nothing of the Ulster Chemical Company.

Mr. FRANK J. COFFEY, 100 North Third Street, Metuchen, New Jersey, who was the owner of the General Equipment Company, Currier Avenue, Menlo Park, New Jersey, stated in October, 1949 he submitted a bid to the Ulster Chemical Company for installing lead linings in tanks. He was referred to AERAHAM HROTHMAN by a Mr. AXELRODT of the Fibre Chemical Company, which is located in the same building as the Ulster Chemical Company. He stated he met the subject only once, that he does not know him, has no information as to the subject's activities and has had no correspondence with the subject.

The following investigation was conducted by Special Agent SUGENE C.

Union, New Jersey, stated that his company deals in used machinery such as steam kettles, tanks, boilers and laundry equipment.

ME 100-33638

of equipment to the Ulster Chemical Company, Cliffwood, New Jersey. He stated the deal was mainly conducted through AERAHAM EROTHMAN, who came to Union to inspect the equipment to be sold. GELB advised that his son, LAWRENCE GELB, spoke with EROTHMAN and ascertained that subject was the principal stockholder in the Ulster Chemical Company. The subject did not want this publicly known, however, since it might hurt his business as a consultant with other companies in competition with Ulster. GELB stated several contacts were made by telephone with EROTHMAN to subject's company in long Island City.

her father, SIGMUND MOSKOWITZ, who was associated with the Ulster Chemical Company, came to Union, New Jersey, to inspect the above machinery before its purchase. GELB said he had no knowledge of EROTHMAN's activities but was impressed by his engineering ability and general intelligence. GELB stated the Ulster Chemical Company still owes him part of the purchase price for his machinery and that subject advised him several months ago by telephone that he would pay the bill. He advised he has had no correspondence with the subject.

LAWRENCE GELB could furnish no information in addition to that

Miss SARAH MATLIN, 108 West 42d Street, Bayonne, New Jersey, stated she has not been in contact or communication with MIRIAM MOSKOWITZ for the past eighteen years and that she does not know ABRAHAM BROTHMAN except through his recent newspaper publicity. She stated that the MOSKOWITZ family formerly lived upstairs in the two-family house in which she presently resides but that the family moved when MIRIAM was 16 years old. She stated the MOSKOWITZ family lived there approximately eight years.

Mr. WILLIAM M. SMITH, 744 Broad Street, Newark, New Jersey, Room 1027, who is a salesman employed by the Selas Corporation of America, consulting and manufacturing gas engineers with main offices at Erie Avenue and D Street, Philadelphia, Pennsylvania, stated he was unable to recall the name of ARRAHAM EROTHMAN or MIRIAM MOSKOWITZ. He searched through the correspondence of his company and stated his files reflect no information on either individual. He also stated that, to his knowledge, he never had any business dealings with the Ulster Chemical Company, although he advised that the Ulster Company and Long Island City are both located in his sales territory.

The following investigation was conducted by Special Agent GERHARD P.

HI 100-33638

Dr. JOSEPH W. PINCK, 142 Paulison Avenue, Passaic, New Jersey, who is a dentist, stated he does not know AERAHAM BROTHMAN or MIRIAM MOSKOWITZ and was unable to locate either name in his files.

JOSEPH TAYLOR, a plumber, 344 Gregory Avenue, Passaic, New Jersey, stated he does not know anyone by the name of ABRAHAM BROTHMAN or MIRIAN MOSKOWITZ.

M. CHARLES MANGOID, 167 Summit Circle, Little Ferry, New Jersey, Stated that he knew subject by sight as a person who worked in the same building in which his company is located in Long Island. MANGOID explained that he is a salesman with the Peacock Roll Leaf Company located at South Elmhurst, he is a salesman with the Peacock Roll Leaf Company located at South Elmhurst, he is a salesman with the Peacock Roll Leaf Company located at South Elmhurst, he is a salesman with the Peacock Roll Leaf Company located at South Elmhurst, he is a salesman with the Peacock Roll Leaf Company located at South Elmhurst, he is a salesman with the subject was two or more years ago at which time he gave EROTHMAN a lift the subject was two or more years ago at which time he gave EROTHMAN a lift in his car from his office at Long Island to 59th Street in Manhattan.

MANGOID stated he has not seen the subject since that time and has no knowledge of subject's activities. MANGOID stated he does not know MIRIAM MOSKOWITZ, of subject's activities. MANGOID stated he does not know MIRIAM MOSKOWITZ, of subject's activities. MANGOID stated he does not know MIRIAM MOSKOWITZ, of subject's activities. MANGOID stated he does not know MIRIAM MOSKOWITZ, of subject's activities activities. MANGOID stated he does not know MIRIAM MOSKOWITZ, of subject's activities and has not seen the spends most of his time on the road he does not have any occasion to become acquainted with persons working in the same houlding in which his company is located.

Mr. SIMON H. STRICKIER, a Certified Public Accountant with offices at 45 Church Street, Paterson, New Jersey, advised that, to the best of his recollection, he met the subject twice approximately four years ago and has not seen nor heard from subject since that time until he read of HROTHMAN's recent arrest. STRICKIER stated that in 1946 he and two other individuals started a business known as the Plastichrone Company and called upon HROTHMAN started a business known as the Plastichrone Company and called upon HROTHMAN subject at the Hotel New Yorker, where these problems were discussed. STRICKIER stated the venture was unsuccessful and that it collapsed. He advised that sometime later EROTHMAN tried to interest him in setting up a plant with a sometime later EROTHMAN tried to interest him in setting up a plant with a sometime later EROTHMAN tried to interest him in setting up a plant with a sometime later and plastic sheets. STRICKIER discussed this matter with new process for making plastic sheets. STRICKIER discussed this matter with subject at the latter's office in long Island but nothing came of it.

STRICKIER said that on both the above occasions the conversation centered around business problems and nothing else. STRICKIER recalled that on the occasion of his visit to BROTHMAN's office he saw MIRIAM MOSKOWITZ there but had no occasion to speak to her. He stated he knows nothing of the activities of subject or MOSKOWITZ.

The following investigation, where not otherwise indicated, was conducted by the writer's

Mr. W. F. HURLBURT, JR., Vice President and General Manager, Automatic Switch Company, 391 Lakeside Avenue, Orange, New Jersey, advised that

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October, 1947, manufactures electrical control equipment and solenoid valves.
HURLBURT stated company files reflect that A. Brothman and Associates had an account with this company since June, 1946 which is described as poor paying.
The account contains a stipulation that 50 per cent of the price of any sale to EROTHMAN should be collected in advance. These files also contain several orders for equipment suitable for use in various chemical processes, all of which were cancelled by EROTHMAN's company.

HURLBURT stated on February 20, 1950 subject's company ordered two one inch electrically operated valves at \$80.23 to be delivered to the Ulster Chemical Company, Cliffwood, New Jersey. These items were shipped February 28, 1950, and payment has not yet been received. HURLBURT said in an attempt to obtain payment the account was turned over to the Kaighn Company of Newark, New Jersey, a collection agency.

HURLBURT contacted Sales Manager ROBERT F. McCORMICK of the Automatic Switch Company, who advised that he does not know the subject. HURLBURT stated he does not know BROTHMAN and added that the salesman who handled BROTHMAN's account was probably TED HACKER, 1072 Pine Street, Union, New Jersey, who is presently in Schenectady, New York on company business. HURLBURT said HACKER probably does not know subject personally. HURLBURT stated his files contain no correspondence in BROTHMAN's handwriting.

GEORGE KAIGHN of the Kaighn Company, 786 Broad Street, Mewark, New Jersey, which is a collection agency, advised that he does not know the subject. He examined his files and stated they reflect that his company attempted unsuccessfully to make collections from A. Brothman and Associates on behalf of the Automatic Switch Company of Orange, New Jersey in 1950. He stated his files contained no correspondence from BROTHMAN.

Mr. W. A. IeBEAU, Comptroller, Keuffel and Esser, 300 Adams Street, Hoboken, New Jersey, advised that this company engages in the manufacture and sale of drawing instruments, surveying instruments, slide rules, measuring tapes, engineering and drafting room equipment and in doing reproductions. He reviewed his company's correspondence files and advised that subject has had a small account with Keuffel and Esser since July, 1945, under the name A. Brothman and Associates, 114 East 32d Street, New York City, and 29-28 Alst Avenue, Long Island City, New York. IsBEAU said records indicated this account is very small and from time to time the subject submitted drawings or sketchings for reproduction. Keuffel and Esser would then reproduce these drawings or sketchings as blueprints and return all of this material to the subject. IsBEAU said that no copies of this material are retained by the company and no record kept as to the contents of the material. IsBEAU said

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that if BROTHMAN did not himself solicit the services of this company the account may have been handled through one of the company's New York offices located at 127 Fulton Street, the Lincoln Building at 60 East 42d Street, or at 2424 Jackson Avenue, Long Island City.

Is BEAU stated he does not know the subject and that, to his knowledge, no one else in the company knows him. He advised his files contained no correspondence from BROTHMAN. He displayed and furnished a letter dated February 15, 1950 from Keuffel and Esser to BROTHMAN's company regarding subject's delinquent account. At the bottom of instant letter in pen and ink appeared the following handwritten note:

"Dear Keuffel and Esser:

paid through Jan.-\$39.96 - today.

"M. Poskowita"

and Ramsey Street, Hillside, New Jersey, examined the entire list of employees of his company and stated he has no employee named C. A. Newgast or Newcast. Examination of his correspondence files reflects that the subject has no account with this company. ZOLIN stated he does not know the subject.

card containing the firm name A. Brothman and Associates, 29-28 - 41st Avenue, Long Island City, was received at Cooper Company November 2, 1950. ZOLIN stated this indicates that subject has in the recent past requested literature information regarding Cooper products and has been placed on the company's mailing list. He examined his files containing written letters of request to the company and advised they contain no letter of request written by subject or any member of his company. ZOLIN then said the subject probably extracted one of the Cooper Company advertisements from a trade magazine, attached his company's address and forwarded it to the Cooper Company. In that case it would have been placed on a stenciled list group for future mailing and the ad would have been disposed of

The following investigation was conducted by Special Agent THOMAS M. O'CONNOR and the writer:

Mrs. GERTRUDE SCHWARTZMAN HANSEN, 1506 Owens Boulevard, New Orleans, Louisiana, was interviewed at the home of her parents, BENJAMIN and SOPHIE SCHWARTZMAN, 86 West 56th Street, Bayonne, New Jersey. Mrs. HANSEN stated

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ahe lived at the latter address from 1947 to 1948, at which time she was married and moved to New Orleans. She stated she returned to her parents home for a seven-week visit in 1949, returning to New Orleans on December 1, 1949. She stated she is currently visiting here in order to attend the marriage of her sister, SARAH SCHWARTZMAN.

Street, Bayonne, New Jersey, since 1947 and that those presently living here are her mother and father, SOPHIE and HENJAMIN SCHWARTZMAN; her brother, ABRAHAM SCHWARTZMAN; and her sister, SARAH SCHWARTZMAN SCHEINEMAN, who was recently married and is presently spending a ten-day honeymoon in Florida,

Mrs. HANSEN further advised that her younger brother, HY SCHWARIZMAN, who is married, occupies the first floor of this two-family house at 86 West 56th Street, Bayonne. Mrs. HANSEN said her parents have a telephone, Bayonne 7-8591, which was subscribed in her name (G. SCHWARIZMAN) when the Tamily originally bought the house in 1947. Mrs. HANSEN stated this telephone listing has never been changed since 1947.

Both Mrs. HANSEN and her mother, SOPHIE SCHWARIZMAN, claimed that they never heard of the subject or MIRIAM MOSKOWITZ until they read of their recent arrest in the newspaper.

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On November 4, 1950, Special Agent THOMAS M. O'CONNOR and the writer interviewed ABRAHAM, RENJAMIN and HY SCHWARTZMAN at their residence. All of them disclaimed any knowledge of the subject or MIRIAM MOSKOWITZ except for information which has recently appeared in the newspapers.

- REFERRED UPON COMPLETION TO THE OFFICE OF ORIGIN :

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ADMINISTRATIVE

presently resides in Philadelphia, Pennsylvania, telephone Ardmore 7768-W instead of in Camden, New Jersey, as previously reported. A teletype was sent to Philadelphia November 2, 1950, requesting his interview.

Bureau Teletype October 23, 1950 instructed Newark to recontact
JEAN NIEMASECK to determine whether she has located notes and material given
her at the time of the GOID - EROTHMAN meetings, as set forth in report of
Special Agent BLAKE E. TURNER, Newark, July 3, 1950. By teletype October 26,
1950, the Bureau and New York were advised that NIEMASECK was unable to
locate instant material and believes it to have been destroyed or discarded
in view of the lapse of time and her failure to locate it.

New York teletype October 27, 1950 requested Newark to advise NIEMASECK that the United States Attorney for the Southern District of New York was considering her use as a witness at subject's trial on November 13, 1950, and requested photographs of NIEMASECK taken in approximately 1942.

Newark teletype to Bureau and New York October 28, 1950 advised that Mrs. NIEMASECK had been so advised and by letter of November 1, 1950 two photographs of NIEMASECK were forwarded to New York for appropriate use and return.

Referenced New York teletype October 31, 1950 requested Newark check indices on AERAHAM SCHWARTZMAN and GERTRUDE SCHWARTZMAN and then request Bureau authority to interview them regarding their knowledge of Communist Party or espionage activities of the subject and MOSKOWITZ. Bureau teletype November 1, 1950 authorized interview of HENJAMIN and GERTRUDE SCHWARTZMAN.

It will be noted that all individuals interviewed herein were described in referenced teletypes as known associates or contacts or as concerns or individuals who sent communications to BROTHMAN since August 15, 1950.

presently employed in New Orleans in the marine refrigeration industry. will be noted her address in New Orleans is 1506 Owens Boulevard.

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ADMINISTRATIVE (Cont'd)

It was noted that in the interview with SIDNEY M. FEIDMAN he stated that the main group of those employed at A. Brothman and Associates appeared to be "Red inclined." FEIDMAN also stated that from the way they talked EROTHMAN and his associates appeared to be Communists or Communist sympathizers. FEIDMAN was unable to furnish any specific information as to why he received this impression other than the fact that through conversation with EROTHMAN and his associates they appeared to favor the Communistic viewpoint. FEIDMAN also stated that EROTHMAN and VAGO read the Daily Worker and took the viewpoint of that newspaper. He stated that his impressions that these people were Communists or Communist sympathizers were based on conversation and that he had no other reason for his opinions.

PEFFDENCES.

Bureau teletype to Newark and New York, 10/23/50. New York teletype to Bureau and Newark, 10/27/50.

New York teletype to Newark, 10/28/50.

New York teletype to Bureau, Chicago, Philadelphia, Boston and Newark, 10/31/50.

New York teletype to Bureau and Newark, 10/31/50.

Bureau teletype to Newark, 11/1/50.

Newark teletype to Bureau, New York and Philadelphia, 11/2/50.

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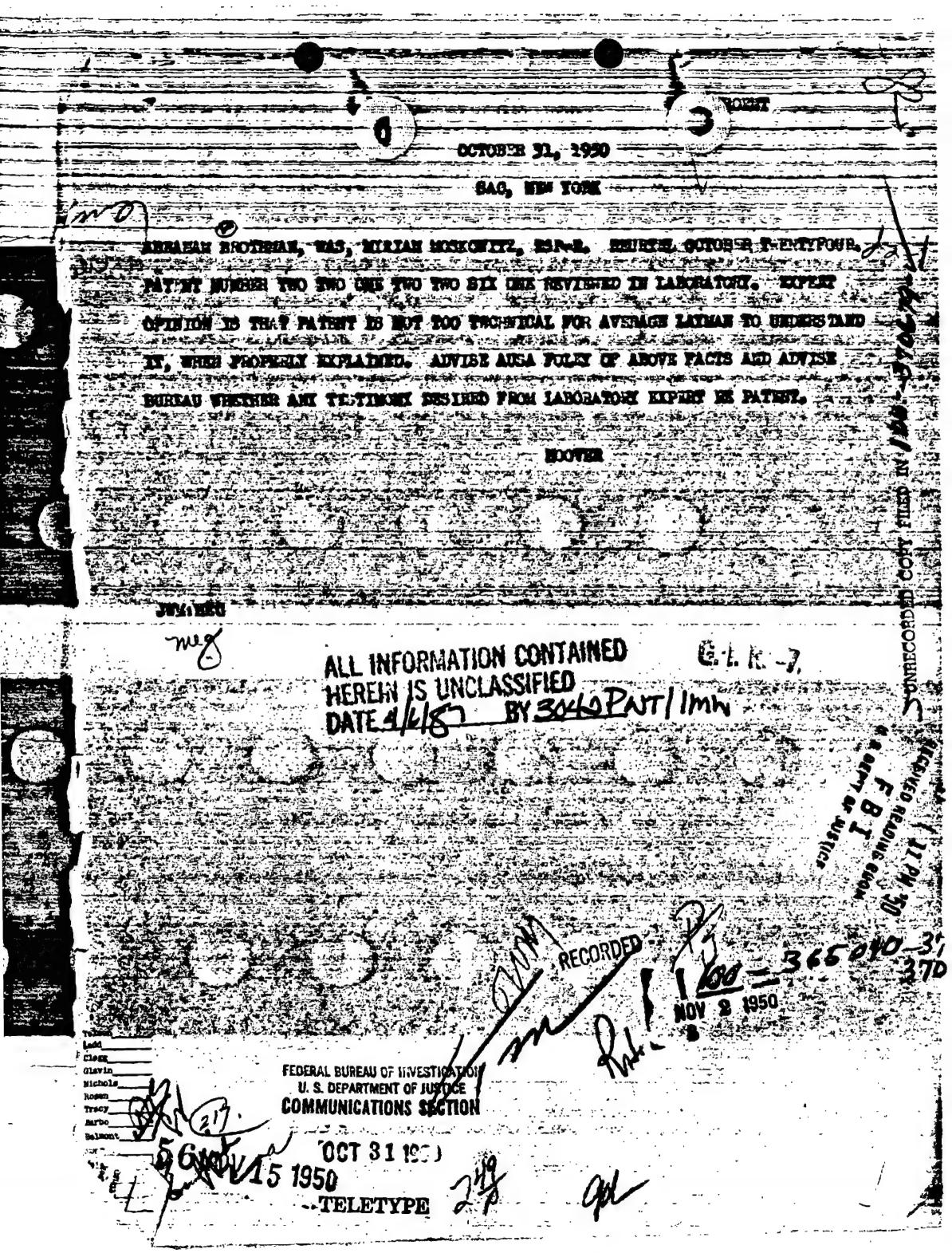
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U. S. DEPARTMENT OF JUSTICE OCT 30 1950 INFORMATION CONTAINED HEREIN, IS UNCLASSIFIED ma testy PM ABRAHAM BROTHMAN. WAS. ESP SIDNEY MARELDMAN. FIVE FIVE FIVE ALDEN DRIVE, RAHWAY, N. J., EMPLOYE AS CHEMICAL ENGINEER AT MERCK & CO., RAHWAY, N. J., SINCE NI FORTY ONE AND GRADUATED CCNY JUNE FORTY ONE. FIRST MET BROTHMAN IN FORTY ONE THROUGH ARTHUR WEBER, A FELLOW STUDENT WHO WAS EMPLOYED BY SUBJECT AS DESIGN ENGINEER. WEBER NOW WITH INTERNATIONAL EQUIPMENT OR MIXING CO. AT CLEVELAND OR DAYTON, OHIO. IN FORTY FOUR, SUB PHONED FELDMAN AT MERCK AND OFFERED HIM PART TIME EMPLOYMENT AS DESIGN ENGINEER. AT THIS TIME, SUB AND WEBER WERE EMPLOYED AT CHEMURGY DESIGN CORP AT GRAYBAR BUILDING, NYC, WHICH CO WAS ENGAGED IN DOING CONSULTIN WORK FOR TEDLEE & REGAL CHEMICAL CO. OF BROOKLYN. LATTER MANUFACTURED SPRAYS, INSECTICIDES AND WORKED ON AEROSOL. SUB HIRED FELDMAN EARLY FORTY FOUR TO DO DESIGN WORK ON AEROSOL BOMB, PACKAGING METHODS AND LABORATORIES FOR FUTURE PRODUCTION OF DDT. FELDMAN WORKED ON PART TIME BASES THREE NIGHTS A WEEK AND SATURDAYS AT FIFTY DOLLARS PER WEEK MEANWHILE RETAINING JOB AT MERCK. SHORTLY THEREAFTER, SUB SPLIT WITH WEBER AND GOLWYNNE WHO WAS HEAD OF CHEMURGY CORP., AND SUB FORMED ABE BROTHMAN AND ASSOCIATES AT ONE ONE NYC. MEMBERS OF ASSOCIATES INCLUDED BARISH, MIRIAM MOSKOWITZ, SECRETARY, SY MANDELKORN AND FNU AIBBS, A NEGRO CHEMIST. AN INDIVIDUAL NAMED JULES KORSHEIN USED FACILITIES OF SUB-S OFFICE BUT WAS NOT A MEMBER OF THE COMPANY. FELDMAN WORKED ON

TEDLEE PROJECT ON PART TIME BASIS UNTIL SEPTEMBER FORTY FOUR WHEN

PAGE TWO

PNEUMONIA FORCED HIM OUT OF EMPLOYMENT UNTIL DECEMBER. FELDMAN RETURNED TO MERCK ON DECEMBER ONE FORTY FIVE AND RETURNED TO SEE SUB IN EARLY PART OF FORTY FIVE. SUB WAS THEN ENGAGED IN WRITING A CHEMICAL ENGINEER FELDMAN AND MANDELKORN ASSISTED HIM IN WRITING THIS BOOK AND THEN FELDMAN AND WOLLON HELPED BROTHMAN WRITE AND PUBLISH TWO ARTICL-ES ON MIXING METHODS WHICH APPEARED IN APRIL AND MAY FORTY FIVE ISSUES OF CHEMISTRY AND METALLURGY ENGINEERING MAGAZINE. NOW KNOWN AS CHEMISTRY-TOWARD END OF FORTY FIVE, FELDMAN DRIFTED AWAY FROM SUB SINCE LATTER WAS NOT BUSY AND HAD NO FURTHER USE FOR FELDMAN-S SERVICES. HAS HAD NO PERSONAL CONTACT WITH BROTHMAN SINCE THAT TIME EXCEPT POSSIBLY ONE OR TWO PHONE CALLS TO EXCHANGE GREETINGS. NO CONTACT SINCE SUB-S ARREST. FROM WAY SUB TALKED, FELDMAN ASSUMED HE WAS CP MEMBER OR SYMPATHIZER AS WELL AS VAGO, WOLLON AND MOSKOWITZ. HAD NO KNOWLEDGE THEIR OUTSIDE ACTIVITIES SINCE FELDMAN RESIDED ELIZABETH, N. J. AT THAT SAW NO INDICATION THEY WERE EVER ENGAGED IN ESPIONAGE OR RALATED ACTIVITY. FELDMAN WAS INTERESTED IN BROTHMAN ONLY FROM STANDPOINT ON IMPROVING HIS OWN TECHNICAL ENGINEERING KNOWLEDGE AND CHANCE TO GET HIS NAME IN PRINT THROUGH PUBLICATIONS AND ARTICLES. DECLINED FULL-TIME EMPLOYMENT WITH SUB BECAUSE SUB-S COMPANY WAS SMALL, MOST OF HIS GROUP SEEMED RED INCLINED AND FELDMAN-S JOB AT MERCK KEPT IMPROVING. WHILE WORKING WITH BROTHMAN AT TEDLEE CO., FELDMAN RECEIVED HIS WEEKLY SALARY CHECK DIRECT FROM TEDLEE, SPENT THREE NIGHTS PER WEEK AT WORK IN SUB-S OFFICE ON THIRTY SECOND ST., AND SPENT SATURDAYS IN TECHNICAL CONFERENCE WITH STAFF AT TEDLEE OFFICES IN BROOKLYN, HEADED BY SEILIG END OF PAGE TWO . - -

PAGE TWO

OR SIELIG. FNU. IN FORTY FOUR OR FIVE WHEN FELDMAN WAS CLASSIFIED ONE -A IN DRAFT, BROTHMAN CLAIMED HE WAS DOING MATH WORK AT COLUMBIA UNIVER-SITY IN CONNECTION WITH SOME SECRET PROJECT AND OFFERED TO HELP PLACE TELDMAN IN EITHER THAT WORK, OR SOME OTHER EMPLOYMENT WHICH WOULD ASSURE HIS DEFERMENT. -IN SPRING FORTY FOUR OR FIVE, SUB AND FELDMAN FLEW TO WASHINGTON, AT SUB-S SUGGESTION, WHERE BROTHMAN ATTEMPTED OBTAIN EMPLOY-MENT FOR FELDMAN IN BUREAU OF THE NAVY. SUB TOOK FELDMAN TO NAVY BUILDING AND LEFT HIM OUTSIDE. BROTHMAN ENTERED AND WHEN HE EMERGED. CLAIMED TO HAVE TALKED TO A FAMOUS MATHEMATICIAN. NAME NOT RECALLED. IND EFFORT TO SECURE EMPLOYMENT FOR FELDMAN. SUB CLAIMED TO HAVE APPOIN MENT WITH IMPORTANT PERSON THAT EVEN ING SO FELDMAN WENT SIGHTSEEING; MET SUB AT STATLER HOTEL LATER IN THE EVENING BY ARRANGEMENT, AND BOTH RETURNED BY PLANE TO NEW YORK THAT SAME NIGHT. BROTHMAN UNABLE TO OBTAIN EMPLOYMENT FOR FELDMAN AT EITHER COLUMBIA OR BUREAU OF NAVY. FELDMAN BELIEVES SUB DID THIS ONLY THROUGH PERSONAL INTEREST IN FELDMAN. NO OTHER FACTORS INVOLVED TO HIS KNOWLEDGE. FELDMAN NEVER SAW OR MET HARRY GOLD AND HAS NO KNOWLEDGE OF ASSOCIATION BETWEEN GOLD AND BROTHMAN. HAS NO PERSONAL KNOWLEDGE OF VAGO, MOSKOWITZ OR OTHER MEMBERS OF BROTHMAN THEY ALL WORKED TOGETHER IN THIS SMALL ORGANIZATION المال المنافقة المراجعة المناب المنافق المنطقية المنافقة المؤلف المتكاري والمنيية المؤلف أأناه والواجع والمتكار AND APPEARED TO BE COMMUNISTS OR SYMPATHIZERS, FROM WAY THEY TALKED. FELDMAN WORKED FOR BROTHMAN WITHOUT PAY WHEN HE RETURNED AFTER HIS SICK-NESS, CONSIDERS BROTHMAN A BRILLIANT ENGINEER AND WAS DUMBFOUNDED TO HEAR OF HIS ARREST.

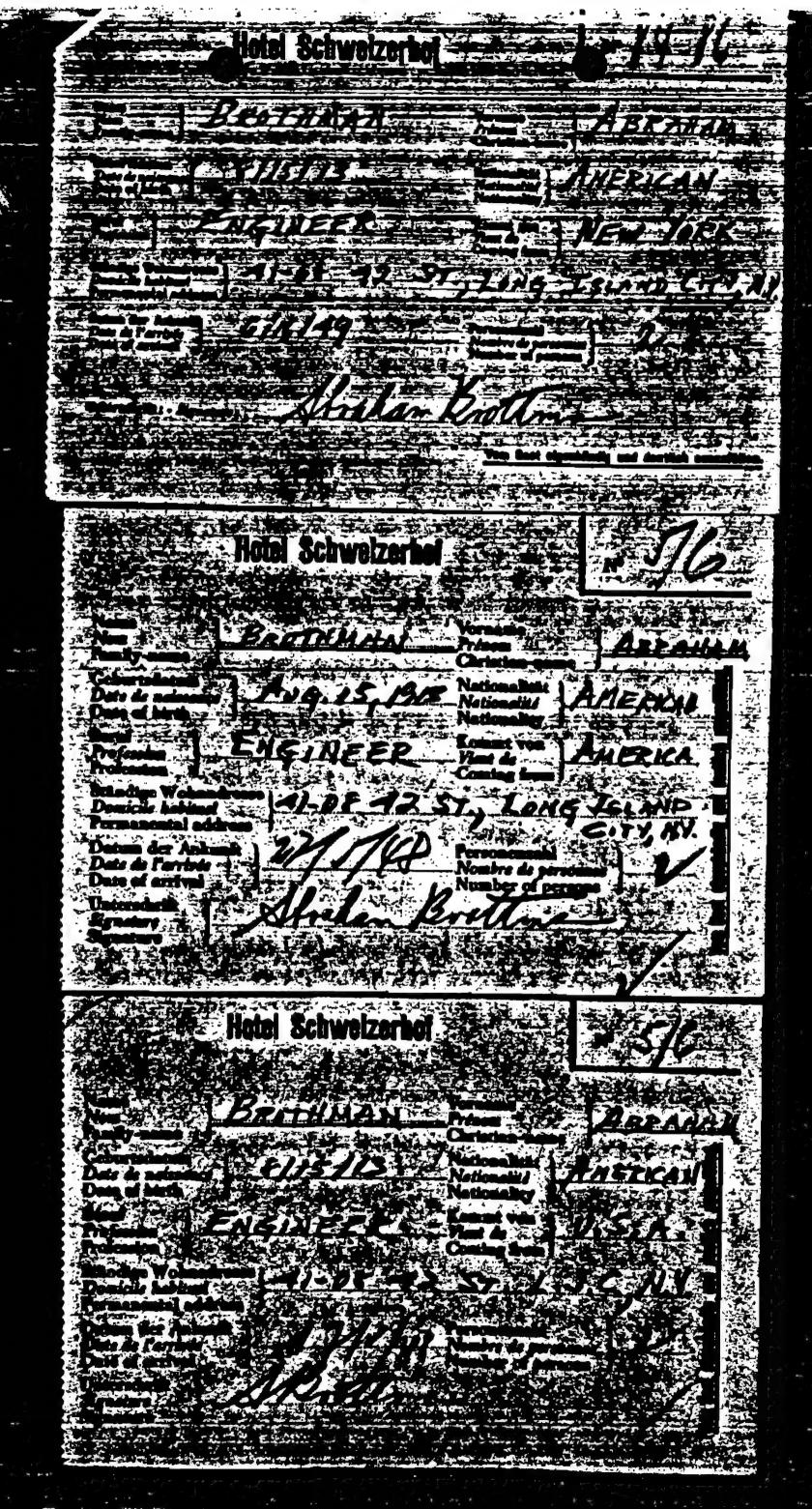
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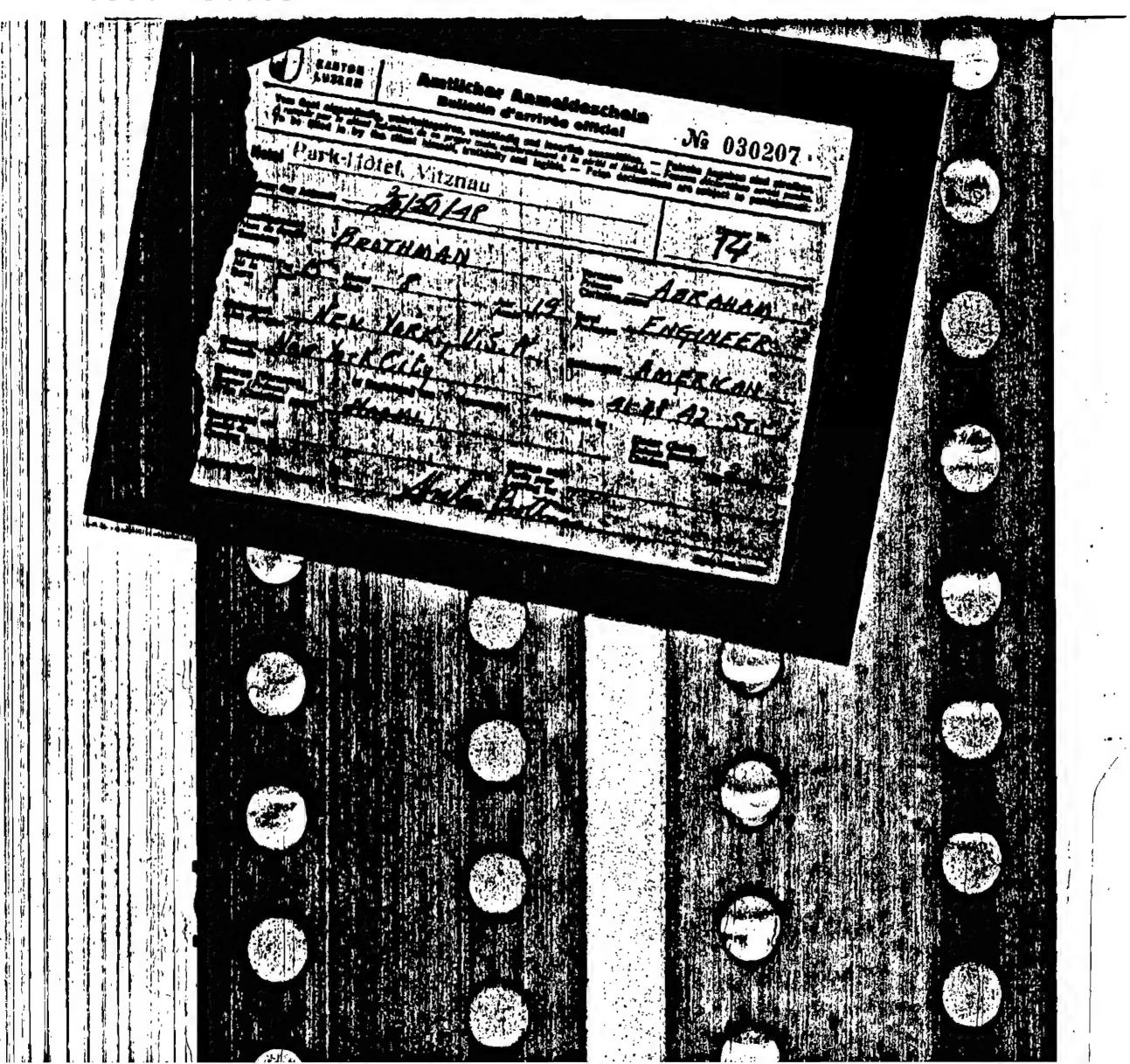
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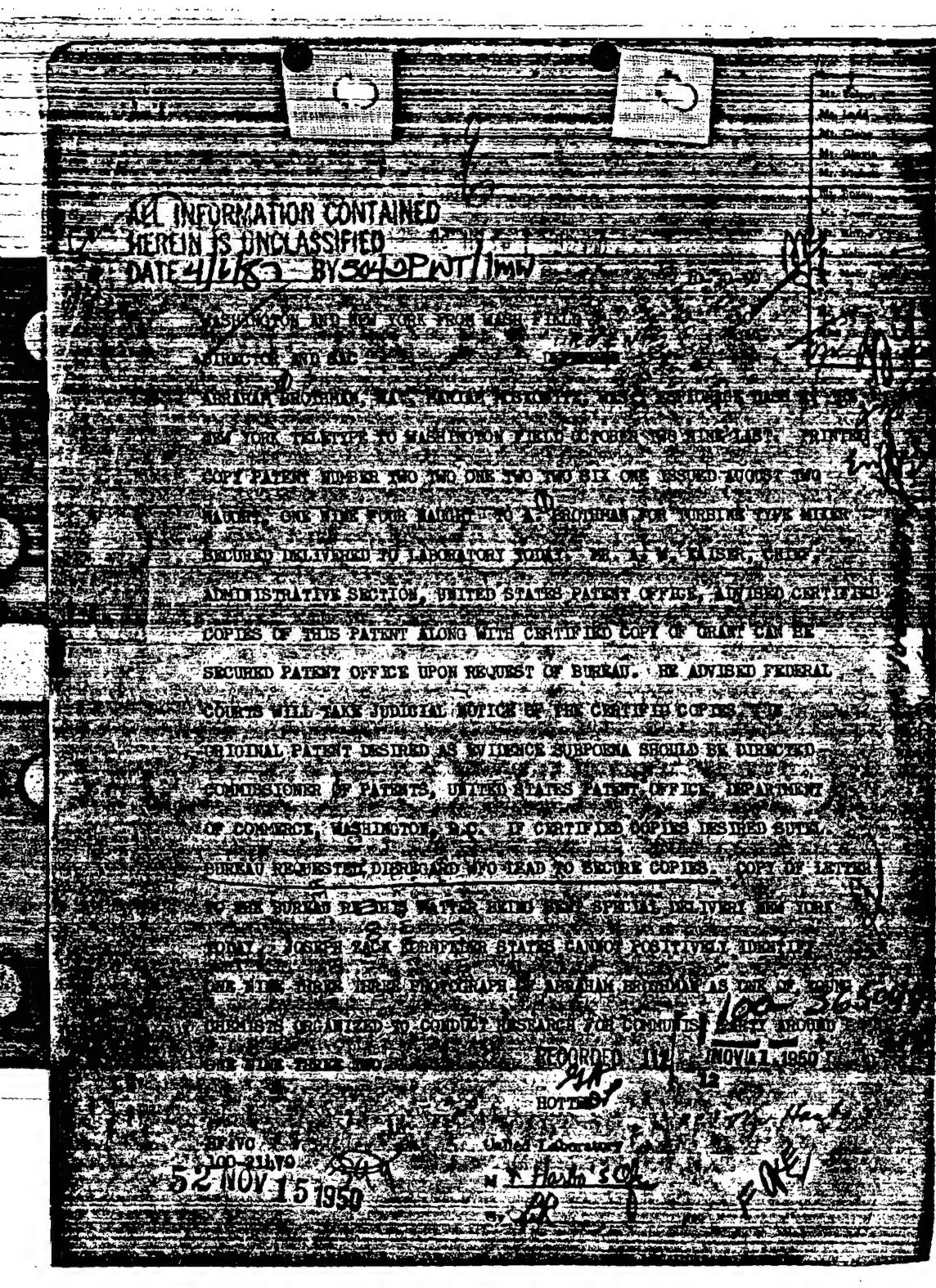
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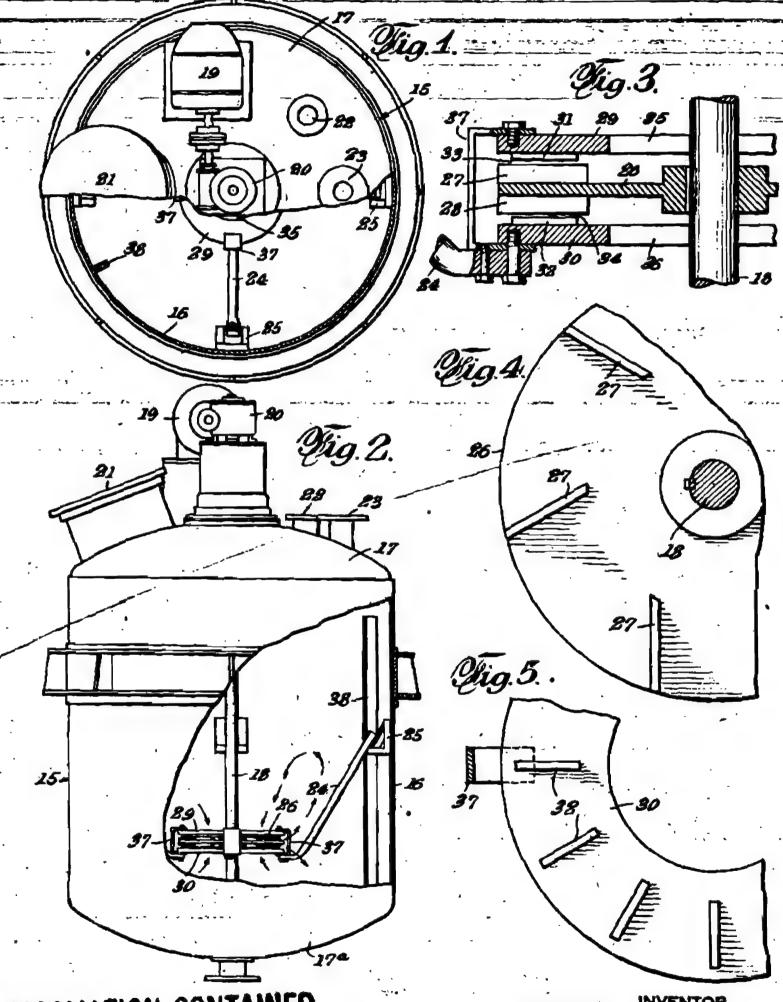
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A. BROTHMAN

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TURBINE TYPÉ MILER

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ABRAHAM BROTHMAN

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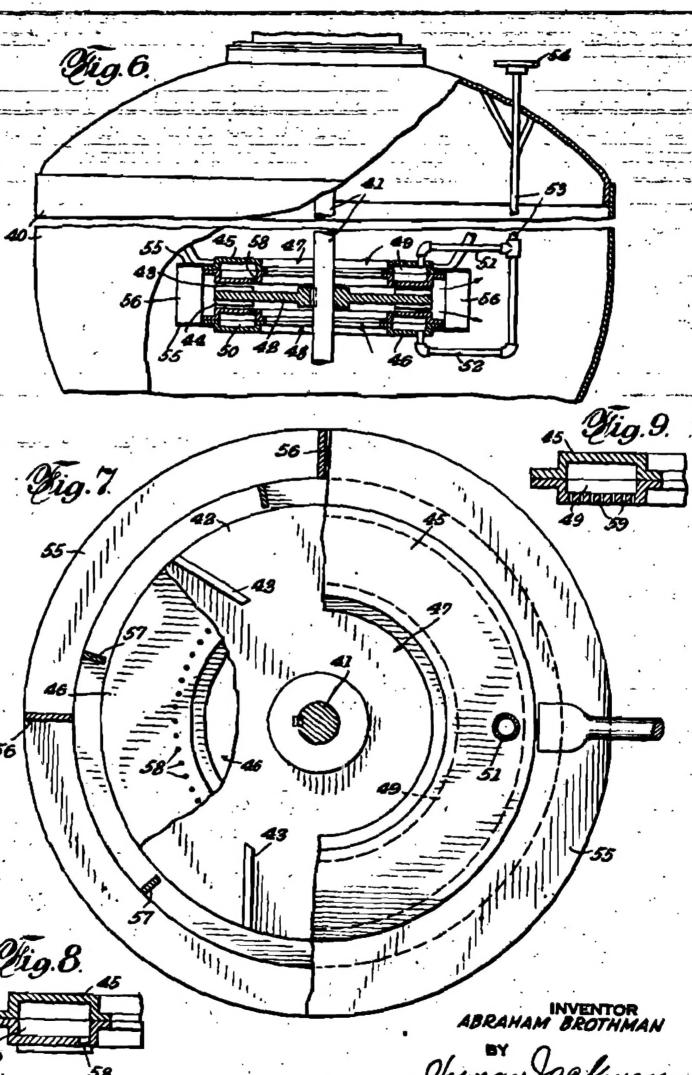
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TURBINE TYPE MIXER

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UNITED STATES PATENT OFFICE

2,212,261

TURBINE TYPE MIXER

Abraham Brothman, New York, N. Y.

Application June 2, 1939, Serial No. 276,951

5 Claims. (Cl. 259-96)

The present invention relates to mixers and more particularly to mixers having a turbine action for the intermixing of liquids and liquids, liquids and gases, or liquids and solids, while circulating the same in a kettle or the like.

The invention seeks to provide a mixer of the type indicated wherein an intimate direct shearing action is obtained in the particles of a mass passing through the mixer.

The invention further contemplates the provision of means for introducing reactants, solvents, etc., into the mass being mixed at the point of mechanical shearing of the particles of said mass and thereby obviating localized over-concentration of the material being introduced.

Another object of the invention is to provide a mixer wherein a greater area of contact between gas and liquid, or liquid and liquid phases are obtained during the aforementioned shearing 20 action.

The invention as herein contemplated, and which will be more fully described in the following specification, is designed to give several advantageous operation phases.

The instant design provides for direct or mechanical shearing in addition to the agitation or indirect shearing obtained by the circulation of the mass of material in a container or kettle. A pumping action of the mixer is afforded by 30 providing a limited inlet to the rotor or impeller of the mixer. This insures a more intimate and longer contact of the mass of materials with the mixer, a feature not obtained in multi-blade paddles as heretofore used. The rotor of the mixer 25 is of such design as to allow for greater linear speeds and hence greater pumping capacities. "Floating pockets" in the mass are obviated due to the forced flow through a restricted impeller inlet. In this manner a better heat transfer is obtained. The device is designed to provide for the injection or introduction of a gas or liquid at the point of most intense mixing action to make possible continuous mixing in a small con-

The features outlined in the preceding paragraphs may be obtained with the following principles of operation:

tainer or kettle.

Shearing between rotor blades and stator ridges or ribs provide for the mechanical shearing so above-mentioned. A limited or restricted inlet to the impeller insures to each particle of the circulated mass, a uniform movement of travel. The provision of stationary radial elements to tangentially deflect the mass after passing as through the mixer, acts to retard the flow of ma-

terial through the mixer and thus to increase its efficiency. The provision of holes or apertures in the stator portions of the mixer for the introduction therethrough of reactants, blenders, etc., at the points of highest velocity flow, causes a wiping and spatula action of the mass passing through the mixer and past the mentioned apertures. The present design lends itself to being arranged in units positioned one above the other so multi-turbine effects may be obtained. Providing encircling acreens or cages around the mixer would serve to hold up the charge in said mixer to increase the amount of shearing of the mass therein.

The apparatus as herein contemplated, may be used as a continuous mixer in sulphonation and nitration. It may be used in flue gas absorption and in the distribution of CO2 in resin kettles. The mixer may be used for hydrogenation and oxidation at atmosphere or at greater pressures, so and in "blowing" of asphalt and the "blowing" of linseed oil and other oils at atmosphere, at greater pressures, and at all temperatures. The device may be used in blending operations, thinning operations, in the manufacture of suspensions, in emulsifications, for gas scrubbing, in the acid treatment of petroleum and lubricating oils, in the continuous NaOH refinement of vegetable oils, etc.

In carrying out the invention it is, of course, so too cumbersome to illustrate and describe the various changes and arrangements which may be made in the apparatus for each of the foregoing types of operation. The instant disclosure is intended as exemplary of apparatus for the herein mentioned purpose, the following detailed specifications thereof being based on the accompanying drawings, in which exemplary forms of mixers have been illustrated.

In the drawings:

Fig. 1 is a plan view, partly in cross section, of a kettle in which is provided a turbine type mixer as herein contemplated.

Fig. 2 is an elevational view thereof, the kettie being broken away to expose to view a mixer 48 of instant design.

Fig. 3 is an enlarged vertical sectional view, partly broken away, of a mixer such as shown in Fig. 2.

Fig. 4 is a fragmentary plan view of the rotor so of the mixer shown in Fig. 3.

Fig. 5 is a similar view of one of the stator members thereof.

Fig. 6 is a front elevational view partly broken .
away and partly in cross section, of a kettle hav-

ing a mixer therein of alternate design, connections being shown for introducing material at the shearing points of said mixer.

Fig. 7 is a top plan view, broken in successive stages, of the mixer shown in Fig. 6.

Fig. 8 is a fragmentary sectional view indicating the intimate detail of one of the stator members of the mixer shown in Figs. 6 and 7.

Fig. 9 is a similar view of an alternate form of 10 stator.

In that practical embodiment of the invention illustrated in Figs. 1 to 5 inclusive, the kettle 15 is shown as comprising a cylindrical shell 18 and dished top and bottom portions respectively 17 and 17a. Vertically disposed in the kettle there is provided a shaft 18 driven by means such as the motor 19 through reduction gearing 28 supported at the top of the kettle.

In the usual manner the kettle may be provided with a manhole 21, a charging connection 22, and a reflux connection 23.

The turbine type mixer herein contemplated, is preferably positioned below the middle of the kettle and supported in this position as by means of rods 24 or the like, carried by supports 25 affixed to the inner wall of the kettle. The position of the mixer in the kettle may vary, however, and may be determined by the pumping capacity of the rotor, the viscosity of the material being agitated, and the intermediate changes in the consistency of the mass.

Referring now more particularly to Figs. 3, 4, and 5, upon the shaft 18 there is provided a rotor member 28 on both upper and under faces of which are preferably set the blades 21 and 28 respectively. These blades, as shown in Fig. 4, are disposed tangentially to a circle of smaller diameter than the outer periphery of the rotor 28.

The mixer also includes the respective upper and lower stator rings 23 and 38, each being formed with ribs or ridges respectively 31 and 32, directed toward the respective blades 27 and 28. The ribs 31 and 32 are preferably radially arranged as shown in Fig. 5. The stator rings are so arranged in relation to the rotor 28 as to provide the gaps 33 and 34 between the respective blades and ribs. The stator members are preferably formed as rings to provide central inlet openings 35 and 36, the outlet of the mixer being in the present instance, unrestricted.

The aforementioned rods 24 serve to support the spaced brackets 37, said brackets serving to hold the stator rings in the aforementioned spaced relation.

Recause of the suggist disposition of the prace 27 and 28 in relation to the respective ribs 31 and 32, a direct shearing of material passing between said blades in the gaps 33 and 34, is obtained. Fig. 2 shows in a general way, by means of arrows, the type of flow obtained in the mass during rotation of the rotor 26. Material is sucked downwardly through the opening 25 and upwardly through the opening 36 and by emtrifugal force directed past the respective blades of the 65 rotor and ribs of the stator to be mechanically sheared and then forced to the outer periphery of the mixer and into the mass of materials in the kettle. There is thus established a circulation of the mass of materials wherein in a quite 20 short period all of the materials within the kettle are thoroughly intermixed first by the aforementioned mechanical shearing and second by the friction among the particles in the mass as said

mass is being agitated.

To further enhance the friction in the mass

deflector blades such as 38 may be provided on the inner wall of the kettle to retard swirling of the mass during agitation thereof.

It is evident from the above that a highly efficient mixer for the purpose previously set forth has been obtained; that all the parts thereof are of such design as to be inherently strong; that the peripheral speed of the rotor has been utilized to obtain a highly efficient operation—one which was not obtainable by the usual type of 10 paddle or turbine mixer where the material in the kettle could not maintain uniform contact with the paddles; and that the confinement of the rotor between superposed stator members guides the material into such intimate contact with the blades and ribs that a highly efficient mechanical shearing of the mass is obtained.

In that form of the invention shown in Figs. 6 to 9, the kettle 48 has mounted therein the vertical shaft 41 which may be rotated in a manner 20 as above described. Upon the shaft 41 is carried a rotor 42 having blades 43 and 44. This rotor is substantially similar to the one previously described.

In this form of the invention the stator members 45 and 46 are also ring-shaped and provided with inlet openings 47 and 48.

The stators 45 and 46 are each shown as having a respective chamber 48 and 56 and piping connections 51 and 52 to a vertical pipe 53 having a flange 54 above the top of the kettle for connection to a supply of a gas or a liquid.

Each of the stator rings, at its outer periphery, serves to support rings \$5 between which are disposed a plurality of vertically disposed baffes \$6. In staggered relation to the baffes \$6 there are also arranged another series of baffes \$1. The latter may be termed primary baffes and the former, secondary baffes.

With particular reference to Figs. 7 and 8, it 40 will be noted that each of the chambered stator rings 45 and 48 are provided as at 58 with a series, or as shown at 58 of Fig. 9, with a plurality of series, of holes or apertures of relatively small dimension. These apertures 58 or 58 communicate the chambers 53 and 58 with the gap or space between the blades 43 and 44 and the respective stator members.

As shown in Fig. 8, the hollow stators may also be provided with ribs for ahearing association 50 with the ahear blades 43 and 44, the viscosity of the mass being agitated, determining the desirability of using the ribs and also determining the height of the ribs and blades.

Thus it may be seen that during the agitation 55 and mixing of materials and the shearing thereof, a gas such as air or CO2 or other gases, or a suitable liquid or finely divided solid may be introduced through the pipe \$3 and thus into the chambers 43 and 58 to pass through the apertures \$8 into the mentioned area of shearing between the rotor and the stators. In this manner the material passing through pipe \$3 may be introduced into the mass in small but continuous quantities to insure a uniform distribution 65 therein.

The primary deflectors \$7 and also the secondary deflectors \$8 serve to minimize swirling of the mass and also serve to obtain a more intimate incorporation of the material passing through the 70 mixer and into the remaining mass of materials by retarding the flow of material as it leaves the mixer. The rings \$5 serve to confine the material flowing from the mixer to enhance the ac-

While only two forms of the mixer have been disclosed, it is obvious that the design thereof could be varied to suit the different conditions outlined in the preamble of this specification, and it is intended that the invention as claimed should have a broader basis of interpretation than on the present specific disclosure.

What I claim as new and desire to secure by Letters Patent, is:

A mixer comprising a rotor, shear blades on said rotor, a stator member disposed to each side of said rotor and each having a surface in shearing relation with said shear blades, said stator members each having a chamber and each promided with perforations communicating said chamber with the shearing points of the mixer, and means for conducting a fluid to said chambers.

2. A mixer of the character described comprising a rotor having shear blades, a stator at each side of the rotor and each having a surface in shearing relation with said shear blades, each stator being formed with a central inlet opening for the passage therethrough of a fluid mass entering the mixer, and deflector baffles positioned beyond the outer periphery of said rotor for deflecting the fluid mass leaving the mixer, said baffles being fixed and arranged in plural concentric series.

3. A mixer of the character described comprising a rotor having shear blades, a stator at each side of the rotor and each having a surface in shearing relation with said shear blades, each stator being formed with a central injet opening for the passage therethrough of a fluid mass
entering the mixer, and deflector baffles positioned beyond the outer periphery of said rotor
for deflecting the fluid mass leaving the mixer,
said baffles being carried by said stators and arranged in plural concentric series.

4. A device of the character described comprising a pair of hollow stator members having apertured faces directed towards each other, shear 10
ribs on said faces, a rotor positioned between
said stator members and having blades in shearing relation with said shear ribs respectively, and
means connected to said stator members for conducting fluid to the hollows therein, said fluid 15
passing through the mentioned apertures directly
to the shearing points between said ribs and said
blades.

of hollow stator members, and a rotor positioned therebetween for inducing a flow of a liquid mass between inwardly directed surfaces of said stator members, a set of blades on each side of said rotor, each set of blades being directed towards one of the mentioned stator surfaces to shear the liquid mass passing therebetween, said inwardly directed stator surfaces being apertured for passage therethrough of a fluid circulating in the mentioned hollow stator members, the fluid passing through the apertures being directed at the shear points between each set of rotor blades and its related stator surface.

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